Energy Efficient Geared Motors

AC Line Operated





Type Designations

Significance of type designation	27
Significance of type designation	28
BF-series shaft-mounted geared motor	29
BK-series bevel-geared motor	
BS-series worm-geared motor	31
Versions and options	32
BG and BF series	32
BK and BS series	32
General construction	33
Three-phase motor	33
Motor protection	33
Brake rectifier in motor terminal box	33
Plug connector	33
Heavy-duty fan	33
Protective cover	33
CleanDrive	33
Supplement types	34
Brake	34
Reverse rotation block	34
Digital and analogue encoder	34
Second shaft end	34
Forced ventilation	34
Overall design	34

Energy Efficient Geared Motors

AC Line Operated

2

26 www.bauergears.com P-7112-BGM-EN-A4 05/24

Type Designations Significance of type designation

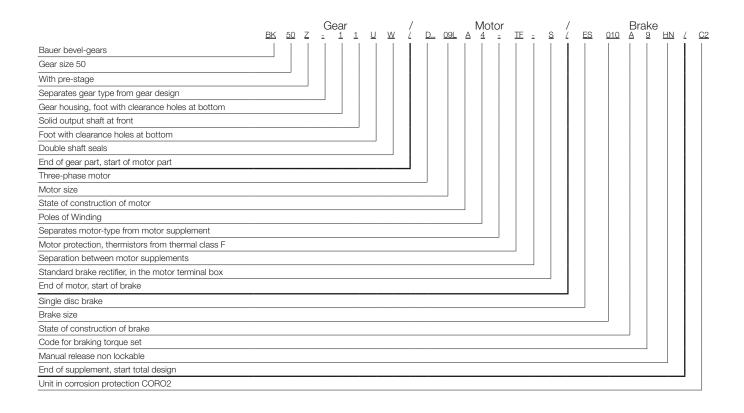
Bauer bevel-geared motor with brake and standard add-ons

Example: Bauer bevel-geared motor with brake and standard add-ons

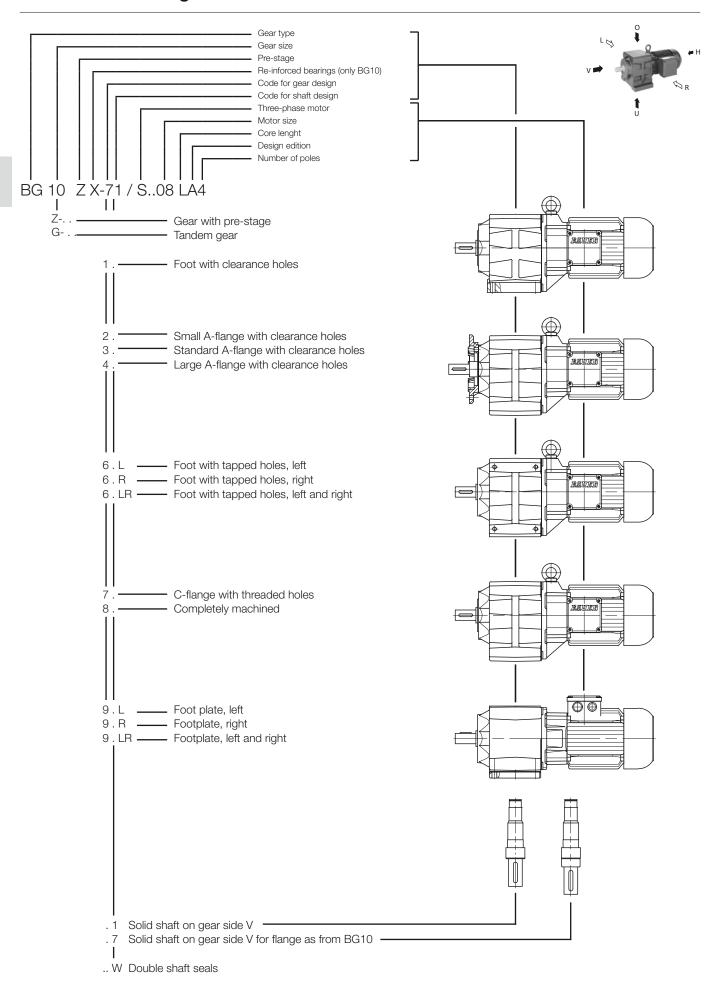
Significance of type designation

The type designation of a BAUER geared motor is a code designating all the features in the drive configuration.

