

CE	
Somerset, NJ 08873	
3~Motor	Year
Type	
HP	kW Con
Gear Rpm	V
Motor Rpm	Hz
COS	A
PINTS	
Insul. Cl.	IP IM

3

Type Designations

Significance of type designation29

BG-series helical-geared motor30

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Energy Efficient Geared Motors

AC Line Operated / North America

3

Type Designations

Significance of type designation

Example: Bauer bevel-gear motor with brake and standard add-ons

Significance of type designation

The type designation of a BAUER geared motor is a code designating of almost all features in the drive configuration.

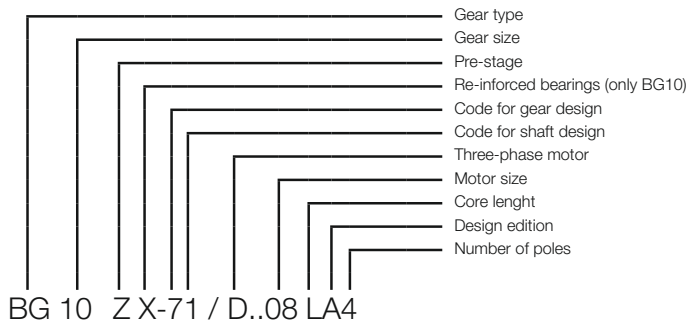
The build-up of the type designation is explained with the help of the following example of a bevel geared motor with brake and series options.

	Gear										/	Motor										/	Brake					
	BK	50	Z	-	1	1	U	W	/	D..	09L	A	4	-	TF	-	S	/	ES	010	A	9	HN	/	C2			
Bauer bevel-gears																												
Gear size 50																												
With pre-stage																												
Separates gear type from gear design																												
Gear housing, foot with clearance holes at bottom																												
Solid output shaft at front																												
Foot with clearance holes at bottom																												
Double shaft seals																												
End of gear part, start of motor part																												
Three-phase motor																												
Motor size																												
State of construction of motor																												
Poles of Winding																												
Separates motor-type from motor supplement																												
Motor protection, thermistors from thermal class F																												
Separation between motor supplements																												
Standard brake rectifier, in the motor terminal box																												
End of motor, start of brake																												
Single disc brake																												
Brake size																												
State of construction of brake																												
Code for braking torque set																												
Manual release non lockable																												
End of supplement, start total design																												
Unit in corrosion protection CORO2																												

Type Designations

BG-series helical-geared motor

3



Z- Gear with pre-stage
 G- Tandem gear

1 Foot with clearance holes

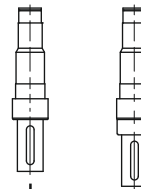
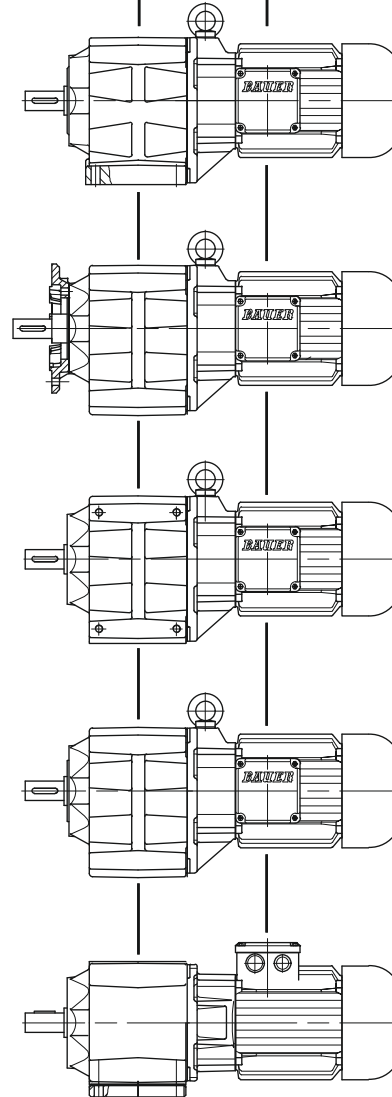
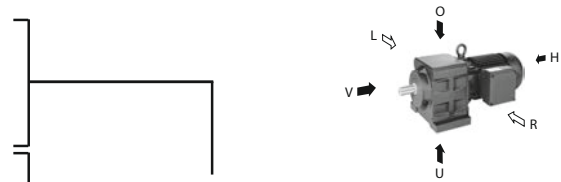
2 Small A-flange with clearance holes
 3 Standard A-flange with clearance holes
 4 Large A-flange with clearance holes

