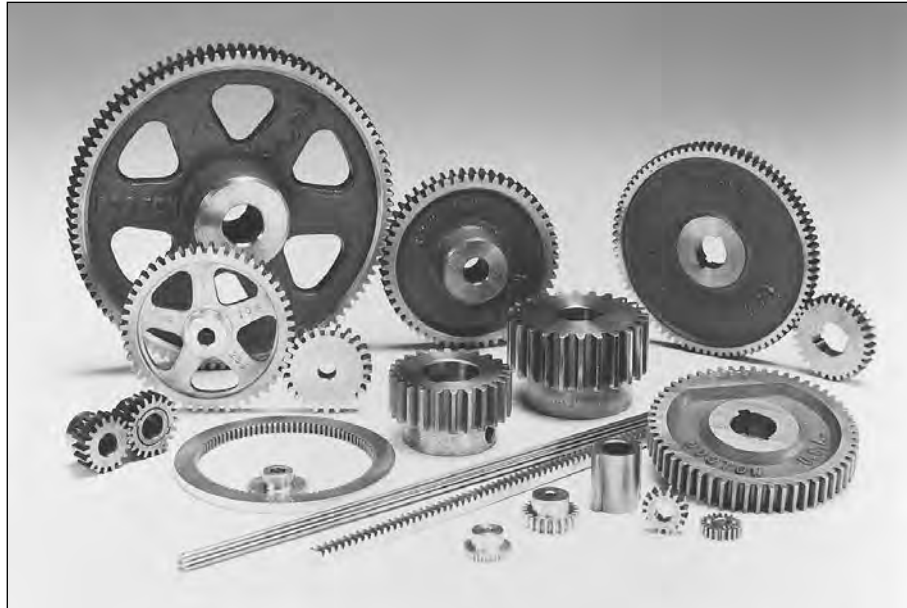




14-1/2° PRESSURE ANGLE – CATALOG NUMBER / DIMENSIONS

Spur Gears.....	18-27
Change Gears	28-32
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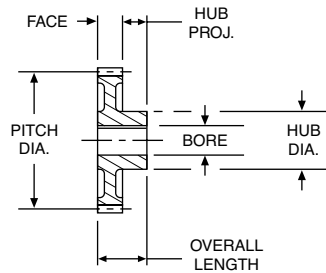
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Spur Gears

48 and 32 Diametral Pitch (Brass)

14-1/2° Pressure Angle (will not operate with 20° spurs)

A



STANDARD TOLERANCES

DIMENSION		TOLERANCE
BORE	All	±.0005



REFERENCE PAGES

Alterations — 322
Lubrication — 322
Materials — 323

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

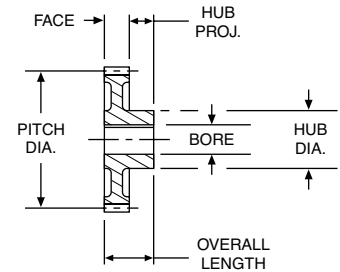
No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew				
			Dia.	Proj.		Catalog Number	Item Code			
48 DIAMETRAL PITCH					Face = .125" Outside Dia. = Pitch Dia. + .042" Overall Length = .125" + Hub Proj.					
BRASS										
10	.208	.0935	—	—	A	G127	09322			
12	.250	.125	—	—		G129	09324			
14	.292					G130	09326			
15	.312					G131	09328			
16	.333					G132	09330			
18	.375					G133	09332			
20	.417					G134	09334			
22	.458	.1875	—	—		G135	09336			
24	.500					G136	09338			
26	.542					G137	09340			
32	.667					G138	09342			
36	.750					G139	09344			
40	.833					G140	09346			
44	.917					G141	09348			
48	1.000	.250	.50	.25	G142	09350				
54	1.125				G143	09352				
60	1.250				G144	09354				
66	1.375				G145	09356				
72	1.500				G146	09358				
84	1.750				G147	09360				
96	2.000				G148	09362				
100	2.083				.3125	.62	.31	D	G154	09364
120	2.500	G149	09366							
144	3.000	G150	09368							
192	4.000	G151	09370							
32 DIAMETRAL PITCH					Face = .062" Outside Dia. = Pitch Dia. + .062"					
BRASS										
10	.312	.125	—	—	A	G96	09234			
14	.438					G98	09238			
16	.500					G99	09240			
20	.625					G101	09244			
24	.750	.1875	—	—		G102	09246			
28	.875					G103	09248			
32	1.000					G104	09250			
40	1.250					G105	09252			
48	1.500	.250	—	—		G106	09254			
64	2.000					G110	09256			
80	2.500					G111	09258			
96	3.000					G112	09260			
112	3.500	.3125	—	—		G113	09262			
128	4.000					.375	—	—	G114	09264
Face = .188"										
8	.250	.125	—	—	A	G159	09266			
10	.312					G161	09268			
12	.375					G163	09270			
14	.438					G165	09272			
15	.469					G166	09274			
16	.500	.1875	—	—		G167	09276			
18	.562					G168	09278			
20	.625					G169	09280			
22	.688					G170	09282			
24	.750					G171	09284			
26	.812					G172	09286			
28	.875					G173	09288			
30	.938					G174	09290			
32	1.000					.250	—	—	G175	09292
36	1.125								G176	09294
40	1.250	G177	09296							
44	1.375	G178	09298							
48	1.500	G179	09300							
52	1.625	G180	09302							
56	1.750	.3125	—	—		G181	09304			

32 and 24 Diametral Pitch (Brass & Steel)

14-1/2° Pressure Angle (will not operate with 20° spurs)

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew		With Setscrew		
			Dia.	Proj.		Catalog Number	Item Code	Catalog Number	Item Code	
32 DIAMETRAL PITCH						Face = .188" Outside Dia. = Pitch Dia. + .062" Overall Length = .187" + Hub Proj.				
BRASS										
64	2.000	.3125	.62	.25	B	G182	09306	—	—	
72	2.250			.31	C	G183	09308	—	—	
80	2.500				D	G184	09310	—	—	
96	3.000					G185	09312	—	—	
112	3.500					G186	09314	—	—	
128	4.000			.75		G187	09316	—	—	
STEEL										
16	.500	.1875	—	—	A	S3216	09572	—	—	
20	.625	.250	—	—		S3220	09574	—	—	
22	.688		—	—		S3222	09576	—	—	
24	.750	.3125	—	—		S3224	09578	—	—	
28	.875	.375	—	—		S3228	09580	—	—	
32	1.000	.375				S3232	09582	—	—	
40	1.250	.375	—	—		S3240	09584	—	—	
48	1.500					S3248	09586	—	—	
56	1.750					S3256	09588	—	—	
64	2.000					S3264	09590	—	—	
80	2.500					S3280	09592	—	—	
96	3.000					S3296	09594	—	—	
16	.500	.1875	.39	.31		—	—	H3216	09536	
18	.562	.45	.31			—	—	H3218	09538	
20	.625	.250	.52	.31		—	—	H3220	09540	
22	.688		.58			.31	—	—	H3222	09542
24	.750	.3125	.64	.31		—	—	H3224	09544	
26	.812		.70			—	—	H3226	09546	
28	.875		.75			—	—	H3228	09548	
30	.938		.75			—	—	H3230	09550	
32	1.000		.75			.38	—	—	H3232	09552
40	1.250		.375			.88	.38	—	—	H3240
48	1.500	1.00		.38		—	—	H3248	09556	
56	1.750					—	—	H3256	09558	
64	2.000					—	—	H3264	09560	
80	2.500	.375	1.12	.38		—	—	H3280	09562	
96	3.000		1.25	.50		—	—	H3296	09564	
128	4.000		1.88	.50		—	—	H32128	09566	
160	5.000		2.12	.50		—	—	H32160	09568	
192	6.000		2.12	.50		—	—	H32192	09570	
24 DIAMETRAL PITCH						Face = .250" Outside Dia. = Pitch Dia. + .083" Overall Length = .250" + Hub Proj.				
BRASS										
12	.500	.1875	.38	.25	A	G254	09202	—	—	
16	.667		.50			G256	09204	—	—	
18	.750		.50			G257	09206	—	—	
24	1.000	.250	.62	.25		G258	09208	—	—	
30	1.250					G259	09210	—	—	
36	1.500					G261	09212	—	—	
42	1.750	.3125	.62	.25	B	G263	09214	—	—	
48	2.000		.69	.31		C	G264	09216	—	—
54	2.250				G265		09218	—	—	
60	2.500				G266	09220	—	—		
66	2.750			G267	09222	—	—			
72	3.000	.375	.75	.31	D	G268	09224	—	—	
84	3.500		.75	.31		G269	09226	—	—	
96	4.000		.75	.31		G270	09228	—	—	
120	5.000		.88	.38		G272	09230	—	—	
144	6.000		.88	.38		G274	09232	—	—	



STANDARD TOLERANCES

DIMENSION		TOLERANCE
BORE	All	±.0005



REFERENCE PAGES

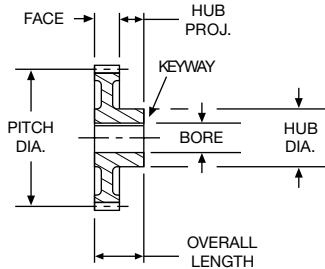
Alterations — 322
Horsepower Ratings — 50
Lubrication — 322
Materials — 323
Selection Procedure — 49

Spur Gears

24 and 20 Diametral Pitch (Steel)

14-1/2° Pressure Angle (will not operate with 20° spurs)

A



STANDARD TOLERANCES

DIMENSION	TOLERANCE
BORE	All ±.0005



REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 50, 51
Lubrication — 322
Materials — 323
Selection Procedure — 49

*Special Pitch Diameter, used for calculating Center Distance only, not Ratio.

†H2412 & H2414 have #35 (.110) drilled hole through one wall, no keyway.

‡H2415-H24144 has one setscrew, no keyway.

**NA11B-5/16"-NA14B-5/16 bore has #35 (.110) drilled hole through one wall, no keyway.

††3/8" & 1/2" bores have one setscrew, no keyway.

NA40-5/8" & NA40-3/4" bores have standard keyway at 90° to setscrew. See Page 323.

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

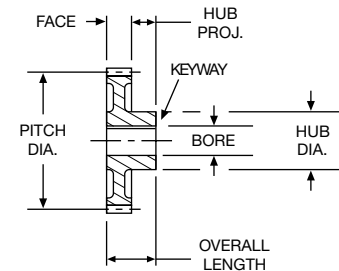
No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew		With Keyway & Setscrew†	
			Dia.	Proj.		Catalog Number	Item Code	Catalog Number	Item Code
24 DIAMETRAL PITCH						Face = .250" Outside Dia. = Pitch Dia. + .083" Overall Length = .250" + Hub Proj.			
STEEL									
12	.500	.250	—	—	A	S2412	09630	—	—
15	.625		—	—		S2415	09632	—	—
16	.667	.3125	—	—		S2416	09634	—	—
18	.750		—	—		S2418	09636	—	—
21	.875	.375	—	—		S2421	09638	—	—
24	1.000	.500	—	—		S2424	09640	—	—
30	1.250					S2430	09642	—	—
36	1.500					S2436	09644	—	—
42	1.750					S2442	09646	—	—
48	2.000					S2448	09648	—	—
60	2.500					S2460	09650	—	—
72	3.000					S2472	09652	—	—
12	.500					.250	.36	.31	—
14	.583		.46	—		—	H2414†		09598
15	.625		.50	—		—	H2415†		09600
16	.667	.3125	.54	.31		—	—	H2416‡	09602
18	.750		.62			—	—	H2418‡	09604
20	.833		.70			—	—	H2420‡	09606
21	.875	.375	.74	.31		—	—	H2421‡	09608
24	1.000		.87			—	—	H2424‡	09610
30	1.250		1.00			—	—	H2430‡	09612
36	1.500		1.12			—	—	H2436‡	09614
42	1.750		1.12			—	—	H2442‡	09616
48	2.000		1.25			—	—	H2448‡	09618
60	2.500		1.25		—	—	H2460‡	09620	
72	3.000		.500		1.38	.50	—	—	H2472‡
96	4.000		2.00	—	—		H2496‡	09624	
120	5.000		2.25	—	—		H24120‡	09626	
144	6.000		2.25	—	—		H24144‡	09628	
20 DIAMETRAL PITCH						Face = .375" Outside Dia. = Pitch Dia. + .100" Overall Length = .375" + Hub Proj.			
STEEL									
11	.600*	.3125	.46	.38	A	NA11B	09662	NA11B-5/16**	46000
12	.600		.46			NA12B	09664	NA12B-5/16**	46001
13	.650		.50			NA13B	09666	NA13B-5/16**	46002
14	.700		.56			NA14B	09668	NA14B-5/16**	46003
15	.750	.375	.60	.38		NA15B	09670	NA15B-3/8††	46004
16	.800		.66			NA16B	09672	NA16B-3/8††	46005
18	.900		.74			NA18B	09674	NA18B-3/8††	46006
20	1.000	.375	.84	.38		NA20B	09676	NA20B-3/8††	46007
		.500				—	—	NA20B-1/2††	46008
22	1.100	.375	.82			NA22B	09678	NA22B-3/8††	46009
		.500		—		—	NA22B-1/2††	46010	
24	1.200	.375	.92	.38		NA24	09680	NA24-3/8††	46011
		.500				—	—	NA24-1/2††	46012
25	1.250	.375	.97			NA25B	09682	NA25B-3/8††	46013
		.500		—		—	NA25B-1/2††	46014	
28	1.400	.375	1.12	.38		NA28B	09684	NA28B-3/8††	46015
		.500				—	—	NA28B-1/2††	46016
30	1.500	.375	1.22			NA30B	09686	NA30B-3/8††	46017
		.500		—		—	NA30B-1/2††	46018	
32	1.600	.375	1.32	.50		NA32	09688	NA32-3/8††	46019
		.500				—	—	NA32-1/2††	46020
35	1.750	.375	1.47			NA35	09690	NA35-3/8††	46021
		.500		—		—	NA35-1/2††	46022	
36	1.800	.375	1.52	.50		NA36	09692	NA36-3/8††	46023
		.500			—	—	NA36-1/2††	46024	
40	2.000	.375	1.72		NA40	09694	NA40-3/8††	46025	
		.500		—	—	NA40-1/2††	46026		
		.625		—	—	NA40-5/8	46027		
		.750		—	—	NA40-3/4	46028		
48	2.400	.375	1.33	.50	NA48A	10208	—	—	
50	2.500		1.42		NA50A	10210	—	—	
60	3.000		1.92		NA60A	10212	—	—	
64	3.200		2.12		NA64A	10214	—	—	