The build-up of the type designation is explained with the help of the following example of a bevel geared motor with brake and series options.

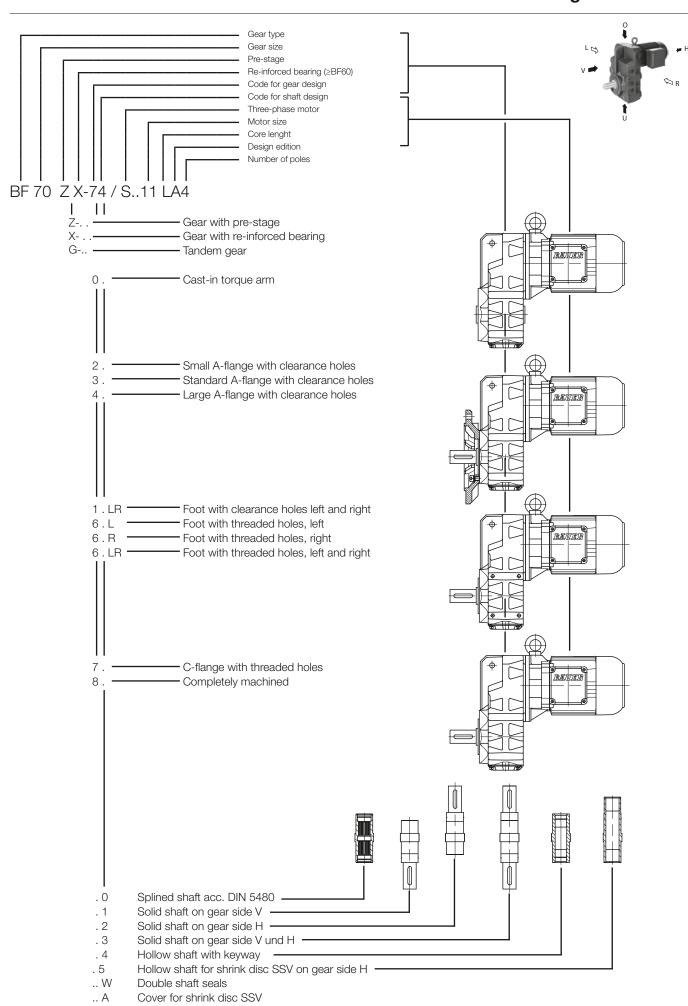


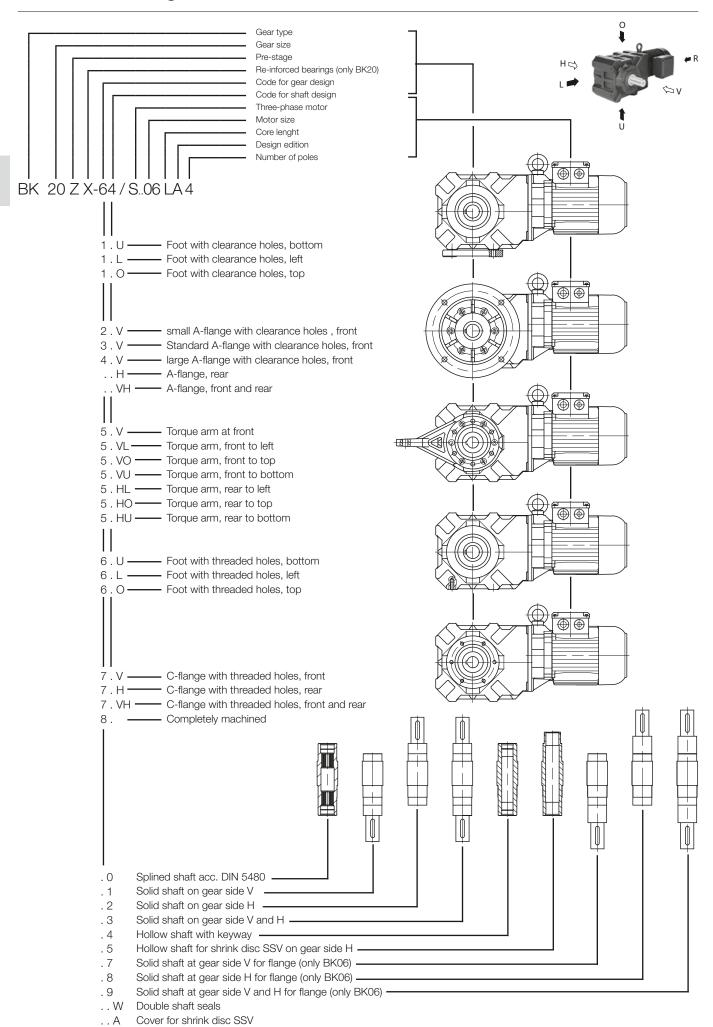
BG-series helical-geared motor



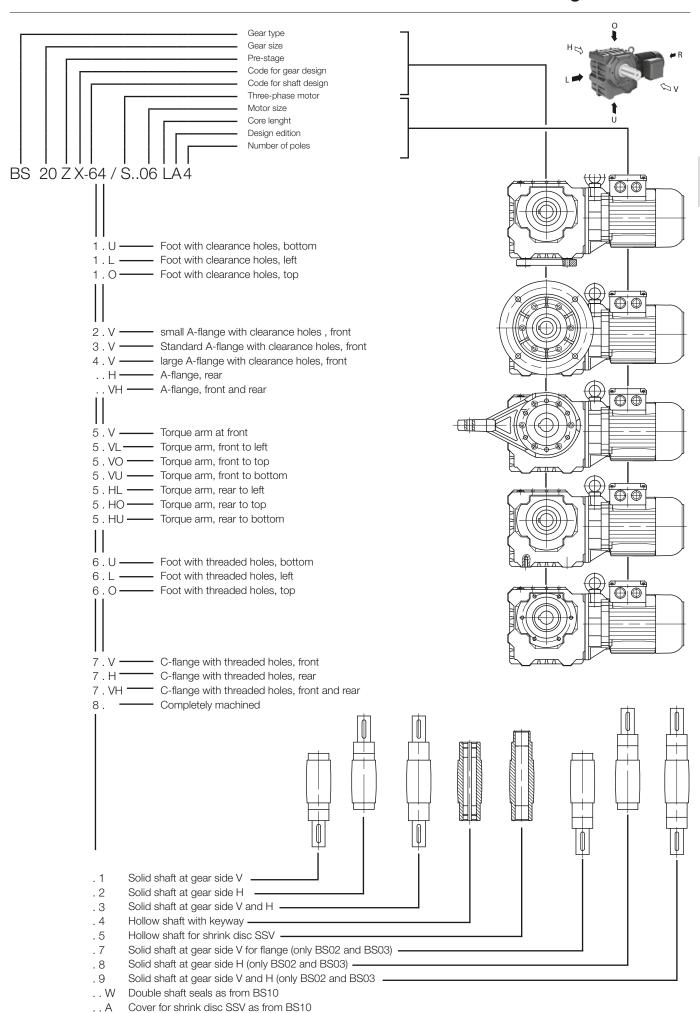
28 www.bauergears.com

BF-series shaft-mounted geared motor





BS-series worm-geared motor



Versions and options

BG and **BF** series

BG series: type H4

BF series: type H4

V

V

R

U

V

R

R

V = Front

The side of the gear unit facing away from the motor or the source of motive power

H = Rear

The side of the gear unit facing toward the motor or the source of motive power

L = Le