6 . L Foot with tapped holes, left
 6 . R Foot with tapped holes, right
 6 . LR Foot with tapped holes, left and right

7 C-flange with threaded holes
 8 Completely machined

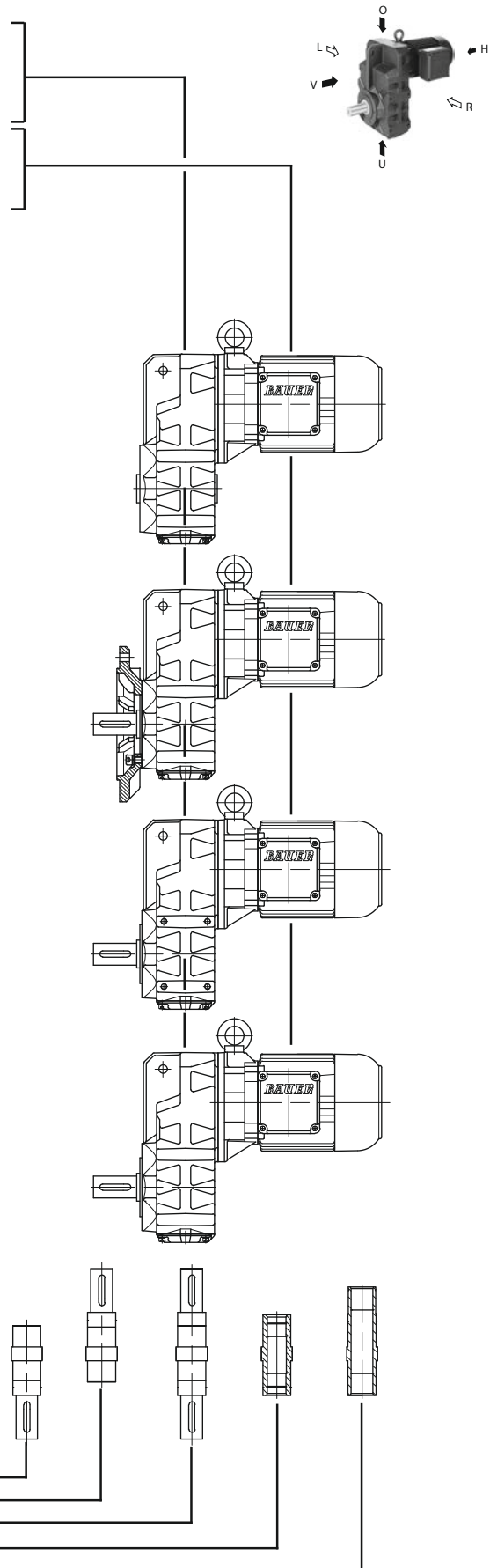
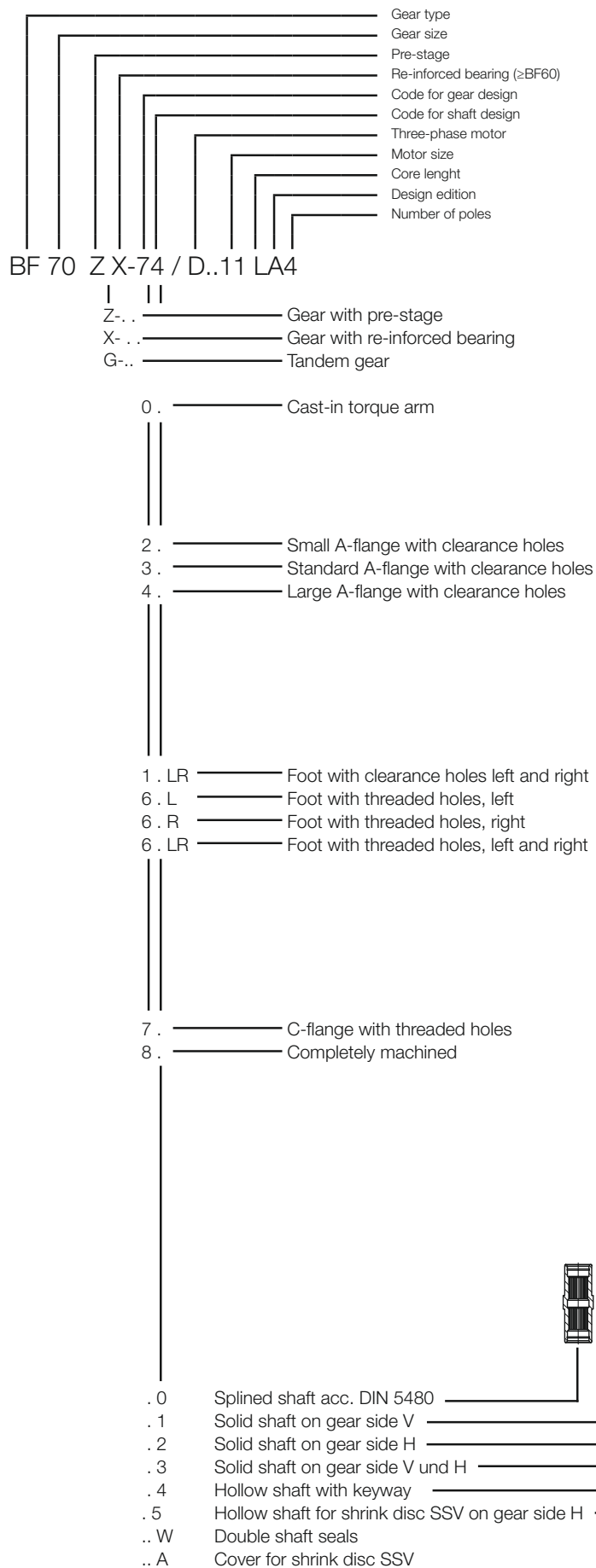
9 . L Foot plate, left
 9 . R Footplate, right
 9 . LR Footplate, left and right