20 and 16 Diametral Pitch (Cast Iron, Brass & Steel)

14-1/2° Pressure Angle (will not operate with 20° spurs)

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew		With Keyway and Setscrew†																
			Dia.	Proj.		Catalog Number	Item Code	Catalog Number	Item Code															
20 DIAMETRAL PITCH						Face = .375" Outside Dia. = Pitch Dia. + .100" Overall Length = .375" + Hub Proj.																		
CAST IRON																								
70 72	3.500 3.600	.375	1.25	.50	B	NA70 NA72	10216 10218	—	—															
80 84	4.000 4.200					.500	1.25	.50	C	NA80 NA84	10220 10222	—	—											
90 96	4.500 4.800									.500	1.50	.50	D	NA90 NA96	10224 10226	—	—							
100	5.000													.500	1.50	.50	D	NA100	10228	—	—			
112	5.600	.500	1.50	.50	D													NA112	10230	—	—			
120	6.000					.500	1.50	.50	D									NA120	10232	—	—			
140	7.000									.500	1.50	.50	D					NA140	10234	—	—			
144	7.200													.500	1.50	.50	D	NA144	10236	—	—			
160	8.000	.500	1.50	.50	D													NA160	10238	—	—			
180	9.000					.500	1.50	.50	D									NA180	10240	—	—			
200	10.000									.500	1.50	.50	D					NA200B	10242	—	—			
16 DIAMETRAL PITCH														Face = .313" Outside Dia. = Pitch Dia. + .125" Overall Length = Face + Hub Proj.										
BRASS																								
8 9	.500 .563	.1875	—	—	A	G226 G227	09168 09170	—	—															
10 12	.625 .750					.250	—	—	G228 G229 G230 G231 G232 G233	09172 09174 09176 09178 09180 09182	—	—												
14 16	.875 1.000												.250	—	—	G235 G236 G237 G238 G239	09184 09186 09188 09190 09192	—	—					
18 20	1.125 1.250																			.250	—	—	G235 G236 G237 G238 G239	09184 09186 09188 09190 09192
24 28	1.500 1.750	.3125	—	—																				
32 40 48	2.000 2.500 3.000					.3125	.75	.31	G237 G238 G239	09188 09190 09192	—	—												
56 64 80	3.500 4.000 5.000												.375	.88 1.00 1.00	.38	G240 G241 G242	09194 09196 09198	—	—					
STEEL Face = .500"																								
11 12 13 14	.750* .750 .813 .875	.375	.56 .56 .63 .69	.44		A	NB11B NB12B NB13B NB14B	09704 09706 09708 09710	NB11B-3/8† NB12B-3/8† NB13B-3/8† NB14B-3/8†	46029 46030 46031 46032														
15 16 18	.938 1.000 1.125				.500		.75 .81 .94	.44	NB15B NB16B NB18B	09712 09714 09716	NB15B-1/2† NB16B-1/2† NB18B-1/2†	46033 46034 46035												
20	1.250								.500 .625	.96	.44	NB20B —	09718 —	NB20B-1/2† NB20B-5/8	46036 46037									
22	1.375											.500 .625	1.08	.44	NB22B —	09720 —	NB22B-1/2† NB22B-5/8	46038 46039						
24	1.500	.500 .625 .750	1.20	.44											NB24B — —	09722 — —	NB24B-1/2† NB24B-5/8 NB24B-3/4	46040 46041 46042						
26	1.625				.500 .625 .750		1.33	.44							NB26B — —	09724 — —	NB26B-1/2† NB26B-5/8 NB26B-3/4	46043 46044 46045						
28	1.750								.500 .625 .750 .875	1.45	.50				NB28B — — —	09726 — — —	NB28B-1/2† NB28B-5/8 NB28B-3/4 NB28B-7/8	46046 46047 46048 46049						
30	1.875											.500 .625 .750 .875 1.000	1.58	.50	NB30B — — — —	09728 — — — —	NB30B-1/2† NB30B-5/8 NB30B-3/4 NB30B-7/8 NB30B-1	46050 46051 46052 46053 46054						



STANDARD TOLERANCES

DIMENSION		TOLERANCE
BORE	All	±.0005



REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 51, 52
Lubrication — 322
Materials — 323
Selection Procedure — 49

*Special Pitch Diameter, used for calculating Center Distance only, not Ratio.

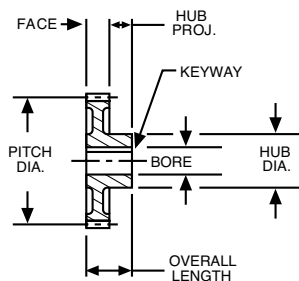
†3/8" and 1/2" bores have one setscrew, no keyway.
5/8" bore and larger have standard keyway at 90° to setscrew. See Page 323.

Spur Gears

16 and 12 Diametral Pitch (Steel, Non-Metallic & Cast Iron)

14-1/2° Pressure Angle (will not operate with 20° spurs)

A



STANDARD TOLERANCES

DIMENSION		TOLERANCE
BORE	All	±.0005



REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 52, 53
Lubrication — 322
Materials — 323
Selection Procedure — 49

*Special Pitch Diameter, used for calculating Center Distance only, not Ratio.

†1/2" bore has one setscrew, no keyway.

5/8" bore and larger have standard keyway at 90° to setscrew. See Page 323.

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

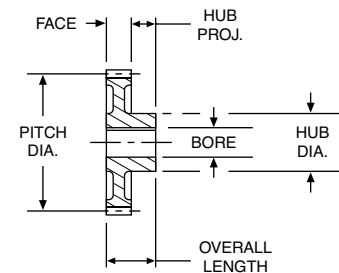
No. of Teeth	Pitch Dia.	Bore	Hub		Style See	Without Keyway or Setscrew		With Keyway and Setscrew†		
			Dia.	Proj.	Page 323	Catalog Number	Item Code	Catalog Number	Item Code	
16 DIAMETRAL PITCH						Face = .500" Outside Dia. = Pitch Dia. + .125" Overall Length = .500" + Hub Proj.				
STEEL										
32	2.000	.500 .625 .750 .875 1.000	1.70	.50	A	NB32	09730	NB32-1/2†	46055	
						—	—	NB32-5/8	46056	
						—	—	NB32-3/4	46057	
						—	—	NB32-7/8	46058	
						—	—	NB32-1	46059	
36	2.250		1.95			NB36	09732	—	—	
40	2.500	.500	1.69	.50		NB40A	10244	—	—	
48	3.000		2.19			NB48A	10246	—	—	
NON-METALLIC										
16	1.000		.81	.50	A	QBH16	09014	—	—	
20	1.250	.375	1.06			QBH20	09018	—	—	
24	1.500		1.31	.50		QBH24	09022	—	—	
32	2.000	.500	1.81	.50		QBH32	09024	—	—	
40	2.500		—	—		QB40	09000	—	—	
48	3.000		—	—		QB48	09002	—	—	
64	4.000		—	—		QB64	09006	—	—	
CAST IRON										
54	3.375		1.25	.50		B	NB54	10248	—	—
56	3.500	.500	1.25	.50	NB56		10250	—	—	
60	3.750		1.38	.62	NB60		10252	—	—	
64	4.000		1.38	.62	C	NB64	10254	—	—	
72	4.500	.625	1.38			NB72	10256	—	—	
80	5.000		1.50			NB80	10258	—	—	
84	5.250		1.50			NB84	10260	—	—	
96	6.000		1.50		NB96	10262	—	—		
112	7.000		1.50		NB112	10264	—	—		
120	7.500		1.50		NB120	10266	—	—		
128	8.000		1.50		NB128	10268	—	—		
144	9.000			1.75	D	NB144	10270	—	—	
160	10.000	.625	1.75	.75		NB160B	10272	—	—	
192	12.000		2.00			NB192B	10274	—	—	
Face = .750" Outside Dia. = Pitch Dia. + .167" Overall Length = .750" + Hub Proj.										
12 DIAMETRAL PITCH										
STEEL										
11	1.000*		.75	.50	A	ND11B	09744	ND11B-1/2†	46060	
12	1.000	.500	.75			ND12B	09746	ND12B-1/2†	46061	
13	1.083		.83			ND13B	09748	ND13B-1/2†	46062	
14	1.167		.92			ND14B	09750	ND14B-1/2†	46063	
15	1.250		1.00	.50		ND15B	09752	ND15B-5/8	46064	
16	1.333	.625	.99			ND16B	09754	ND16B-5/8	46065	
18	1.500		1.15			ND18B	09756	ND18B-5/8	46066	
20	1.667	.625 .750	1.32	.50		ND20B	09758	ND20B-5/8	46067	
						—	—	ND20B-3/4	46068	
21	1.750	.625 .750 .875	1.40	.50		ND21B	09760	ND21B-5/8	46069	
						—	—	ND21B-3/4	46070	
						—	—	ND21B-7/8	46071	
22	1.833	.625 .750 .875 1.000	1.49	.50		ND22B	09762	ND22B-5/8	46072	
						—	—	ND22B-3/4	46073	
						—	—	ND22B-7/8	46074	
						—	—	ND22B-1	46075	
24	2.000	.625 .750 .875 1.000	1.65	.50		ND24B	09764	ND24B-5/8	46076	
						—	—	ND24B-3/4	46077	
						—	—	ND24B-7/8	46078	
						—	—	ND24B-1	46079	
30	2.500		2.15	.62	ND30	09766	—	—		
32	2.667	.625	1.92		ND32A	10276	—	—		
36	3.000		2.25		ND36A	10278	—	—		
40	3.333		2.34		ND40A	10280	—	—		
42	3.500		2.50		ND42A	10282	—	—		

12 and 10 Diametral Pitch (Steel, Non-Metallic & Cast Iron)

14-1/2° Pressure Angle (will not operate with 20° spurs)