The left side of the gear unit as viewed from the output shaft side of type B3 for the BG series or type H4 for the BF series

R = Right

The right side of the gear unit as viewed from the output shaft side of type B3 for the BG series or type H4 for the BF series

BK and BS series

BK series: type H1

BS series: type H1



V = Front

The side of the gear unit facing toward the viewer looking toward the type H1 unit

H = Rear

The side of the gear unit facing away from the viewer looking toward the type $\mbox{H1}$ unit

L = Left

The left side of the gear unit as viewed from the output shaft side of type H1, or the torque brace oriented to the left

O = Top

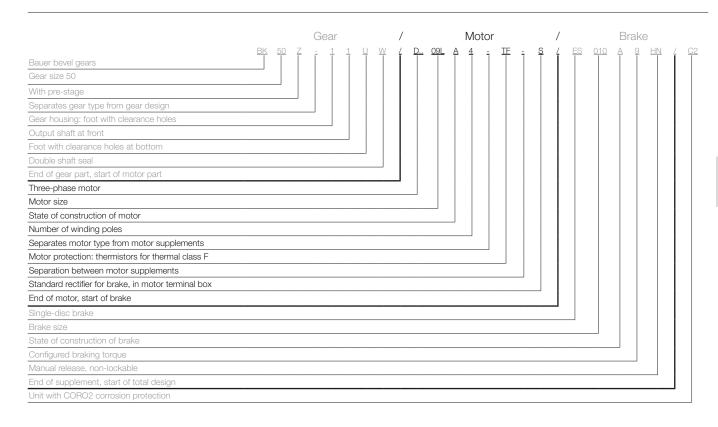
The top side of the gear unit as viewed from the output shaft side of type H1, or the torque brace oriented upwards