. 1 Solid shaft on gear side V
 . 7 Solid shaft on gear side V for flange as from BG10
 .. W Double shaft seals



Type Designations

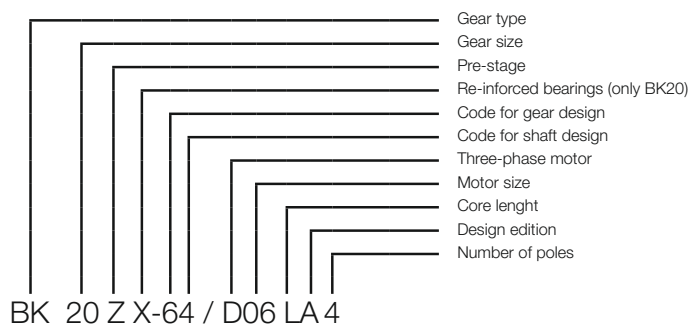
BF-series shaft-mounted geared motor



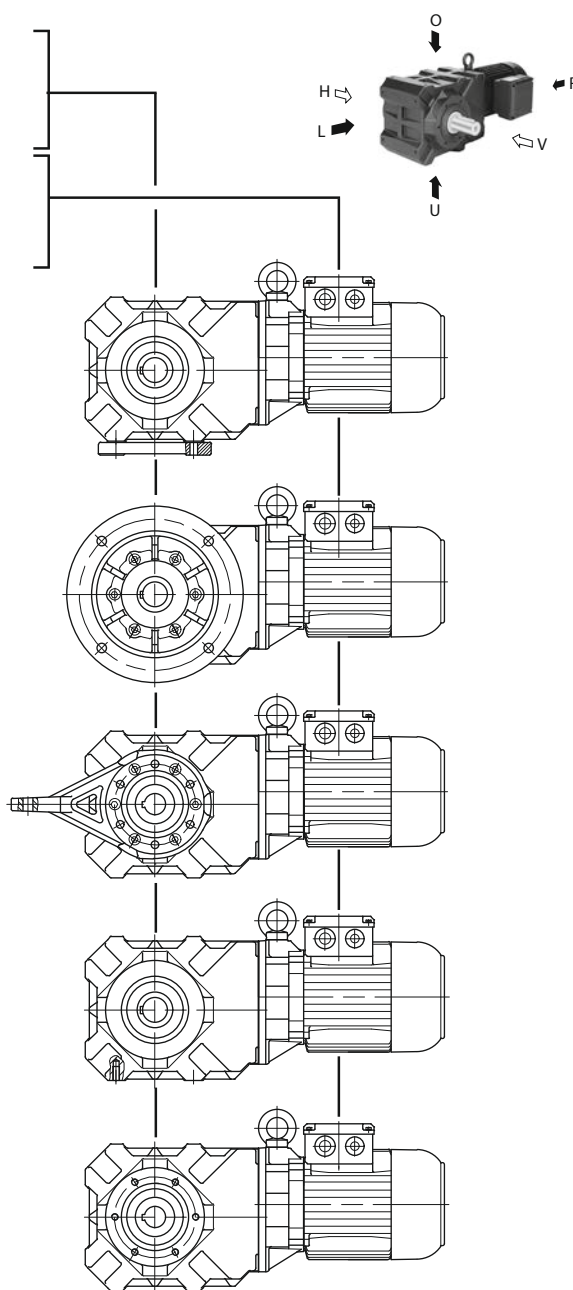
Type Designations

BK-series bevel-gear motor

3



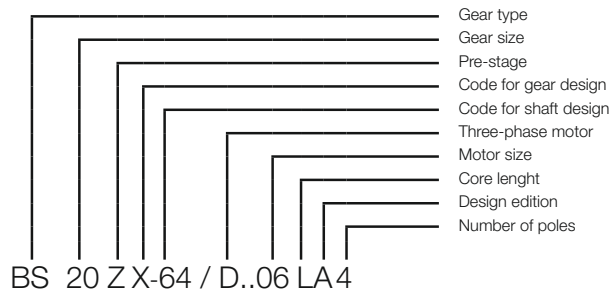
- 1 . U — Foot with clearance holes, bottom
- 1 . L — Foot with clearance holes, left
- 1 . O — Foot with clearance holes, top
- 2 . V — small A-flange with clearance holes , front
- 3 . V — Standard A-flange with clearance holes, front
- 4 . V — large A-flange with clearance holes, front
- . . H — A-flange, rear
- . . VH — A-flange, front and rear
- 5 . V — Torque arm at front
- 5 . VL — Torque arm, front to left
- 5 . VO — Torque arm, front to top
- 5 . VU — Torque arm, front to bottom
- 5 . HL — Torque arm, rear to left
- 5 . HO — Torque arm, rear to top
- 5 . HU — Torque arm, rear to bottom
- 6 . U — Foot with threaded holes, bottom
- 6 . L — Foot with threaded holes, left
- 6 . O — Foot with threaded holes, top
- 7 . V — C-flange with threaded holes, front
- 7 . H — C-flange with threaded holes, rear
- 7 . VH — C-flange with threaded holes, front and rear
- 8 . — Completely machined