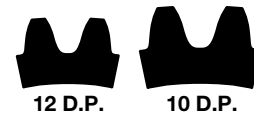
ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew		With Keyway and Setscrew†		
			Dia.	Proj.		Catalog Number	Item Code	Catalog Number	Item Code	
12 DIAMETRAL PITCH						Face = .750" Outside Dia. = Pitch Dia. + .167" Overall Length = .750" + Hub Proj.				
NON-METALLIC										
15 18 21	1.250 1.500 1.750	.500	1.00 1.25 1.50	.50	A	QDH15 QDH18 QDH21	09038 09042 09046	- - -	- - -	
24 30 36 48	2.000 2.500 3.000 4.000	.625	1.75 2.25 - -	.50 - -		QDH24 QDH30 QD36 QD48	09050 09052 09026 09030	- - - -	- - - -	
60	5.000	.750	-	-		QD60	09034	-	-	
CAST-IRON										
48 54 60 64 72 84	4.000 4.500 5.000 5.333 6.000 7.000	.750	1.75	.75		C D	ND48 ND54 ND60 ND64 ND72 ND84	10284 10286 10288 10290 10292 10294	- - - - - -	- - - - - -
96 108 112	8.000 9.000 9.333	.750	2.00	.75			ND96 ND108 ND112	10296 10298 10300	- - -	- - -
120 144 168	10.000 12.000 14.000	.875	2.00	1.00	ND120 ND144 ND168		10302 10304 10306	- - -	- - -	
10 DIAMETRAL PITCH							Face = 1.000" Outside Dia. = Pitch Dia. + .200" Overall Length = 1.000" + Hub Proj.			
STEEL										
11 12 14	1.200* 1.200 1.400	.625	.92 .92 1.02	.62	A		NF11B NF12B NF14B	09778 09780 09782	NF11B-5/8 NF12B-5/8 NF14B-5/8	46080 46081 46082
15 16	1.500 1.600	.750	1.12 1.22	.62			NF15B NF16B	09784 09786	NF15B-3/4 NF16B-3/4	46083 46084
18	1.800	.750 .875	1.42	.62			NF18B -	09788 -	NF18B-3/4 NF18B-7/8	46085 46086
20	2.000	.750 .875 1.000	1.62	.62		NF20B - -	09790 - -	NF20B-3/4 NF20B-7/8 NF20B-1	46087 46088 46089	
24	2.400	.750 .875 1.000	2.02	.62		NF24B - -	09792 - -	NF24B-3/4 NF24B-7/8 NF24B-1	46090 46091 46092	
25	2.500	.750	2.12	.62		NF25	09794	-	-	
28 30 32 35 36	2.800 3.000 3.200 3.500 3.600	.750	1.81 2.02 2.22 2.52 2.61	.88		NF28A NF30A NF32A NF35A NF36A	10310 10312 10314 10316 10318	- - - - -	- - - - -	
NON-METALLIC										
15 18	1.500 1.800	.625	1.20 1.50	.62		A	QFH15 QFH18	09062 09066	- -	- -
20 25 30	2.000 2.500 3.000	.750	1.70 2.20 2.70	.62			QFH20 QFH25 QFH30	09068 09070 09072	- - -	- - -



STANDARD TOLERANCES

DIMENSION		TOLERANCE
BORE	All	±.0005



REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 53, 54
Lubrication — 322
Materials — 323
Selection Procedure — 49

*Special Pitch Diameter, used for calculating Center Distance only, not Ratio.

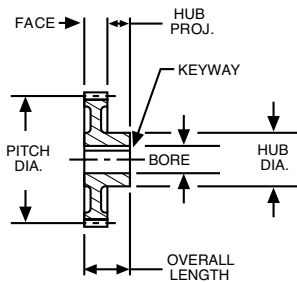
†All gears have standard keyway at 90° to setscrew. See Page 323.

Spur Gears

10 and 8 Diametral Pitch (Cast Iron, Steel & Non-Metallic)

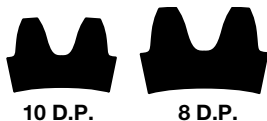
14-1/2° Pressure Angle (will not operate with 20° spurs)

A



STANDARD TOLERANCES

DIMENSION		TOLERANCE
BORE	All	±.0005



REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 54, 55
Lubrication — 322
Materials — 323
Selection Procedure — 49

*Special Pitch Diameter, used for calculating Center Distance only, not Ratio.

†All gears have standard keyway, at 90° to setscrew.
See Page 323.

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

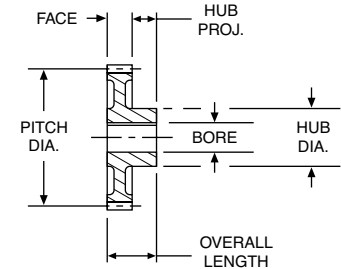
No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew		With Keyway and Setscrew†		
			Dia.	Proj.		Catalog Number	Item Code	Catalog Number	Item Code	
10 DIAMETRAL PITCH						Face = 1.000" Outside Dia. = Pitch Dia. + .200" Overall Length = 1.000" + Hub Proj.				
CAST IRON										
40	4.000	.875	2.12	.88	B	NF40	10320	—	—	
42	4.200					NF42	10322	—	—	
45	4.500				NF45	10324	—	—		
48	4.800				NF48	10326	—	—		
50	5.000				NF50	10328	—	—		
54	5.400				NF54	10330	—	—		
55	5.500				D	NF55	10332	—	—	
60	6.000					NF60	10334	—	—	
64	6.400		NF64	10336		—	—			
70	7.000		NF70	10338		—	—			
72	7.200		NF72	10340		—	—			
80	8.000		NF80	10342		—	—			
84	8.400		NF84	10344		—	—			
90	9.000		NF90	10346		—	—			
96	9.600		NF96	10348	—	—				
100	10.000		1.00	2.25	.88	D	NF100	10350	—	—
110	11.000	2.50		1.00	NF110		10352	—	—	
120	12.000				NF120		10356	—	—	
140	14.000				NF140		10358	—	—	
144	14.400				NF144		10360	—	—	
160	16.000				NF160		10362	—	—	
180	18.000				2.75		NF180	10364	—	—
8 DIAMETRAL PITCH							Face = 1.250" Outside Dia. = Pitch Dia. + .250" Overall Length = 1.250" + Hub Proj.			
STEEL										
11	1.500*	.750	1.12	.75	A	NH11B	09806	NH11B-3/4	46093	
12	1.500		1.12			NH12B	09808	NH12B-3/4	46094	
14	1.750		1.31			NH14B	09810	NH14B-3/4	46095	
15	1.875	.875	1.43	.75		NH15B	09812	NH15B-7/8	46096	
16	2.000	.875	1.56	.75		NH16B	09814	NH16B-7/8	46097	
		1.000				—	NH16B-1	46098		
18	2.250	.875	1.81	.75		NH18B	09816	NH18B-7/8	46099	
		1.000				—	NH18B-1	46100		
		1.125				—	NH18B-1-1/8	46101		
20	2.500	.875	2.06	.75		NH20B	09818	NH20B-7/8	46102	
		1.000				—	NH20B-1	46103		
		1.125				—	NH20B-1-1/8	46104		
22	2.750	.875	2.31	.75		NH22B	09820	NH22B-7/8	46105	
		1.000				—	NH22B-1	46106		
		1.125				—	NH22B-1-1/8	46107		
24	3.000	.875	2.06	.88		NH24A	10368	—	—	
28	3.500		2.56			NH28A	10370	—	—	
30	3.750		2.75			NH30A	10372	—	—	
32	4.000		3.00			NH32A	10374	—	—	
NON-METALLIC										
16	2.000	.750	1.62	.75	A	QHH16	09082	—	—	
18	2.250		1.88			QHH18	09084	—	—	
20	2.500	.875	2.12	.75		QHH20	09086	—	—	
24	3.000		2.62			QHH24	09088	—	—	
28	3.500		3.12			QHH28	09090	—	—	

8 and 6 Diametral Pitch (Cast Iron & Steel)

14-1/2° Pressure Angle (will not operate with 20° spurs)

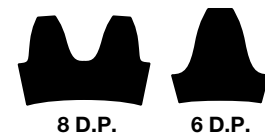
ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew		With Keyway and Setscrew†	
			Dia.	Proj.		Catalog Number	Item Code	Catalog Number	Item Code
8 DIAMETRAL PITCH						Face = 1.250" Outside Dia. = Pitch Dia. + .250" Overall Length = 1.250" + Hub Proj.			
CAST IRON									
36	4.500	1.000	2.50	1.00	B	NH36	10376	—	—
40	5.000					NH40	10378	—	—
42	5.250					NH42	10380	—	—
44	5.500					NH44	10382	—	—
48	6.000					NH48	10384	—	—
54	6.750				C	NH54	10386	—	—
56	7.000					NH56	10388	—	—
60	7.500					NH60	10390	—	—
64	8.000					NH64	10392	—	—
72	9.000					NH72	10394	—	—
80	10.000	1.125	3.00	1.12	D	NH80	10396	—	—
84	10.500					NH84	10398	—	—
88	11.000					NH88	10400	—	—
96	12.000					NH96	10402	—	—
112	14.000					NH112	10404	—	—
120	15.000					NH120	10406	—	—
128	16.000					NH128	10408	—	—
144	18.000					NH144	10410	—	—
160	20.000	1.125	3.25	1.25		NH160B	10412	—	—
6 DIAMETRAL PITCH						Face = 1.500" Outside Dia. = Pitch Dia + .333" Overall Length = 1.500" + Hub Proj.			
STEEL									
11	2.000*	1.000	1.46	.88	A	NJ11B	09830	NJ11B-1	46108
12	2.000					NJ12B	09832	NJ12B-1	46109
14	2.333	1.000	1.79	.88		NJ14B	09834	NJ14B-1	46110
		1.125				—	—	NJ14B-1-1/8	46111
15	2.500	1.000	1.96	.88		NJ15B	09836	NJ15B-1	46112
		1.125				—	—	NJ15B-1-1/8	46113
		1.1875				—	—	NJ15B-1-3/16	46114
		1.250				—	—	NJ15B-1-1/4	46115
16	2.667	1.000	2.13	.88		NJ16B	09838	NJ16B-1	46116
		1.125				—	—	NJ16B-1-1/8	46117
		1.1875				—	—	NJ16B-1-3/16	46118
		1.250				—	—	NJ16B-1-1/4	46119
18	3.000	1.000	2.46	.88		NJ18B	09840	NJ18B-1	46120
		1.125				—	—	NJ18B-1-1/8	46121
		1.1875				—	—	NJ18B-1-3/16	46122
		1.250				—	—	NJ18B-1-1/4	46123
20	3.333	1.000	2.79	.88		NJ20	09842	NJ20-1	46124
		1.125				—	—	NJ20-1-1/8	46125
		1.1875				—	—	NJ20-1-3/16	46126
		1.250				—	—	NJ20-1-1/4	46127
21	3.500	1.000	2.96	.88		NJ21B	09844	—	—
24	4.000	1.125	3.00	.88		NJ24A	10414	—	—
27	4.500		3.50			NJ27A	10416	—	—
30	5.000		4.00			NJ30A	10418	—	—



STANDARD TOLERANCES

DIMENSION	TOLERANCE
BORE	All ±.0005



REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 55, 56
Lubrication — 322
Materials — 323
Selection Procedure — 49

*Special Pitch Diameter, used for calculating Center Distance only, not Ratio.

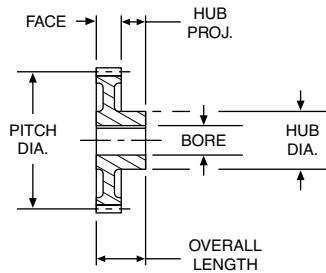
†All gears have standard keyway, at 90° to setscrew. See Page 323.

