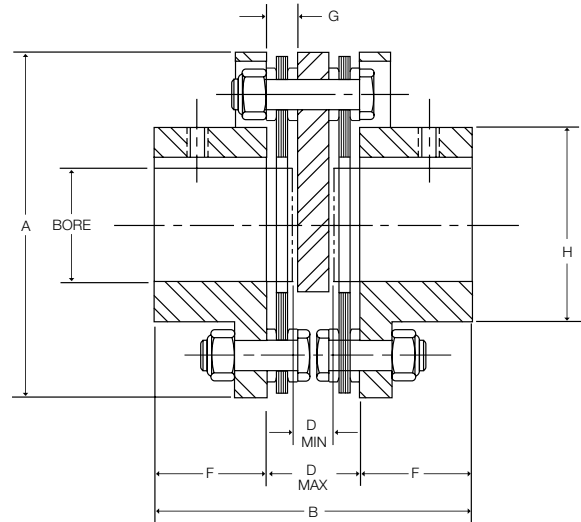


Close Coupled Coupling AY Series - Form-Flex®

Positioning Applications - Double Flex Short Spacer

The AY series is specifically designed for positioning applications where a servo or stepper drive is C flange mounted and connects to a ball screw. The AY accommodates the small amounts of angular and parallel misalignment with an absolute minimum size package, zero backlash and high torsional stiffness. The AY is made up of two hubs, a steel spacer block, two stainless steel disc packs and AY hardware. The coupling must be installed as an assembled unit. The spacer is not service removable.



Size	Max Bore				Dimensions (in)*							
	AJ		AZ		A	B	DBSE		F	G	H	Disc Pack I.D.**
	(in)	(mm)	(in)	(mm)			D** Min	D Max				
5	0.875	22	1.19	30	2.65	2.85	0.49	0.85	1.00	0.24	1.30	1.00
10	1.250	33	1.63	43	3.19	2.91	0.50	0.91	1.00	0.27	1.80	1.17
15	1.375	36	1.75	48	3.65	3.33	0.56	1.07	1.13	0.32	2.00	1.28
20	1.688	46	2.13	58	4.08	3.76	0.56	1.12	1.32	0.34	2.40	1.65
25	2.000	53	2.56	68	4.95	4.77	0.87	1.53	1.62	0.45	2.80	1.78

* Dimension shown are for AJ hubs unless otherwise specified.

** Shaft O.D. must be less than Disc Pack I.D. in order to extend shafts into the coupling to meet D Min dimensions.

Size	HP/100 RPM	Rated Torque (lb-in)	Peak O/L Torque (lb-in)	Max RPM	Weight (lbs) (1)	WR ² (lb-in ²) (1)	Misalignment Capacity	
							Axial (+/-in)	Angular (Degrees/Disc Pack)
5	0.48	300	600	8,500	1.64	1.24	0.030	1°
10	1.27	800	1,600	7,500	2.68	3.08	0.040	
15	2.5	1,575	3,150	6,700	4.23	6.41	0.042	
20	3.49	2,200	4,400	6,200	5.49	9.92	0.055	
25	6.03	3,800	7,600	5,500	9.78	27.6	0.060	

1) Weight and WR² values shown are for AJ hubs at max inch bore.

STANDARD MATERIALS (CLASS A)

HUBS - CARBON STEEL

SPACER - CARBON STEEL

HARDWARE - ALLOY STEEL

DISC PACK - STAINLESS STEEL

ORDERING

AY SERIES COUPLINGS ARE SOLD AS COMPONENTS
COUPLINGS CONSIST OF:

2 - HUBS - Example (AJ25A x 1-3/4")

1 - SPACER SUB-ASSEMBLY - Example (AY25SAA)

MATERIAL / FINISH OPTIONS

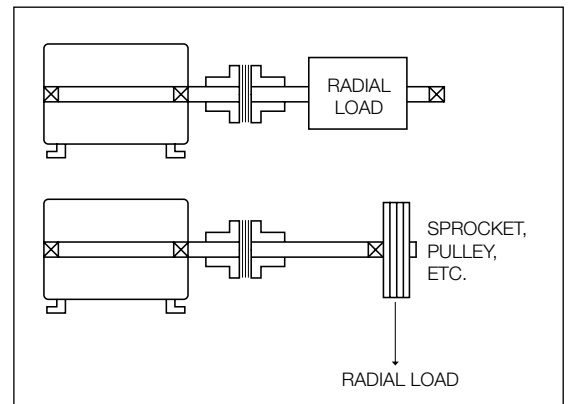
CLASS A - Mild steel hubs and spacer, alloy steel hardware, 300 series stainless steel disc pack

CLASS B - Zinc plated steel hubs, and spacer, alloy steel hardware, 300 series stainless steel disc pack

Single Flex Couplings

PRODUCT DESCRIPTION

- Single Flex Couplings accommodate angular and axial misalignment only
- Construction includes:
 - Two fully machined steel hubs
 - Standard hardware and stainless steel disc packs
- Form-Flex® A-Series designs use non-unitized disc packs
- Form-Flex® G-Series designs use unitized disc packs
- Not intended for elastomeric coupling replacement
- Hubs can be single plane balanced for higher speed applications
- Can be bored for any shaft configuration (see page F5-40 for hub design options)



TYPICAL APPLICATIONS

- Should only be used in three bearing system
- Used in pairs for floating shaft arrangement
- Can be used in pairs to support other components
 - Clutches
 - Brakes
 - Sheaves
- Mixers
- Single coupling can be used to support a component when a self-aligning bearing is used

SPECIAL APPLICATIONS

- Torque Monitoring Equipment