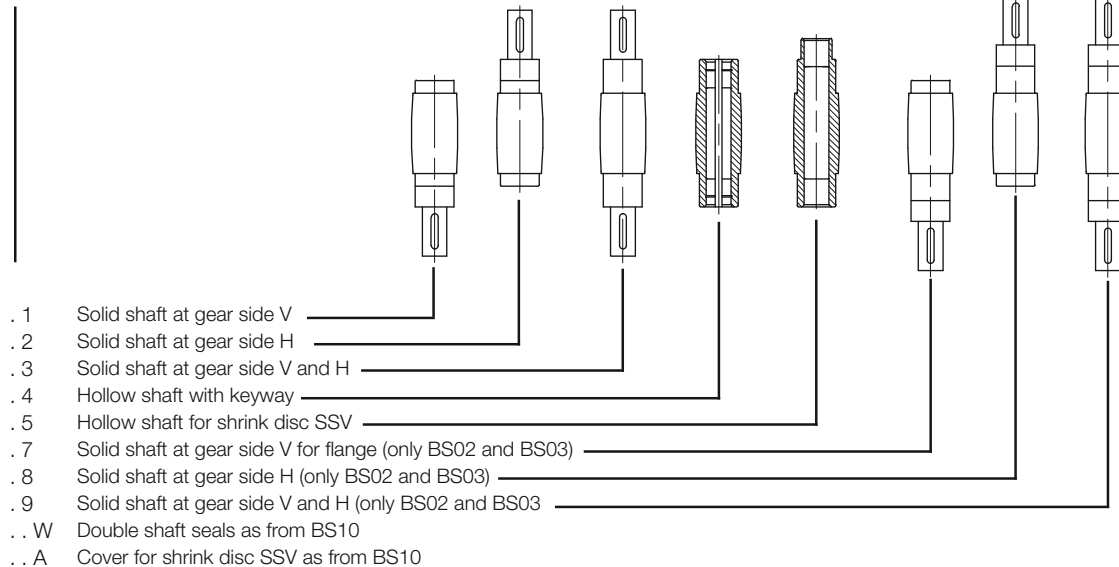
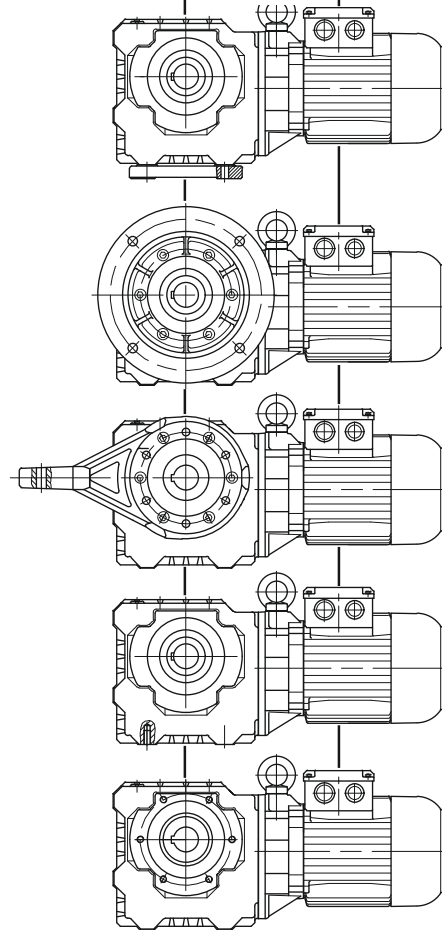
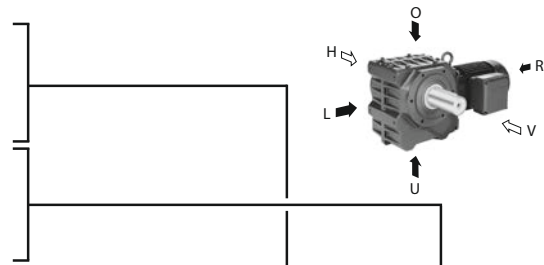
- . 0 Splined shaft acc. DIN 5480
- . 1 Solid shaft on gear side V
- . 2 Solid shaft on gear side H
- . 3 Solid shaft on gear side V and H
- . 4 Hollow shaft with keyway
- . 5 Hollow shaft for shrink disc SSV on gear side H
- . 7 Solid shaft at gear side V for flange (only BK06)
- . 8 Solid shaft at gear side H for flange (only BK06)
- . 9 Solid shaft at gear side V and H for flange (only BK06)
- . . W Double shaft seals
- . . A Cover for shrink disc SSV

Type Designations

BS-series worm-geared motor



- 1 . U — Foot with clearance holes, bottom
- 1 . L — Foot with clearance holes, left
- 1 . O — Foot with clearance holes, top
- 2 . V — small A-flange with clearance holes , front
- 3 . V — Standard A-flange with clearance holes, front
- 4 . V — large A-flange with clearance holes, front
- .. H — A-flange, rear
- .. VH — A-flange, front and rear
- 5 . V — Torque arm at front
- 5 . VL — Torque arm, front to left
- 5 . VO — Torque arm, front to top
- 5 . VU — Torque arm, front to bottom
- 5 . HL — Torque arm, rear to left