Spur Gears

6 and 5 Diametral Pitch (Steel & Cast Iron)

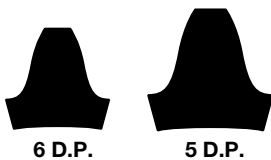
14-1/2° Pressure Angle (will not operate with 20° spurs)

A



STANDARD TOLERANCES

DIMENSION		TOLERANCE
BORE	All	±.0005



ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew		
			Dia.	Proj.		Catalog Number	Item Code	
6 DIAMETRAL PITCH					Face = 1.500" Outside Dia. = Pitch Dia. + .333" Overall Length = 1.500" + Hub Proj.			
CAST IRON								
32	5.333	1.125	2.50	1.00	B	NJ32	10420	
33	5.500					NJ33	10422	
36	6.000				C	NJ36	10424	
40	6.667					NJ40	10426	
42	7.000				D	NJ42	10428	
48	8.000					NJ48	10430	
54	9.000	NJ54	10432					
60	10.000	1.250	3.00	1.25		NJ60	10434	
64	10.667				NJ64	10436		
66	11.000				NJ66	10438		
72	12.000				NJ72	10440		
84	14.000		3.25	1.50	NJ84	10442		
96	16.000				NJ96	10444		
108	18.000		3.50		NJ108	10446		
120	20.000				NJ120B	10448		
144	24.000		3.75	NJ144B	10452			
5 DIAMETRAL PITCH					Face = 1.750" Outside Dia. = Pitch Dia. + .400" Overall Length = 1.750" + Hub Proj.			
STEEL								
11	2.400*		1.0625	1.78	.88	A	NK11B	09846
12	2.400	1.78		NK12B			09848	
14	2.800	2.18		NK14B			09850	
15	3.000	2.38		NK15B			09852	
16	3.200	2.58		NK16B			09854	
18	3.600	2.98		NK18B			09856	
20	4.000	3.38		NK20B			09858	
CAST IRON								
24	4.800	1.0625	3.00	1.25	A	NK24B	10454	
25	5.000				B	NK25B	10456	
30	6.000					NK30B	10458	
35	7.000	1.1875	3.00	1.25	D	NK35B	10460	
40	8.000					NK40B	10462	
45	9.000					NK45B	10464	
50	10.000	1.1875	3.50	1.25		NK50B	10466	
55	11.000					NK55B	10468	
60	12.000					NK60B	10470	
70	14.000					NK70B	10472	
80	16.000					NK80B	10474	
100	20.000	1.3125	3.75	1.50		NK100B	10478	

*Special Pitch Diameter, used for calculating Center Distance only, not Ratio.

REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 56
Lubrication — 322
Materials — 323
Selection Procedure — 49

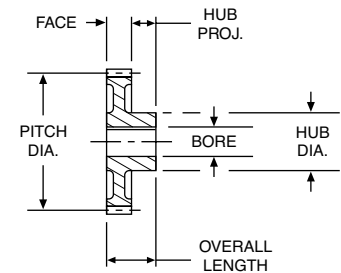
4 and 3 Diametral Pitch (Steel & Cast Iron)

14-1/2° Pressure Angle (will not operate with 20° spurs)

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

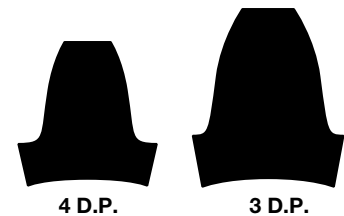
No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew										
			Dia.	Proj.		Catalog Number	Item Code									
4 DIAMETRAL PITCH					Face = 2.000" Outside Dia. = Pitch Dia. + .500" Overall Length = 2.000" + Hub Proj.											
STEEL																
11 12 14 15 16 18 20 22	3.000* 3.000 3.500 3.750 4.000 4.500 5.000 5.500	1.125	2.27 2.27 2.77 3.02 3.27 3.77 4.27 4.77	.88	A	NL11B NL12B NL14B NL15B NL16B NL18B NL20B NL22B	09860 09862 09864 09866 09868 09870 09872 09874									
CAST IRON																
24 28 30 32 36 40 42 44 48 54 56 60 64 72	6.000 7.000 7.500 8.000 9.000 10.000 10.500 11.000 12.000 13.500 14.000 15.000 16.000 18.000		1.250			3.50	1.50	A	NL24B NL28B NL30 NL32B NL36B	10484 10486 10488 10490 10492						
40 42 44 48 54 56 60 64 72	10.000 10.500 11.000 12.000 13.500 14.000 15.000 16.000 18.000							4.00	C	NL40B NL42 NL44B NL48B	10494 10496 10498 10500					
80 84 88 96	20.000 21.000 22.000 24.000								1.375	4.50	D	NL54 NL56B NL60 NL64B NL72B	10502 10504 10506 10508 10510			
80 84 88 96	20.000 21.000 22.000 24.000											1.50 1.75	NL80B NL84 NL88B NL96B	10512 10514 10516 10518		
3 DIAMETRAL PITCH						Face = 3.000"† Outside Dia. = Pitch Dia. + .667" Overall Length = Face + Hub Proj.										
STEEL																
11 12 14 15 16 18 20 21	4.000* 4.000 4.667 5.000 5.333 6.000 6.667 7.000	1.3125		-	-	A		NO11B† NO12B† NO14B NO15B NO16B NO18B NO20 NO21B	09876 09878 09880 09882 09884 09886 09888 09890							
CAST IRON																
24 30 36 42	8.000 10.000 12.000 14.000		1.4375				4.50 5.25	1.25 1.75	B	NO24B NO30B NO36B NO42	10524 10526 10528 10530					
48 60	16.000 20.000						1.5625	5.25	1.75	D	NO48B NO60B	10532 10536				
72 84	24.000 28.000										1.6875	5.50 5.75	NO72B NO84B	10538 10540		
96 108	32.000 36.000											1.9375	5.75	1.75	NO96B NO108B	10542 10544

*Special Pitch Diameter, used for calculating Center Distance only, not Ratio.
†NO11B and NO12B have 4" Face.



STANDARD TOLERANCES

DIMENSION	TOLERANCE
BORE	All ±.0005



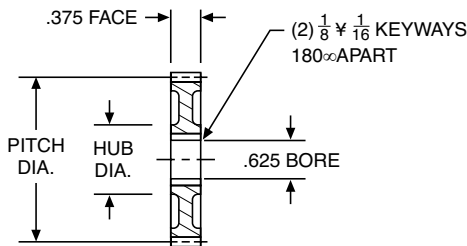
REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 56, 57
Lubrication — 322
Materials — 323
Selection Procedure — 49

Change Gears

20 Diametral Pitch (Steel & Cast Iron)

14-1/2° Pressure Angle (will not operate with 20° spurs)

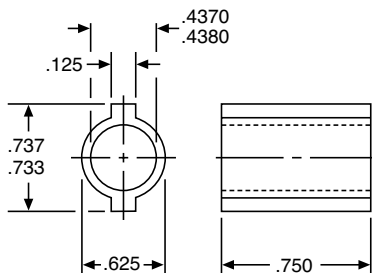


REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 51
Lubrication — 322
Materials — 323
Selection Procedure — 49

COMPOUND STEEL BUSHINGS

These steel bushings have 2 keys, 180° apart and fit bores of GA series change gears with a slip fit. They are used to mount two gears on one shaft (or stud) and drive one from the other.



ORDER BY CATALOG NUMBER OR ITEM CODE

CATALOG NO.	ITEM CODE
GAB20A	18500

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Hub Dia.	Catalog Number	Item Code	No. of Teeth	Pitch Dia.	Hub Dia.	Catalog Number	Item Code
20 DIAMETRAL PITCH					Outside Dia. = Pitch Dia. + .100"				
STEEL					CAST IRON				
20	1.000		GA20	10038	71	3.550		GA71B	10842
21	1.050		GA21	10040	72	3.600		GA72B	10844
22	1.100		GA22	10042	73	3.650		GA73B	10846
23	1.150		GA23	10044	74	3.700		GA74B	10848
24	1.200		GA24	10046	75	3.750	1.56	GA75B	10850
25	1.250		GA25	10048	76	3.800		GA76B	10852
26	1.300		GA26	10050	77	3.850		GA77B	10854
27	1.350		GA27	10052	78	3.900		GA78B	10856
28	1.400		GA28	10054	79	3.950		GA79B	10858
29	1.450		GA29	10056	80	4.000		GA80B	10860
30	1.500		GA30	10058	81	4.050		GA81B	10862
31	1.550		GA31	10060	82	4.100		GA82B	10864
32	1.600		GA32	10062	83	4.150		GA83B	10866
33	1.650		GA33	10064	84	4.200		GA84B	10868
34	1.700		GA34	10066	85	4.250		GA85B	10870
35	1.750		GA35	10068	86	4.300		GA86B	10872
36	1.800		GA36	10070	87	4.350		GA87B	10874
37	1.850		GA37	10072	88	4.400		GA88B	10876
38	1.900		GA38	10074	89	4.450		GA89B	10878
39	1.950		GA39	10076	90	4.500		GA90B	10880
40	2.000		GA40	10078	91	4.550		GA91B	10882
41	2.050		GA41	10080	92	4.600		GA92B	10884
42	2.100		GA42	10082	93	4.650		GA93B	10886
43	2.150		GA43	10084	94	4.700		GA94B	10888
44	2.200		GA44	10086	95	4.750		GA95B	10890
45	2.250		GA45	10088	96	4.800		GA96B	10892
46	2.300		GA46	10090	97	4.850		GA97B	10894
47	2.350		GA47	10092	98	4.900	1.69	GA98B	10896
48	2.400		GA48	10094	99	4.950		GA99B	10898
49	2.450		GA49	10096	100	5.000		GA100B	10900
50	2.500		GA50	10098	101	5.050		GA101B	10902
CAST IRON					102	5.100		GA102B	10904
51	2.550		GA51B	10802	103	5.150		GA103B	10906
52	2.600		GA52B	10804	104	5.200		GA104B	10908
53	2.650		GA53B	10806	105	5.250		GA105B	10910
54	2.700		GA54B	10808	106	5.300		GA106B	10912
55	2.750		GA55B	10810	107	5.350		GA107B	10914
56	2.800		GA56B	10812	108	5.400		GA108B	10916
57	2.850		GA57B	10814	109	5.450		GA109B	10918
58	2.900		GA58B	10816	110	5.500		GA110B	10920
59	2.950		GA59B	10818	111	5.550		GA111B	10922
60	3.000		GA60B	10820	112	5.600		GA112B	10924
61	3.050		GA61B	10822	113	5.650		GA113B	10926
62	3.100		GA62B	10824	114	5.700		GA114B	10928
63	3.150		GA63B	10826	115	5.750		GA115B	10930
64	3.200		GA64B	10828	116	5.800		GA116B	10932
65	3.250		GA65B	10830	117	5.850		GA117B	10934
66	3.300		GA66B	10832	118	5.900		GA118B	10936
67	3.350		GA67B	10834	119	5.950		GA119B	10938
68	3.400		GA68B	10836	120	6.000		GA120B	10940
69	3.450		GA69B	10838					
70	3.500		GA70B	10840					

Style See Page 323	20 – 78 Teeth – A 79 – 120 Teeth – C
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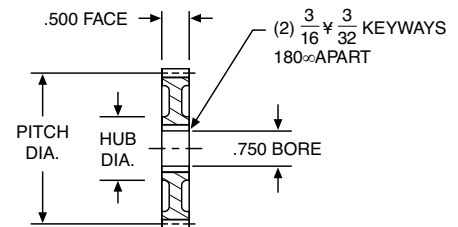
16 Diametral Pitch (Steel & Cast Iron)

14-1/2° Pressure Angle (will not operate with 20° spurs)

