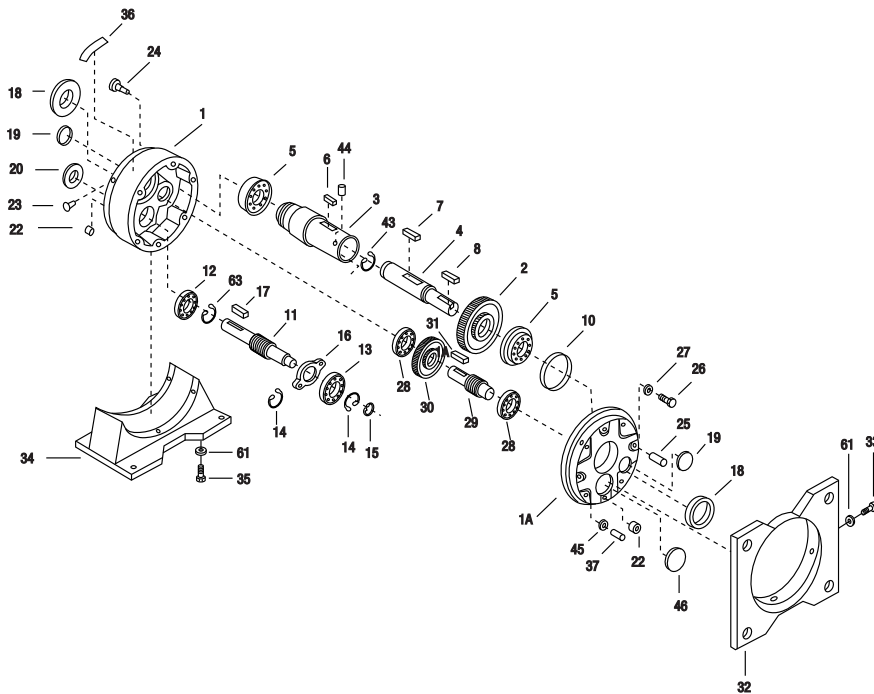
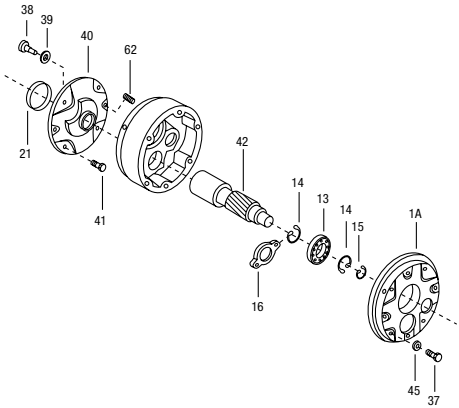


200 Series Parts List – Single and Double Reduction

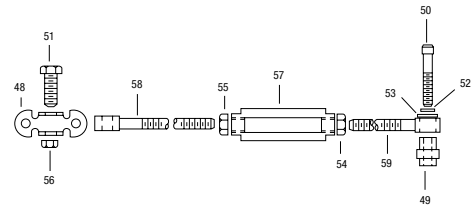
Models 221-247



Models F221-F247



Reaction Arm Kit



| Part No. | Description of Part |
|----------|--------------------------------|
| 1 | HOUSING, BODY |
| 1A | HOUSING, COVER |
| 2 | HELICAL GEAR (OUTPUT) |
| 3 | HOLLOW OUTPUT SHAFT |
| 4 | SOLID OUTPUT SHAFT, INSERT |
| 4A | N/A |
| 5 | BALL BEARING |
| 6 | KEY, OUTPUT GEAR |
| 7 | KEY |
| 8 | KEY |
| 9 | N/A |
| 10 | SHIM |
| 11 | INPUT HELICAL PINION |
| 12 | BALL BEARING |
| 13 | BALL BEARING |
| 14 | RETAINING RING (FOR 221 ONLY) |
| 15 | RETAINING RING |
| 16 | BEARING RETAINER (FOR 226-247) |
| 17 | KEY |
| 18 | OIL SEAL |
| 19 | BORE PLUG |
| 20 | OIL SEAL |
| 21 | OIL SEAL |

| Part No. | Description of Part |
|----------|-----------------------------------|
| 22 | PIPE PLUG |
| 23 | PLASTIC PLUG |
| 24 | VENTED OIL FILLER |
| 25 | DOWEL PIN |
| 26 | SOC. HEAD CAPSCREW |
| 27 | LOCKWASHER |
| 28 | BALL BEARING |
| 29 | INTERM. HELICAL PINION |
| 30 | INTERM. HELICAL GEAR |
| 31 | KEY, INTERM. GEAR |
| 32 | VERTICAL BASE |
| 33 | SOC. HEAD CAPSCREW |
| 34 | HORIZONTAL BASE |
| 35 | SOC. HEAD CAPSCREW |
| 36 | NAMEPLATE |
| 37 | BUTTON HD. CAPSCREW (FOR 226-247) |
| 38 | SOC. HEAD CAPSCREW |
| 39 | LOCKWASHER |
| 40 | MOTOR FLANGE |
| 41 | HEX HEAD CAPSCREW |
| 42 | MOTOR SHAFT (INPUT) |
| 43 | RETAINING RING |
| 44 | HEX. SOC. SETSCREW |

| Part No. | Description of Part |
|----------|------------------------------|
| 45 | ROLLED WASHER (FOR 226-247) |
| 46 | BORE PLUG |
| 47 | N/A |
| 48 | CLEVIS |
| 49 | BUSHING |
| 50 | SOC. HEAD CAPSCREW |
| 51 | HEX HEAD CAPSCREW |
| 52 | LOCKWASHER |
| 53 | FLATWASHER |
| 54 | NUT |
| 55 | NUT, LEFT HAND |
| 56 | NUT, LOCK |
| 57 | TURNBUCKLE |
| 58 | EYEBOLT, ROD END (LEFT HAND) |
| 59 | EYEBOLT, ROD END |
| 61 | LOCKWASHER |
| 62 | HEX. SOC. SETSCREW |
| 63 | RETAINING RING |

PART ORDERING INFORMATION: Be sure to provide complete Boston Gear catalog number from speed reducer nameplate, along with part description and number.

