Multi-Disc Brakes

Series 56-P



Features

- · Spring-applied, ensuring automatic braking in the event of a power failure
- With all working parts being enclosed, the break is suitable for external mounting, even in unfavorable environments
- Provision is made for a through flow of cooling oil to give greater heat dissipation
- External mounting to shaft ends facilitates retro-fitting to existing machinery
- The end plate can be bored to suit through-shaft installations
- Multi-disc design results in compact high-torque brake
- Only the hub in inner plates rotates, minimizing rotational inertia

Series 56-P Spring-Applied Pressure-Released Multi-Disc **Brakes**

Stationary Cylinder for Wet or Dry Operation

Series 56P spring-applied pressure-released brakes are designed for dynamic braking with oil in the discpack chamber, and can also be used dry as holding brakes. They are engaged by disc springs and disengaged by a pressure supply to the cylinder which moves the piston axially, compressing the disc springs and releasing the plates. The hub is usually fitted to the end of the shaft which is being braked.

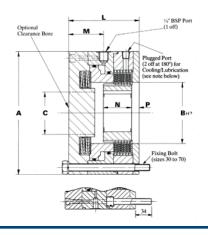
Typical Applications

- Winches
- Mining Machines
- High Torque Required Applications
- Agricultural Machines-in the main drive and auxiliary drives (PTO) of harvesters
- Machine Tools-for speed variation at the work spindle and feed engagement
- Building Machines-for traveling and combining gears
- Rotary Actuators
- Access Platforms
- Construction Machinery

Multi-Disc Brakes

Series 56-P

MODEL		56P30	56P40	56P45	56P55	56P70	56P110	56P140
Performance Data								
Rated Static Torque	Nm	105	240	405	870	1460	4780	9000
with plates in oil	ft-lbs	78	180	300	640	1080	3525	6640
Rated dynamic Torque	Nm	70	160	270	580	970	3190	6000
with plates in oil	ft-lbs	52	120	200	425	720	2350	4425
Energyper Engagement	kJ	10	14	19	27	45	80	155
per Hour	kJ	300	420	570	810	1350	2400	4650
Maximum Speed	revs/min	5200	2800	2800	2200	2200	1600	1450
Inertia (kgm²) = Table Value x 10 ⁻³								
Hub and Set of Inner Plates		0.23	1.04	2.25	5.97	15.5	234	620
Weight (kg)								
Complete Unit		8,4	13,2	17	27	40	164	236
Dimensional Data (all dimensions in mm)								
Standard Bores (H7)		30	50	55	75	95	170	190
Keyways to I.S.O. 773 B.S. 4235:1972 Pt. 1		8 x 3.3	14 x 3.8	16 x 4.3	20 x 4.9	25 x 5.4	40 x 9.4	45 x 10.4
D.I.N. 6885:1968 Pt. 1; NF.E22-175								
(Bores other than standard can be obtained		25	45	50	65	80	150	150
to special order)		8 x 3.3	14 x 3.8	14 x 3.8	18 x 4.4	22 x 5.4	36 x 8.4	36 x 8.4
Minimum Bore		18.8	31.5	34.7	41.0	63.2	90	115
Diameters (all dimensions in mm)								
А		135	162	180	220	255	400	480
B (H7)		50	80	90	110	140	225	280
C Maximum		33	54	62	79	99	145	265
Lengths								
L		85	98	102	114	128	185	200
M		40	50	51	54	53	83	67
N		30	30	41	40	45	90	110
P Maximum		10	11	11	13	17	14	18
P Minimum		4	4	4	5	9	8	14
Fixing Bolts								
Number								
		6	8	8	12	12	12	8
Size		6 M10	8 M10	M10	12 M12	12 M12	12 M16	8 M20
Size Length		M10 110	M10 120	M10 120	M12 130	M12 150	M16 90	M20 100
Size		M10	M10	M10	M12	M12	M16	M20
Size Length	Nm	M10 110	M10 120	M10 120	M12 130	M12 150	M16 90	M20 100



Multi-Disc Brakes

SAE Series



Industries served:

- Mining Vehicles
- Mobile Boom and Platform Lifts
- Agricultural Vehicles
- Special Purpose Vehicles

SAE Series Multiple Disc Hydraulic Bolt-On Brakes

For Wet or Dry Operation

SAE Series Hydraulic Brakes are the perfect choice for mobile equipment wheel drives, track drives, winch drives and other hydraulic and motor driven equipment where power off braking is required. SAE brakes are widely used in these mobile equipment applications where failsafe brake operation is essential for parking in the event of a power loss.

The SAE Series multi-disc, hydraulic brakes are designed as wet or dry parking brakes. Typically mounted between a hydraulic motor and a reducer, these brakes are designed to release at hydrostatic transmission pump pressure changes.

Why customers choose the SAE Series:

- Robust brake construction with high grade castings enables the brake to continuously hold 3,000 psi and 4,000 psi peak pressures
- · Sealed construction keeps harmful contaminants out
- Spring applied hydraulic release operation ensures safety
- Bearing supported shaft ensures alignment for easy assembly
- Silicon chrome springs offer longer service life and high torque output
- SAE standard interface enables easy installation
- Advanced friction material provides improved all-round brake performance
- Close dynamic/static performance for smooth deceleration and E-stop when required
- Wet or dry options available for service or parking brakes
- Once they are installed, the brakes are fully sealed and can handle a variety of tough environments
- Suitable for mining applications
- SAE Series bolt-on brakes are a cost effective solution, particularly for straight fixed axle vehicles

SAE Series

SAE Series Multiple Disc Hydraulic Bolt-on Brakes

A Cost-Effective Brake Solution for Mobile Equipment



. Hardened shaft splines insure durability in service

Sealed for life bearing reduces maintenance considerations

Rotary shaft seal protects the brake's internal parts

Silicon chrome springs add reliability to the braking function

Advanced new friction material improves all-round braking performance

Precision piston ensures smooth operation and reliability

'O' Ring seals and backing rings allow 3000 psi maximum operating pressures

Grade 12.9, 6-bolt connection for secure assembly

Matrix Brake Series	SAE Bolt-On Configuration	Rated Dry Static Torque Range Ibin. (Nm)		Rated Wet Static Torque Range Ibin. (Nm)		Full Release Pressure Range psi (Bars)		Brake Unit Weight lb. (kg)	
AHBS	"A/B" Short	800-2,400	(90-270)	500-1,600	(56-180)	66-195	(4.6-13.4)	23	(10.4)
BHBS	"B" Short	800-2,400	(90-270)	500-1,600	(56-180)	66-195	(4.6-13.4)	21	(9.5)
AHB	"A/B"	1,000-3,600	(113-405)	1,000-2,400	(113-270)	66-195	(4.6-13.4)	27	(12.2)
BHB	"B"	1,000-3,600	(113-405)	1,000-2,400	(113-270)	66-195	(4.6-13.4)	25	(11.3)
CHB	"C"	4,000-10,000	(450-1130)	2,600-6,600	(290-945)	95-235	(6.5-16.2)	52	(23.6)
DHB	"D"	7,000-14,000	(790-1580)	4,600-9,300	(520-1050)	85-170	(5.9-11.7)	105	(47.6)