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Hub Dia.	Catalog Number	Item Code	No. of Teeth	Pitch Dia.	Hub Dia.	Catalog Number	Item Code
16 DIAMETRAL PITCH					Outside Dia. = Pitch Dia. + .125"				
STEEL					CAST IRON				
20	1.250		GB20	10100	76	4.750		GB76B	11012
21	1.313		GB21	10102	77	4.813		GB77B	11014
22	1.375		GB22	10104	78	4.875		GB78B	11016
23	1.438		GB23	10106	79	4.938		GB79B	11018
24	1.500		GB24	10108	80	5.000		GB80B	11020
25	1.563		GB25	10110	81	5.063		GB81B	11022
26	1.625		GB26	10112	82	5.125		GB82A	11024
27	1.688		GB27	10114	83	5.188		GB83A	11026
28	1.750		GB28	10116	84	5.250		GB84A	11028
29	1.813		GB29	10118	85	5.313		GB85A	11030
30	1.875	-	GB30	10120	86	5.375		GB86A	11032
31	1.938		GB31	10122	87	5.438		GB87A	11034
32	2.000		GB32	10124	88	5.500		GB88A	11036
33	2.063		GB33	10126	89	5.563		GB89A	11038
34	2.125		GB34	10128	90	5.625		GB90A	11040
35	2.188		GB35	10130	91	5.688		GB91A	11042
36	2.250		GB36	10132	92	5.750		GB92A	11044
37	2.313		GB37	10134	93	5.813		GB93A	11046
38	2.375		GB38	10136	94	5.875		GB94A	11048
39	2.438		GB39	10138	95	5.938		GB95A	11050
40	2.500		GB40	10140	96	6.000		GB96A	11052
CAST IRON					97	6.063		GB97A	11054
41	2.563		GB41B	10942	98	6.125		GB98A	11056
42	2.625		GB42B	10944	99	6.188		GB99A	11058
43	2.688		GB43B	10946	100	6.250		GB100A	11060
44	2.750		GB44B	10948	101	6.313	1.81	GB101A	11062
45	2.913		GB45B	10950	102	6.375		GB102A	11064
46	2.875	1.56	GB46B	10952	103	6.438		GB103A	11066
47	2.938		GB47B	10954	104	6.500		GB104A	11068
48	3.000		GB48B	10956	105	6.563		GB105A	11070
49	3.063		GB49B	10958	106	6.625		GB106A	11072
50	3.125		GB50B	10960	107	6.688		GB107A	11074
51	3.188		GB51B	10962	108	6.750		GB108A	11076
52	3.250		GB52B	10964	109	6.913		GB109A	11078
53	3.313		GB53B	10966	110	6.975		GB110A	11080
54	3.375		GB54B	10968	111	6.938		GB111A	11082
55	3.438		GB55B	10970	112	7.000		GB112A	11084
56	3.500		GB56B	10972	113	7.063		GB113A	11086
57	3.563		GB57B	10974	114	7.125		GB114A	11088
58	3.625		GB58B	10976	115	7.188		GB115A	11090
59	3.688		GB59B	10978	116	7.250		GB116A	11092
60	3.750		GB60B	10980	117	7.313		GB117A	11094
61	3.813		GB61B	10982	118	7.375		GB118A	11096
62	3.875		GB62B	10984	119	7.438		GB119A	11098
63	3.938		GB63B	10986	120	7.500		GB120A	11100
64	4.000	1.81	GB64B	10988	121	7.563		GB121A	11102
65	4.063		GB65B	10990	122	7.625		GB122A	11104
66	4.125		GB66B	10992	123	7.688		GB123A	11106
67	4.188		GB67B	10994	124	7.750		GB124A	11108
68	4.250		GB68B	10996	125	7.813		GB125A	11110
69	4.313		GB69B	10998	126	7.875		GB126A	11112
70	4.375		GB70B	11000	127	7.938		GB127A	11114
71	4.438		GB71B	11002	128	8.000		GB128A	11116
72	4.500		GB72B	11004					
73	4.563		GB73B	11006					
74	4.625		GB74B	11008					
75	4.688		GB75B	11010					

Style See Page 323
20 - 79 Teeth - A
80 - 128 Teeth - C

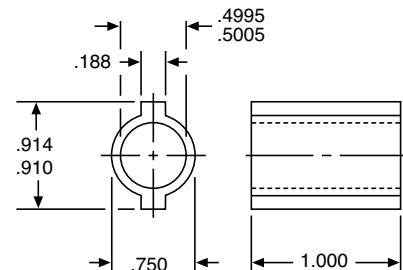


REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 52
Lubrication — 322
Materials — 323
Selection Procedure — 49

COMPOUND STEEL BUSHINGS

These steel bushings have 2 keys, 180° apart and fit bores of GB series change gears with a slip fit. They are used to mount two gears on one shaft (or stud) and drive one from the other.



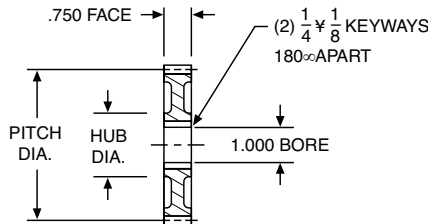
ORDER BY CATALOG NUMBER
OR ITEM CODE

CATALOG NO.	ITEM CODE
GBB16A	18502

Change Gears

12 Diametral Pitch (Steel & Cast Iron)

14-1/2° Pressure Angle (will not operate with 20° spurs)

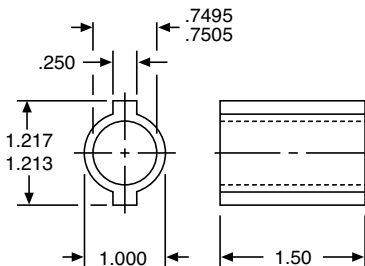


REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 53
Lubrication — 322
Materials — 323
Selection Procedure — 49

Compound Steel Bushings

These steel bushings have 2 keys, 180° apart and fit bores of GD series change gears with a slip fit. They are used to mount two gears on one shaft (or stud) and drive one from the other.



ORDER BY CATALOG NUMBER OR ITEM CODE

CATALOG NO.	ITEM CODE
GDB12A	18504

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Hub Dia.	Catalog Number	Item Code	No. of Teeth	Pitch Dia.	Hub Dia.	Catalog Number	Item Code
12 DIAMETRAL PITCH									
					Outside Dia. = Pitch Dia. +.167"				
STEEL					CAST IRON				
20	1.667	-	GD20	10142	75	6.250	2.19	GD75A	11194
21	1.750		GD21	10144	76	6.333		GD76A	11196
22	1.833		GD22	10146	77	6.417		GD77A	11198
23	1.917		GD23	10148	78	6.500		GD78A	11200
24	2.000		GD24	10150	79	6.583		GD79A	11202
25	2.083		GD25	10152	80	6.667		GD80A	11204
26	2.167		GD26	10154	81	6.750		GD81A	11206
27	2.250		GD27	10156	82	6.833		GD82A	11208
28	2.333		GD28	10158	83	6.917		GD83A	11210
29	2.417		GD29	10160	84	7.000		GD84A	11212
30	2.500		GD30	10162	85	7.083	GD85A	11214	
31	2.583		GD31	10164	86	7.167	GD86A	11216	
32	2.667		GD32	10166	87	7.250	GD87A	11218	
33	2.750		GD33	10168	88	7.333	GD88A	11220	
34	2.833		GD34	10170	89	7.417	GD89A	11222	
35	2.917		GD35	10172	90	7.500	GD90A	11224	
36	3.000		GD36	10174	91	7.583	GD91A	11226	
CAST IRON					92	7.667	GD92A	11228	
37	3.083	1.76	GD37B	11118	93	7.750	GD93A	11230	
38	3.167		GD38B	11120	94	7.833	GD94A	11232	
39	3.250		GD39B	11122	95	7.917	GD95A	11234	
40	3.333		GD40B	11124	96	8.000	GD96A	11236	
41	3.417		GD41B	11126	97	8.083	GD97A	11238	
42	3.500		GD42B	11128	98	8.167	GD98A	11240	
43	3.583		GD43B	11130	99	8.250	GD99A	11242	
44	3.667		GD44B	11132	100	8.333	GD100A	11244	
45	3.750		GD45B	11134	101	8.417	GD101A	11246	
46	3.833		GD46B	11136	102	8.500	GD102A	11248	
47	3.917		GD47B	11138	103	8.583	GD103A	11250	
48	4.000		GD48B	11140	104	8.667	GD104A	11252	
49	4.083	2.19	GD49B	11142	105	8.750	GD105A	11254	
50	4.167		GD50B	11144	106	8.833	GD106A	11256	
51	4.250		GD51B	11146	107	8.917	GD107A	11258	
52	4.333		GD52B	11148	108	9.000	GD108A	11260	
53	4.417		GD53B	11150	109	9.083	GD109A	11262	
54	4.500		GD54B	11152	110	9.167	GD110A	11264	
55	4.583		GD55B	11154	111	9.250	GD111A	11266	
56	4.667		GD56B	11156	112	9.333	GD112A	11268	
57	4.750		GD57B	11158	113	9.417	GD113A	11270	
58	4.833		GD58B	11160	114	9.500	GD114A	11272	
59	4.917		GD59B	11162	115	9.583	GD115A	11274	
60	5.000		GD60B	11164	116	9.667	GD116A	11276	
61	5.083	GD61B	11166	117	9.750	GD117A	11278		
62	5.167	GD62B	11168	118	9.833	GD118A	11280		
63	5.250	GD63A	11170	119	9.917	GD119A	11282		
64	5.333	GD64A	11172	120	10.000	GD120A	11284		
65	5.417	GD65A	11174	Style See Page 323 20 – 60 Teeth – A 61 – 120 Teeth – C					
66	5.500	GD66A	11176						
67	5.583	GD67A	11178						
68	5.667	GD68A	11180						
69	5.750	GD69A	11182						
70	5.833	GD70A	11184						
71	5.917	GD71A	11186						
72	6.000	GD72A	11188						
73	6.083	GD73A	11190						
74	6.167	GD74A	11192						

Change Gears

10 Diametral Pitch (Steel & Cast Iron)

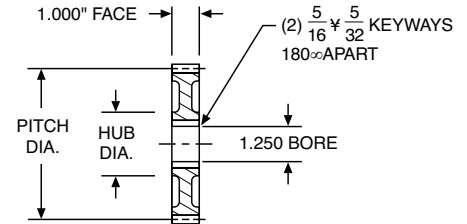
14-1/2° Pressure Angle (will not operate with 20° spurs)

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Hub Dia.	Catalog Number	Item Code	No. of Teeth	Pitch Dia.	Hub Dia.	Catalog Number	Item Code
10					Outside Dia. = Pitch Dia. +.200"				
STEEL					CAST IRON				
20	2.000	-	GF20	10176	61	6.100	3.12	GF61A	11346
21	2.100		GF21	10178	62	6.200		GF62A	11348
22	2.200		GF22	10180	63	6.300		GF63A	11350
23	2.300		GF23	10182	64	6.400		GF64A	11352
24	2.400		GF24	10184	65	6.500		GF65A	11354
25	2.500		GF25	10186	66	6.600		GF66A	11356
26	2.600		GF26	10188	67	6.700		GF67A	11358
27	2.700		GF27	10190	68	6.800		GF68A	11360
28	2.800		GF28	10192	69	6.900		GF69A	11362
29	2.900		GF29	10194	70	7.000		GF70A	11364
30	3.000	GF30	10196	71	7.100	GF71A	11366		
CAST IRON					72	7.200	GF72A	11368	
31	3.100	1.94	GF31B	11286	73	7.300	GF73A	11370	
32	3.200		GF32B	11288	74	7.400	GF74A	11372	
33	3.300		GF33B	11290	75	7.500	GF75A	11374	
34	3.400		GF34B	11292	76	7.600	GF76A	11376	
35	3.500		GF35B	11294	77	7.700	GF77A	11378	
36	3.600		GF36B	11296	78	7.800	GF78A	11380	
37	3.700		GF37B	11298	79	7.900	GF79A	11382	
38	3.800		GF38B	11300	80	8.000	GF80A	11384	
39	3.900		GF39B	11302	81	8.100	GF81A	11386	
40	4.000		GF40B	11304	82	8.200	GF82A	11388	
41	4.100	GF41B	11306	83	8.300	GF83A	11390		
42	4.200	2.68	GF42B	11308	84	8.400	GF84A	11392	
43	4.300		GF43B	11310	85	8.500	GF85A	11394	
44	4.400		GF44B	11312	86	8.600	GF86A	11396	
45	4.500		GF45B	11314	87	8.700	GF87A	11398	
46	4.600		GF46B	11316	88	8.800	GF88A	11400	
47	4.700		GF47B	11318	89	8.900	GF89A	11402	
48	4.800		GF48B	11320	90	9.000	GF90A	11404	
49	4.900		GF49B	11322	91	9.100	GF91A	11406	
50	5.000		GF50B	11324	92	9.200	GF92A	11408	
51	5.100		GF51B	11326	93	9.300	GF93A	11410	
52	5.200	3.12	GF52A	11328	94	9.400	GF94A	11412	
53	5.300		GF53A	11330	95	9.500	GF95A	11414	
54	5.400		GF54A	11332	96	9.600	GF96A	11416	
55	5.500		GF55A	11334	97	9.700	GF97A	11418	
56	5.600		GF56A	11336	98	9.800	GF98A	11420	
57	5.700		GF57A	11338	99	9.900	GF99A	11422	
58	5.800		GF58A	11340	100	10.000	GF100A	11424	
59	5.900		GF59A	11342					
60	6.000		GF60A	11344					

Style	20	22 Teeth	A
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Style	20 - 60 Teeth - A
See	61 - 66 Teeth - B
Page	67 - 100 Teeth - C
323	

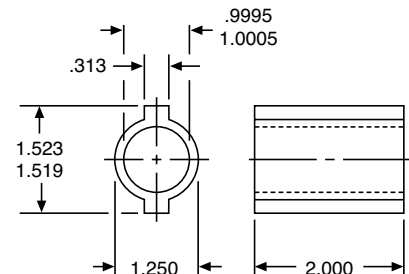


REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 54
Lubrication — 322
Materials — 323
Selection Procedure — 49

Compound Steel Bushings

These steel bushings have 2 keys, 180° apart and fit bores of GF series change gears with a slip fit. They are used to mount two gears on one shaft (or stud) and drive one from the other.