U = Bottom

The bottom side of the gear unit as viewed from the output shaft side of type H1, or the torque brace oriented downwards

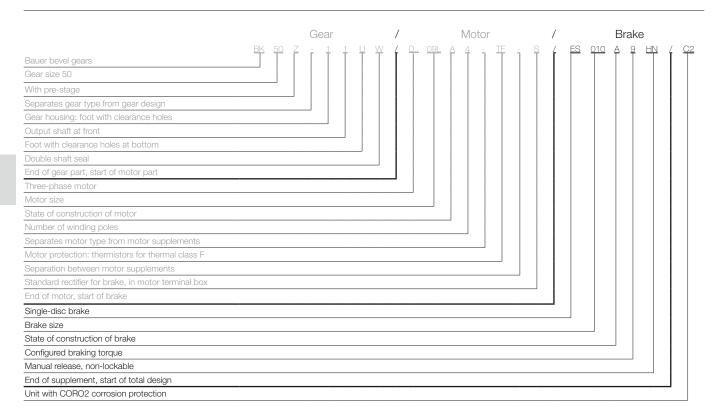
32

General construction



Three-phase motor Motor protection	D E S	= Three-phase motor = Single-phase motor (Steinmetz circuit) = PM-Synchronous motor A = Aseptic motor (germ-free drive) SE = Three-phase motor with enhanced efficiency compliant with IE1 HE = Three-phase motor with enhanced efficiency compliant with IE2 PE = Three-phase motor with enhanced efficiency compliant with IE3 N = Motor without gear unit; foot-mount version NF = Motor without gear unit; flange-mount version R = Roller table motor XE = Explosion-proof motor with increased safety XD = Explosion-proof motors W = Torque motor L = Special rotor for traction and slewing gear motors C = With main and auxiliary windings; only with single-phase motors (EC) V = Multiple voltage ranges (wide voltage range) U = Unventilated (no forced ventilation) = Thermistor 140° = Thermistor 140° = Thermistor warning/shutdown 120°/140° = Thermistor warning/shutdown 140°/160° Thermistor warning/shutdown 140°/160° Thermostatic switch, NC 140° = Thermostatic switch, NC 140° = Thermostatic switch, NC 180° Thermostatic switch, NO 185° Thermostatic switch, NO 125° Thermostatic switch, NO 150° = Thermostatic switch, NO 160° Thermostatic switch, NO 160° Thermostatic switch, NO 160° Thermostatic switch, NO 180° Other
Brake rectifier in motor terminal box Plug connector Heavy-duty fan	S E M ST SL	 Standard rectifier SG Special rectifier ESG Special rectifier MSG Harting (other)
Protective cover CleanDrive	D CD	= Aseptic drive with cable

Supplement types



Brake	E ES EH ZS ESX EHX ZSX 010 	= Single-disc brake = Single-disc holding brake = Single-disc holding brake in heavy duty = Two-disc holding brake = Single-disc service brake = Single-disc service brake in heavy duty version = Two-disc service brake = Brake size A = Construction state . 9 = Code for configured braking torque HN = Manual release (not lockable) HA = Manual release (lockable)
Reverse rotation block	RR RL	= Blocking direction clockwise= Blocking direction anticlockwise
Digital and analogue encoder	G	
Second shaft end	ZW ZV	= With key= With square shaft
Forced ventilation	FV	
Overall design	AV AM UL CS C1 C2 C3 C4 C5I C5M IM2 SP	 USA/Canada version with shaft dimensions in inches USA/Canada version with metric shaft dimensions US version Canadian version Coro1 corrosion protection Coro2 corrosion protection Coro3 corrosion protection Coro4 corrosion protection Coro5 corrosion protection Coro5 corrosion protection Protection against sea or brackish water Non-catalogue version

34 www.bauergears.com P-7112-BGM-EN-A4 05/24