- 5 . HO — Torque arm, rear to top
- 5 . HU — Torque arm, rear to bottom
- 6 . U — Foot with threaded holes, bottom
- 6 . L — Foot with threaded holes, left
- 6 . O — Foot with threaded holes, top
- 7 . V — C-flange with threaded holes, front
- 7 . H — C-flange with threaded holes, rear
- 7 . VH — C-flange with threaded holes, front and rear
- 8 . — Completely machined

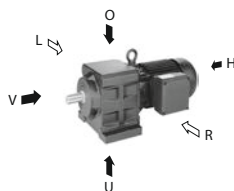


Type Designations

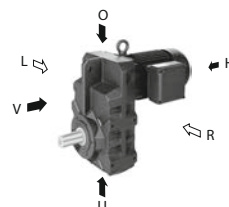
Codes for gear options

BG and BF series

BG series: mounting position H4



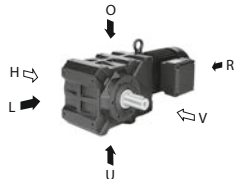
BF series: mounting position H4



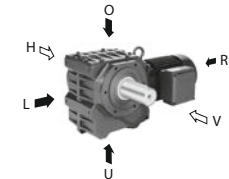
- V = Front
The side of the gear unit facing away from the motor or the source of motive power
- H = Rear
The side of the gear unit facing toward the motor or the source of motive power
- L = Left
The left side of the gear unit as viewed from the output shaft side of mounting position B3 for the BG series or mounting position H4 for the BF series
- R = Right
The right side of the gear unit as viewed from the output shaft side of mounting position B3 for the BG series or mounting position H4 for the BF series