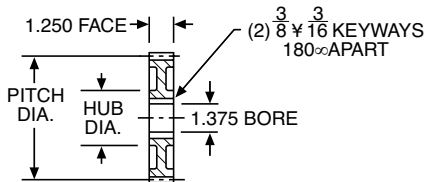
ORDER BY CATALOG NUMBER
OR ITEM CODE

CATALOG NO.	ITEM CODE
GFB10A	18506

Change Gears

8 Diametral Pitch (Steel & Cast Iron)

14-1/2° Pressure Angle (will not operate with 20° spurs)



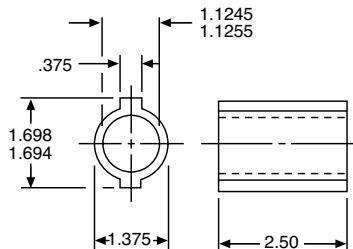
REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 55
Lubrication — 322
Materials — 323
Selection Procedure — 49



Compound Steel Bushings

These steel bushings have 2 keys, 180° apart and fit bores of GH series change gears with a slip fit. They are used to mount two gears on one shaft (or stud) and drive one from the other.



ORDER BY CATALOG NUMBER
OR ITEM CODE

CATALOG NO.	ITEM CODE
GHB8A	18508

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Hub Dia.	Catalog Number	Item Code	No. of Teeth	Pitch Dia.	Hub Dia.	Catalog Number	Item Code
8 DIAMETRAL PITCH					Outside Dia. = Pitch Dia. + .250"				
STEEL					CAST IRON				
20	2.500	—	GH20	10198	61	7.625		GH61A	11498
21	2.625	—	GH21	10200	62	7.750		GH62A	11500
22	2.750	—	GH22	10202	63	7.875		GH63A	11502
23	2.875	—	GH23	10204	64	8.000		GH64A	11504
24	3.000	—	GH24	10206	65	8.125		GH65A	11506
CAST IRON					66	8.250		GH66A	11508
25	3.125	2.06	GH25B	11426	67	8.375		GH67A	11510
26	3.250		GH26B	11428	68	8.500		GH68A	11512
27	3.375		GH27B	11430	69	8.625		GH69A	11514
28	3.500		GH28B	11432	70	8.750	3.25	GH70A	11516
29	3.625		GH29B	11434	71	8.875		GH71A	11518
30	3.750		GH30B	11436	72	9.000		GH72A	11520
31	3.875		GH31B	11438	73	9.125		GH73A	11522
32	4.000		GH32B	11440	74	9.250		GH74A	11524
33	4.125		GH33B	11442	75	9.375		GH75A	11526
34	4.250		GH34B	11444	76	9.500		GH76A	11528
35	4.375		GH35B	11446	77	9.625		GH77A	11530
36	4.500	2.69	GH36B	11448	78	9.750		GH78A	11532
37	4.625		GH37B	11450	79	9.875		GH79A	11534
38	4.750		GH38B	11452	80	10.000		GH80A	11536
39	4.875		GH39B	11454	81	10.125		GH81A	11538
40	5.000		GH40B	11456	82	10.250		GH82A	11540
41	5.125		GH41A	11458	83	10.375		GH83A	11542
42	5.250		GH42A	11460	84	10.500		GH84A	11544
43	5.375		GH43A	11462	85	10.625		GH85A	11546
44	5.500		GH44A	11464	86	10.750		GH86A	11548
45	5.625		GH45A	11466	87	10.875		GH87A	11550
46	5.750	3.12	GH46A	11468	88	11.000		GH88A	11552
47	5.875		GH47A	11470	89	11.125	3.75	GH89A	11554
48	6.000		GH48A	11472	90	11.250		GH90A	11556
49	6.125		GH49A	11474	91	11.375		GH91A	11558
50	6.250		GH50A	11476	92	11.500		GH92A	11560
51	6.375		GH51A	11478	93	11.625		GH93A	11562
52	6.500		GH52A	11480	94	11.750		GH94A	11564
53	6.625		GH53A	11482	95	11.875		GH95A	11566
54	6.750		GH54A	11484	96	12.000		GH96A	11568
55	6.875		GH55A	11486	97	12.125		GH97A	11570
56	7.000	3.25	GH56A	11488	98	12.250		GH98A	11572
57	7.125		GH57A	11490	99	12.375		GH99A	11574
58	7.250		GH58A	11492	100	12.500		GH100A	11576
59	7.375		GH59A	11494					
60	7.500		GH60A	11496					

Style	20 – 49 Teeth – A
See	50 – 57 Teeth – B
Page	58 – 68 Teeth – C
323	69 – 100 Teeth – D

20 through 6 Diametral Pitch (Steel)

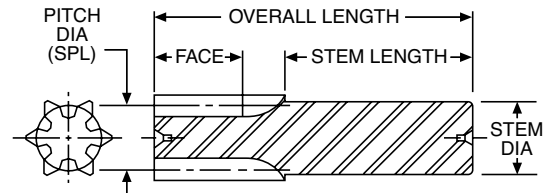
14-1/2° Pressure Angle (will not operate with 20° spurs)

Boston Gear Stem Pinions feature small numbers of teeth cut integral on a steel shaft. Undercutting of the teeth is minimized by the use of special enlarged Pitch Diameters. When run with standard stock spur gears, they provide high ratios not normally found in spur gear drives. They are not intended to be operated with each other, with internal gears or with 11 tooth pinions, but will run satisfactorily with all other standard 14½° Pressure Angle spur gears.

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.*	Stem Dia.	Stem Length	Overall Length	Catalog Number	Item Code
20 DIAMETRAL PITCH FACE = 1.125"						
5	.287	.375	2.875	4.500	NAR5	09654
6	.335	.375	2.875	4.500	NAR6	09656
8	.430	.500	3.375	5.000	NAR8	09658
10	.525	.625	3.375	5.000	NAR10	09660
16 DIAMETRAL PITCH FACE = 1.375"						
5	.359	.4375	3.125	5.000	NBR5	09696
6	.419	.500	3.125	5.000	NBR6	09698
8	.537	.625	3.375	5.250	NBR8	09700
10	.656	.750	3.375	5.250	NBR10	09702
12 DIAMETRAL PITCH FACE = 2.000"						
5	.479	.625	4.375	7.250	NDR5	09734
6	.558	.625	4.375	7.250	NDR6	09736
7	.637	.750	4.375	7.250	NDR7	09738
8	.716	.875	4.375	7.250	NDR8	09740
10	.875	1.000	4.375	7.250	NDR10	09742
10 DIAMETRAL PITCH FACE = 2.250"						
5	.575	.750	4.375	7.500	NFR5	09768
6	.670	.750	4.375	7.500	NFR6	09770
7	.765	.875	4.375	7.500	NFR7	09772
8	.860	1.000	4.375	7.500	NFR8	09774
10	1.050	1.125	4.375	7.500	NFR10	09776
8 DIAMETRAL PITCH FACE = 2.500"						
5	.718	.875	4.375	7.750	NHR5	09796
6	.837	1.000	4.375	7.750	NHR6	09798
7	.956	1.125	4.375	7.750	NHR7	09800
8	1.075	1.125	4.375	7.750	NHR8	09802
10	1.312	1.500	4.375	7.750	NHR10	09804
6 DIAMETRAL PITCH FACE = 3.000"						
5	.958	1.250	4.375	8.500	NJR5	09822
6	1.116	1.375	4.375	8.500	NJR6	09824
8	1.433	1.625	5.000	9.000	NJR8	09826
10	1.750	2.000	5.375	9.500	NJR10	09828

*Used for calculating Center Distance, not ratio.



STANDARD TOLERANCES

DIMENSION	TOLERANCE
STEM DIA.	All +.0000 - .0015

Drawn Pinion Wire

48, 32 and 24 Diametral Pitch (Brass & Steel)

14-1/2° Pressure Angle (will not operate with 20° spurs)

A



Drawn Pinion Wire, teeth not generated. All Pinion Wire is stocked in 4 foot pieces. Other lengths can be furnished on special order. Price on application.

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

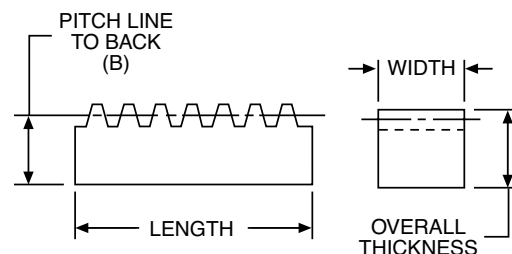
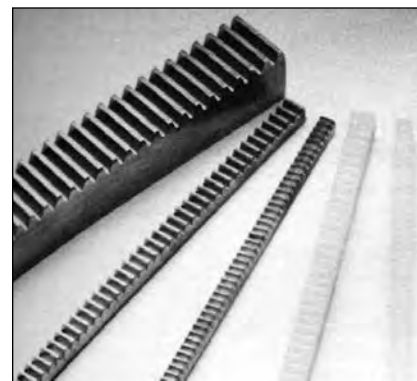
No. of Teeth	Pitch Dia.	Catalog Number	Item Code
48			
DIAMETRAL PITCH			
BRASS			
6	.125	G24	36900
8	.167	G25	36902
9	.188	G26	36904
10	.208	G27	36906
12	.250	G29	36908
14	.292	G30	36910
15	.312	G31	36912
16	.333	G32	36914
18	.375	G33	36916
STEEL			
6	.125	GS24	36954
8	.167	GS25	36956
9	.188	GS26	36958
10	.208	GS27	36960
12	.250	GS29	36962
14	.292	GS30	36964
15	.312	GS31	36966
16	.333	GS32	36968
18	.375	GS33	36970
32			
DIAMETRAL PITCH			
BRASS			
6	.188	G39	36918
8	.250	G40	36920
9	.281	G41	36922
10	.312	G42	36924
11	.344	G43	36926
12	.375	G44	36928
14	.438	G45	36930
15	.469	G46	36932
16	.500	G47	36934
STEEL			
6	.188	GS39	36972
8	.250	GS40	36974
9	.281	GS41	36976
10	.312	GS42	36978
11	.344	GS43	36980
12	.375	GS44	36982
14	.438	GS45	36984
15	.469	GS46	36986
16	.500	GS47	36988
24			
DIAMETRAL PITCH			
BRASS			
6	.250	G54	36936
9	.375	G56	36940
10	.417	G57	36942
12	.500	G59	36946
14	.583	G60	36948
15	.625	G61	36950
16	.667	G62	36952
STEEL			
6	.250	GS54	36990
8	.333	GS55	36992
9	.375	GS56	36994
10	.417	GS57	36996
11	.458	GS58	36998
12	.500	GS59	37000
14	.583	GS60	37002
15	.625	GS61	37004
16	.667	GS62	37006

48 through 3 Diametral Pitch (Nylon & Steel) 14-1/2° Pressure Angle (will not operate with 20° spurs)

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

Overall Thick- ness	Pitch Line to Back (B)	Nom- inal Length (Feet)	Mating Spur Gear Page #	Nylon		Steel	
				Catalog Number	Item Code	Catalog Number	Item Code
48 DIAMETRAL PITCH				FACE WIDTH = .125"			
.125	.104	1 2	18	GP586-1 —	53899 —	— L501-2	— 12726
32 DIAMETRAL PITCH				FACE WIDTH = .188"			
.188	.156	1 2 4	18, 19	GP583-1 — —	53900 — —	— L503-2 L503-4	— 12728 12730
24 DIAMETRAL PITCH				FACE WIDTH = .250"			
.250	.208	1 2 4	19, 20	GP579-1 — —	53901 — —	— L505-2 L505-4	— 12732 12734
20 DIAMETRAL PITCH				FACE WIDTH = .375"			
.375	.325	2 4 6	20, 21	— — —	— — —	L509-2 L509-4 L509-6	12736 12738 12740
16 DIAMETRAL PITCH				FACE WIDTH = .313"			
.313	.250	2 4	21, 22	— —	— —	L510-2 L510-4	12742 12744
16 DIAMETRAL PITCH				FACE WIDTH = .500"			
.500	.438	4 6	21, 22	— —	— —	L512-4 L512-6	12746 12748
12 DIAMETRAL PITCH				FACE WIDTH = .750"			
.500	.417	4 6	22, 23	— —	— —	L514-4 L514-6	12750 12752
.750	.667	4 6		— —	— —	L515-4 L515-6	12754 12756
10 DIAMETRAL PITCH				FACE WIDTH = 1.000"			
.625	.525	4 6	23, 24	— —	— —	L516-4 L516-6	37324 37326
1.000	.900	4 6		— —	— —	L517-4 L517-6	37328 37330
8 DIAMETRAL PITCH				FACE WIDTH = 1.250"			
.750	.625	4 6	24, 25	— —	— —	L518-4 L518-6	37332 37334
1.250	1.125	4 6		— —	— —	L519-4 L519-6	37336 37338
6 DIAMETRAL PITCH				FACE WIDTH = 1.500"			
1.000	.833	4 6	25, 26	— —	— —	L520-4 L520-6	37340 37342
1.500	1.333	4 6		— —	— —	L521-4 L521-6	37344 37346
5 DIAMETRAL PITCH				FACE WIDTH = 1.750"			
1.250	1.050	4 6	26	— —	— —	L522-4 L522-6	37348 37350
4 DIAMETRAL PITCH				FACE WIDTH = 2.000"			
1.500	1.250	4 6	27	— —	— —	L523-4 L523-6	37352 37354
3 DIAMETRAL PITCH				FACE WIDTH = 3.000"			
1.500	1.167	4 6	27	— —	— —	L524-4 L524-6	37356 37358

*Face Width of L512-4 and L512-6 = 1/2".

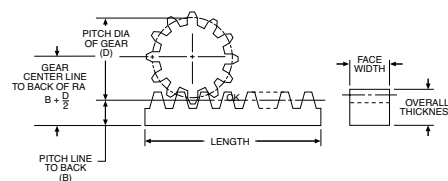


STANDARD TOLERANCES†

DIMENSION	TOLERANCE
LENGTH†	All + 1.00 - .000
FACE WIDTH	1/8 - 3/4 + .000 - .002
	1 - 1-1/2 + .000 - .003
	1-3/4 - 2 + .000 - .004
	3 + .000 - .006

†Ends not machined. Tolerance allows for cutting and matching. Nylon Rack is molded in proper lengths to permit end to end butting without interruption of tooth spacing.

‡Steel only.



REFERENCE PAGES

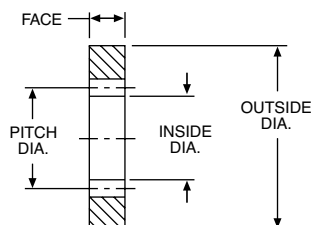
Alterations — 322
Lubrication — 322
Materials — 323

Internal Gears

48 through 16 Diametral Pitch (Brass)

14-1/2° Pressure Angle (will not operate with 20° spurs)

A

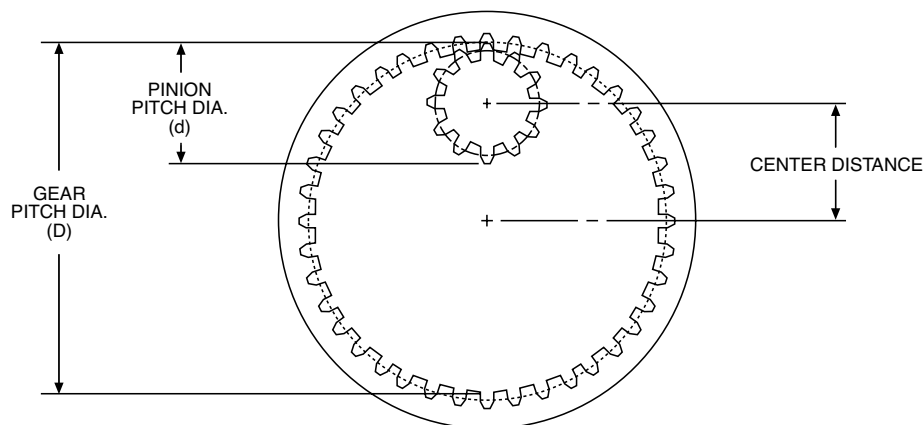


STANDARD TOLERANCES

DIMENSION			TOLERANCE
I.D.	48 Pitch	All	+.004 - .000
	32 Pitch	All	+.005 - .000
	24 Pitch	All	+.006 - .000
	16 Pitch	All	+.008 - .000
O.D.	All		+.001 + .003

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	O.D.	I.D.	Catalog Number	Item Code
48 DIAMETRAL PITCH					
				FACE = .125"	
48	1.000	1.500	.986	G632	12066
72	1.500	2.000	1.486	G633	12068
96	2.000	2.750	1.986	G635	12070
144	3.000	3.750	2.986	G637	12072
32 DIAMETRAL PITCH					
				FACE = .188"	
48	1.500	2.000	1.480	G664	12056
64	2.000	2.750	1.980	G666	12058
96	3.000	3.750	2.980	G668	12060
128	4.000	4.750	3.980	G669	12062
192	6.000	6.750	5.980	G670	12064
24 DIAMETRAL PITCH					
				FACE = .250"	
36	1.500	2.250	1.474	G675	12046
48	2.000	2.750	1.974	G677	12048
72	3.000	3.750	2.974	G679	12050
96	4.000	4.750	3.974	G680	12052
144	6.000	6.750	5.974	G681	12054
16 DIAMETRAL PITCH					
				FACE = .313"	
32	2.000	2.750	1.962	G689	12038
48	3.000	3.750	2.962	G691	12040
64	4.000	4.750	3.962	G692	12042
96	6.000	6.750	5.962	G693	12044



$$\text{CENTER DISTANCE} = \frac{D - d}{2}$$

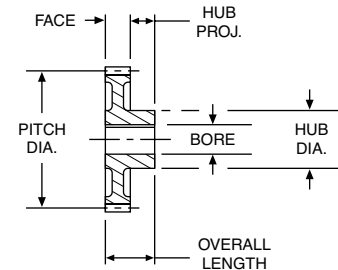
NOTE: The difference in tooth numbers between Gear and Pinion should not be less than 15.

64 and 48 Diametral Pitch (Delrin & Brass)

20° Pressure Angle (will not operate with 14-1/2° spurs)

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew	
			Dia.	Proj.		Catalog Number	Item Code
64						Face = .125"	
DIAMETRAL PITCH						Outside Dia. = Pitch Dia. + .033"	
						Overall Length = .125" + Hub Proj.	
BRASS							
16	.250	.125	.19	.19	A	Y6416	09482
18	.281		.22			Y6418	09484
20	.312		.25			Y6420	09486
24	.375		.28			Y6424	09488
28	.438		.34			Y6428	09490
32	.500	.1875	.38	.25		Y6432	09492
36	.562		.44			Y6436	09494
40	.625		.44			Y6440	09496
44	.688		.50			Y6444	09498
48	.750		.50			Y6448	09500
52	.812		.56			Y6452	09502
56	.875		.56			Y6456	09504
60	.938		.62			Y6460	09506
64	1.000	.250	.62	.25	Y6464	09508	
72	1.125		.69		Y6472	09510	
80	1.250		.69		Y6480	09512	
88	1.375		.75		Y6488	09514	
96	1.500		.75		Y6496	09516	
112	1.750		.81		Y64112	09518	
128	2.000		.88		Y64128	09520	
144	2.250		.3125		.75	.31	C
160	2.500	.75		Y64160	09524		
192	3.000	.88		Y64192	09526		
48						Face = .125"	
DIAMETRAL PITCH						Outside Dia. = Pitch Dia. + .042"	
						Overall Length = .125" + Hub Proj.	
MOLDED DELRIN							
18	.375	.1562	.31	.25	A	YP4818	53902
19	.396		.34			YP4819	53903
20	.417					YP4820	53904
21	.438		.38			YP4821	53905
22	.458					YP4822	53906
23	.479					YP4823	53907
24	.500		.41			YP4824	53908
25	.521					YP4825	53909
26	.542		.45			YP4826	53910
27	.562					YP4827	53911
28	.583	.48	YP4828	53912			
29	.604		YP4829	53913			
30	.625		.50	YP4830		53914	
31	.646	.1875	.55	.25		YP4831	53915
32	.667					YP4832	53916
33	.688					YP4833	53917
34	.708					YP4834	53918
35	.729					YP4835	53919
36	.750					YP4836	53920
37	.771					YP4837	53921
38	.792					YP4838	53922
39	.813					YP4839	53923
40	.833					YP4840	53924
42	.875					YP4842	53925



STANDARD TOLERANCES

DIMENSION		TOLERANCE
BORE	All	±.0005



48 D.P.



64 D.P.

REFERENCE PAGES

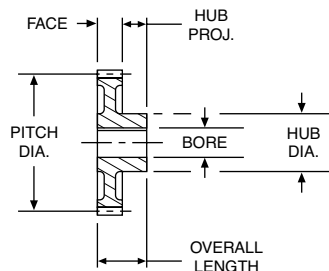
Alterations — 322
Lubrication — 322
Materials — 323

Spur Gears

48 Diametral Pitch (Delrin)

20° Pressure Angle (will not operate with 14-1/2° spurs)

A



STANDARD TOLERANCES*

DIMENSION		TOLERANCE
BORE	All	+.001 – .000

*Gears with Brass Inserts only.



48 D.P.

REFERENCE PAGES

Alterations — 322

Materials — 323

†All YPB gears have setscrews.

BORE	SETSCREW
1/8	#2-56
3/16	#4-40
1/4	#6-32

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

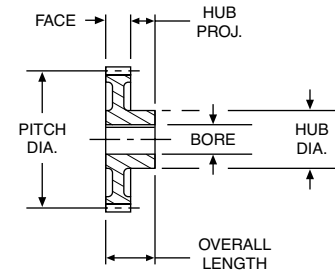
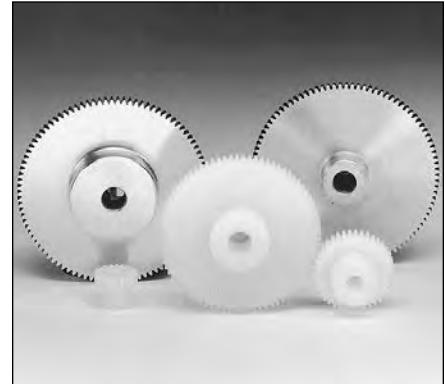
No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew†		
			Dia.	Proj.		Catalog Number	Item Code	
48 DIAMETRAL PITCH					Face = .125” Outside Dia. = Pitch Dia. + .042” Overall Length = .125” + Hub Proj.			
MOLDED DELRIN								
44	.917	.188	.55	.25	B	YP4844	53926	
45	.938					YP4845	53927	
48	1.000	.250	.61			YP4848	53928	
52	1.083					YP4852	53929	
54	1.125					YP4854	53930	
56	1.168					YP4856	53931	
60	1.250					YP4860	53932	
64	1.333					YP4864	53933	
66	1.375					YP4866	53934	
72	1.500					YP4872	53935	
80	1.667			YP4880	53936			
84	1.750			YP4884	53937			
96	2.000	YP4896	53938					
100	2.083	YP48100	53939					
108	2.250	YP48108	53940					
120	2.500	YP48120	53941					
MOLDED DELRIN WITH BRASS INSERTS								
18	.375	.125	.31	.25	A	YPB4818	53942	
19	.396					YPB4819	53943	
20	.417					YPB4820	53944	
21	.438					YPB4821	53945	
22	.458					YPB4822	53946	
23	.479					YPB4823	53947	
24	.500	.188	.40			YPB4824	53948	
25	.521					YPB4825	53949	
26	.542					.45	YPB4826	53950
27	.562						YPB4827	53951
28	.583			YPB4828	53952			
29	.604			YPB4829	53953			
30	.625		YPB4830	53954				
31	.646		.50	YPB4831	53955			
32	.667			YPB4832	53956			
33	.688			YPB4833	53957			
34	.708	YPB4834		53958				
35	.729	YPB4835		53959				
36	.750	YPB4836		53960				
37	.771	.55	.25	YPB4837	53961			
38	.792			YPB4838	53962			
39	.813			YPB4839	53963			
40	.833			YPB4840	53964			
42	.875			YPB4842	53965			
44	.917			YPB4844	53966			
45	.938			YPB4845	53967			
48	1.000			.250	.61	B	YPB4848	53968
52	1.083						YPB4852	53969
54	1.125						YPB4854	53970
56	1.168	YPB4856	53971					
60	1.250	YPB4860	53972					
64	1.333	YPB4864	53973					
66	1.375	YPB4866	53974					
72	1.500	YPB4872	53975					
80	1.667	YPB4880	53976					
84	1.750	YPB4884	53977					
96	2.000	.250	.61	YPB4896	53978			
100	2.083			YPB48100	53979			
108	2.250			YPB48108	53980			
120	2.500			YPB48120	53981			