BK and BS series

BK series: mounting position H1



BS series: mounting position H1



- V = Front
The side of the gear unit facing toward the viewer looking toward the unit - mounting position H1
- H = Rear
The side of the gear unit facing away from the viewer looking toward the unit - mounting position H1
- L = Left
The left side of the gear unit as viewed from the output shaft side of mounting position H1, or the torque arm oriented to the left
- O = Top
The top side of the gear unit as viewed from the output shaft side of mounting position H1, or the torque arm oriented upwards
- U = Bottom
The bottom side of the gear unit as viewed from the output shaft side of mounting position H1, or the torque arm oriented downwards

	Gear										/	Motor										/	Brake					
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Three-phase motor																												
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State of construction of motor																												
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End of motor, start of brake																												
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Brake size																												
State of construction of brake																												
Configured braking torque																												
Manual release, non-lockable																												
End of supplement, start of total design																												
Unit with CORO2 corrosion protection																												

Three-phase motor

D	=	Three-phase motor
E	=	Single-phase motor (Steinmetz circuit)
S	=	PM-Synchronous motor
. A	=	Aseptic motor (germ-free drive)
. SE	=	Three-phase motor with enhanced efficiency compliant with IE1
. HE	=	Three-phase motor with enhanced efficiency compliant with IE2
. PE	=	Three-phase motor with enhanced efficiency compliant with IE3
. N	=	Motor without gear unit; foot-mount version
. NF	=	Motor without gear unit; flange-mount version
. R	=	Roller table motor
. XE	=	Explosion-proof motor with increased safety
. XD	=	Explosion-proof motors
. W	=	Torque motor
. L	=	Special rotor for traction and slewing gear motors
. C	=	With main and auxiliary windings; only with single-phase motors (EC....)
. V	=	Multiple voltage ranges (wide voltage range)
. U	=	Unventilated (no forced ventilation)

Motor protection

TB	=	Thermistor 140°
TF	=	Thermistor 160°
TH	=	Thermistor 180°
TEB	=	Thermistor warning/shutdown 120°/140°
TBF	=	Thermistor warning/shutdown 140°/160°
TFH	=	Thermistor warning/shutdown 160°/180°
TOB	=	Thermostatic switch, NC 140°
TOF	=	Thermostatic switch, NC 160°
TOH	=	Thermostatic switch, NC 180°
TSB	=	Thermostatic switch, NO 125°
TSF	=	Thermostatic switch, NO 160°
TSH	=	Thermostatic switch, NO 180°
TX	=	Other

Brake rectifier in motor terminal box

S	=	Standard rectifier	SG
E	=	Special rectifier	ESG
M	=	Special rectifier	MSG
Plug connector	ST	= Harting (other)	
Heavy-duty fan	SL		
Protective cover	D		
CleanDrive	CD	= Aseptic drive with cable	

Type Designations

Motor Mounted Components

	Gear										/	Motor										/	Brake										/	
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Brake

E	= Single-disc brake
ES	= Single-disc holding brake
EH	= Single-disc holding brake in heavy duty version
ZS	= Two-disc holding brake
ESX	= Single-disc service brake
EHX	= Single-disc service brake in heavy duty version
ZSX	= Two-disc service brake
... 010	= Brake size
... .. A	= Construction state
... .. 9	= Code for configured braking torque
... .. HN	= Manual release (not lockable)
... .. HA	= Manual release (lockable)

Reverse rotation block

RR	= Blocking direction clockwise
RL	= Blocking direction anticlockwise

Digital and analogue encoder

G

Second shaft end

ZW	= With key
ZV	= With square shaft

Forced ventilation

FV

Overall design

AV	= USA/Canada version with shaft dimensions in inches
AM	= USA/Canada version with metric shaft dimensions
UL	= US version
CS	= Canadian version
C1	= Coro1 corrosion protection
C2	= Coro2 corrosion protection
C3	= Coro3 corrosion protection
C4	= Coro4 corrosion protection
C5I	= Coro5 corrosion protection
C5M	= Coro5 corrosion protection
IM2	= Protection against sea or brackish water
SP	= Non-catalogue version