48 and 32 Diametral Pitch (Delrin & Brass)

20° Pressure Angle (will not operate with 14-1/2° spurs)

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew	
			Dia.	Proj.		Catalog Number	Item Code
48 DIAMETRAL PITCH					Face = .125" Outside Dia. = Pitch Dia. + .042" Overall Length = .125" + Hub Proj.		
BRASS							
12	.250	.125	.18	.19	A	Y4812	09444
15	.312		.22			Y4815	09446
18	.375		.28			Y4818	09448
21	.438		.35			Y4821	09450
24	.500	.1875	.38	.25		Y4824	09452
27	.562		.44			Y4827	09454
30	.625		.44			Y4830	09456
36	.750		.50			Y4836	09458
42	.875		.57			Y4842	09460
48	1.000	.250	.63	.25		Y4848	09462
54	1.125		.69			Y4854	09464
60	1.250		.69			Y4860	09466
66	1.375		.75			Y4866	09468
72	1.500		.75			Y4872	09470
84	1.750		.82			Y4884	09472
96	2.000		.88			Y4896	09474
120	2.500		.3125		.75	.31	C
144	3.000	.88		Y48144	09478		
192	4.000	1.00		Y48192	09480		
32 DIAMETRAL PITCH					Face = .188" Outside Dia. = Pitch Dia. + .062" Overall Length = .188" + Hub Proj.		
MOLDED DELRIN							
12	.375	.1562	.28	.31	A	YP3212	53982
14	.438		.31			YP3214	53983
15	.469		.31			YP3215	53984
16	.500		.34			YP3216	53985
18	.562	.1875	.47	.31		YP3218	53986
20	.625		.47			YP3220	53987
22	.688		.50			YP3222	53988
24	.750		.50			YP3224	53989
26	.812		.56			YP3226	53990
28	.875		.50			YP3228	53991
30	.938	.250	.56	.31	YP3230	53992	
32	1.000		.63		B	YP3232	53993
34	1.062		.61			YP3234	53994
36	1.125					YP3236	53995
38	1.187					YP3238	53996
40	1.250					YP3240	53997
42	1.312					YP3242	53998
44	1.375					YP3244	53999
48	1.500	.63	YP3248	54000			
52	1.625	.3125	.67	.31	B	YP3252	54001
56	1.750					YP3256	54002
64	2.000					YP3264	54003
72	2.250					YP3272	54004
80	2.500		.81			YP3280	54005
96	3.000					YP3296	54006



STANDARD TOLERANCES*

DIMENSION		TOLERANCE
BORE	All	±.0005"

*Brass only.



48 D.P.



32 D.P.

REFERENCE PAGES

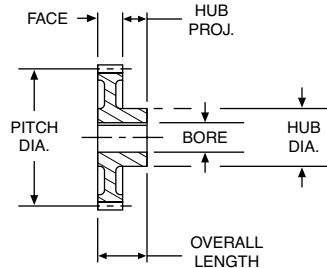
Alterations — 322
Lubrication — 322
Materials — 323

Spur Gears

32 Diametral Pitch (Delrin & Brass)

20° Pressure Angle (will not operate with 14-1/2° spurs)

A



STANDARD TOLERANCES

DIMENSION		TOLERANCE
Brass		
BORE	All	± .0005
Delrin with Brass Inserts		
BORE	All	+ .001 - .000



32 D.P.

REFERENCE PAGES

Alterations — 322
Lubrication — 322
Materials — 323

†All YPB gears have setscrew and spot drill.

BORE	SETScrew
1/8	#2-56
3/16	#4-40
1/4	#6-32
5/16	#8-32

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

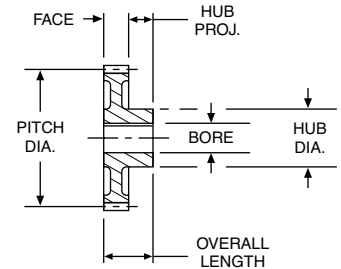
No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew†				
			Dia.	Proj.		Catalog Number	Item Code			
32 DIAMETRAL PITCH					Face = .188" Outside Dia. = Pitch Dia. + .062" Overall Length = .188" + Hub Proj.					
MOLDED DELRIN with BRASS INSERTS										
12	.375	.125	.28	.31	A	YPB3212	54007			
14	.438		.31			YPB3214	54008			
15	.469		.31			YPB3215	54009			
16	.500		.34			YPB3216	54010			
18	.562		.34			YPB3218	54011			
20	.625	.1875	.47			YPB3220	54012			
22	.688		.50			YPB3222	54013			
24	.750		.50			YPB3224	54014			
26	.812		.56			YPB3226	54015			
28	.875		.50			YPB3228	54016			
30	.938		.56			YPB3230	54017			
32	1.000	.250	.63		B	YPB3232	54018			
34	1.062		.61			YPB3234	54019			
36	1.125		.61			YPB3236	54020			
38	1.187		.61			YPB3238	54021			
40	1.250		.61			YPB3240	54022			
42	1.312		.61			YPB3242	54023			
44	1.375		.61			YPB3244	54024			
48	1.500		.63			YPB3248	54025			
52	1.625	.3125	.67	.31	YPB3252	54026				
56	1.750		.67		YPB3256	54027				
64	2.000		.67		YPB3264	54028				
72	2.250		.81		YPB3272	54029				
80	2.500		.81		YPB3280	54030				
96	3.000		.81		YPB3296	54031				
BRASS										
12	.375	.125	.28		.31	A	Y3212	09406		
14	.438		.34				.25	Y3214	09408	
16	.500		.1875				.40	.25	Y3216	09410
18	.562						.43		Y3218	09412
20	.625	.47		Y3220			09414			
24	.750	.53		Y3224			09416			
28	.875	.59		Y3228			09418			
32	1.000	.250	.66	.25			Y3232	09420		
36	1.125		.72				Y3236	09422		
40	1.250		.72				Y3240	09424		
48	1.500		.78				Y3248	09426		
56	1.750	.3125	.84	.25		C	Y3256	09428		
64	2.000		.90				Y3264	09430		
72	2.250		.88				Y3272	09432		
80	2.500		.88				Y3280	09434		
96	3.000		1.00	.31			Y3296	09436		
112	3.500		1.00				Y32112	09438		
128	4.000		1.00				Y32128	09440		
160	5.000		1.00				Y32160	09442		

24 Diametral Pitch (Delrin)

20° Pressure Angle (will not operate with 14-1/2° spurs)

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew†	
			Dia.	Proj.		Catalog Number	Item Code
24						Face = .250"	
DIAMETRAL PITCH						Outside Dia. = Pitch Dia. + .083"	
						Overall Length = .250" + Hub Proj.	
MOLDED DELRIN							
12	.500	.188	.38	.55	A	YP2412	54032
14	.583		.44			YP2414	54033
15	.625		.48			YP2415	54034
16	.667					YP2416	54035
17	.709		.55			YP2417	54036
18	.750					YP2418	54037
19	.791					YP2419	54038
20	.833					YP2420	54039
21	.875					YP2421	54040
22	.917					YP2422	54041
23	.959					YP2423	54042
24	1.000	.250	.63	.31	B	YP2424	54043
25	1.041		.61			YP2425	54044
26	1.083		.63			YP2426	54045
27	1.125					YP2427	54046
28	1.167					YP2428	54047
30	1.250		.61			YP2430	54048
32	1.333					YP2432	54049
33	1.375					YP2433	54050
34	1.416					YP2434	54051
36	1.500	.63	YP2436	54052			
39	1.625	.313	.67	.31	B	YP2439	54053
40	1.666					YP2440	54054
42	1.750					YP2442	54055
44	1.833					YP2444	54056
45	1.875					YP2445	54057
48	2.000					YP2448	54058
50	2.083					YP2450	54059
52	2.166					YP2452	54060
54	2.250					YP2454	54061
56	2.333					YP2456	54062
60	2.500					YP2460	54063
MOLDED DELRIN WITH BRASS INSERTS							
12	.500	.188	.38	.55	A	YPB2412	54064
14	.583		.44			YPB2414	54065
15	.625		.48			YPB2415	54066
16	.667					YPB2416	54067
17	.709		.55			YPB2417	54068
18	.750					YPB2418	54069
19	.791					YPB2419	54070
20	.833					YPB2420	54071
21	.875					YPB2421	54072
22	.917					YPB2422	54073
23	.959					YPB2423	54074
24	1.000	.250	.63	.31	B	YPB2424	54075
25	1.041		.61			YPB2425	54076
26	1.083		.63			YPB2426	54077
27	1.125					YPB2427	54078
28	1.167					YPB2428	54079
30	1.250		.61			YPB2430	54080
32	1.333					YPB2432	54081
33	1.375					YPB2433	54082
34	1.416					YPB2434	54083
36	1.500	.63	YPB2436	54084			
39	1.625	.313	.67	.31	B	YPB2439	54085
40	1.666					YPB2440	54086
42	1.750					YPB2442	54087



STANDARD TOLERANCES*

DIMENSION	TOLERANCE
BORE	All +.001 - .000

*Gears with Brass Inserts only.



24 D.P.

REFERENCE PAGES

Alterations — 322
Materials — 323

†All YPB gears have setscrew and spot drill.

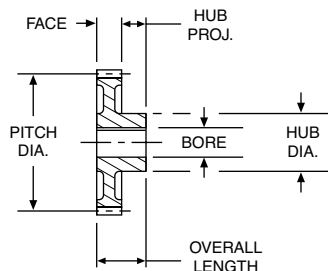
BORE	SETSCREW
3/16	#4-40
1/4	#6-32
5/16	#8-32

Spur Gears

24 and 20 Diametral Pitch (Delrin, Brass, Steel & Cast Iron)

20° Pressure Angle (will not operate with 14-1/2° spurs)

A



STANDARD TOLERANCES

DIMENSION		TOLERANCE
Brass, Steel and Cast Iron		
BORE	All	± .0005
Delrin with Brass Inserts		
BORE	All	+ .001 - .000



24 D.P.



20 D.P.

REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 58
Lubrication — 322
Materials — 323
Selection Procedure — 49

†YPB gears have one setscrew (#8-32), no keyway.

*5/16" bore have #35 (.110) drilled hole through one wall, no keyway.

‡3/8" bore have one setscrew.

No keyway.

1/2" bore and larger have standard keyway at 90° to setscrew.

See Page 323.

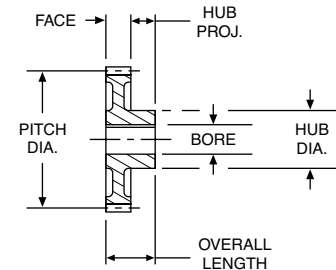
ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew		With Keyway and Setscrew†			
			Dia.	Proj.		Catalog Number	Item Code	Catalog Number	Item Code		
24 DIAMETRAL PITCH						Face = .250" Outside Dia. = Pitch Dia. + .083" Overall Length = .250" + Hub Proj.					
MOLDED DELRIN WITH BRASS INSERTS											
44	1.833	.3125	.67	.31	B	YPB2444	54088	—	—		
45	1.875					YPB2445	54089	—	—		
48	2.000					YPB2448	54090	—	—		
50	2.083					YPB2450	54091	—	—		
52	2.166					YPB2452	54092	—	—		
54	2.250					YPB2454	54093	—	—		
56	2.333					YPB2456	54094	—	—		
60	2.500					YPB2460	54095	—	—		
BRASS											
12	.500	.1875	.38	.25	A	Y2412	09372	—	—		
15	.625		.50			Y2415	09374	—	—		
18	.750		.54			Y2418	09376	—	—		
21	.875		.60			Y2421	09378	—	—		
24	1.000	.250	.66	.25		Y2424	09380	—	—		
27	1.125		.73			Y2427	09382	—	—		
30	1.250		.73			Y2430	09384	—	—		
36	1.500		.79			Y2436	09386	—	—		
42	1.750	.3125	.86	.25	Y2442	09388	—	—			
48	2.000		.92		Y2448	09390	—	—			
54	2.250		.31	.88	Y2454	09392	—	—			
60	2.500			.88	Y2460	09394	—	—			
72	3.000	.375	1.00	.31	C	Y2472	09396	—	—		
84	3.500					Y2484	09398	—	—		
96	4.000					Y2496	09400	—	—		
120	5.000					Y24120	09402	—	—		
144	6.000					Y24144	09404	—	—		
20 DIAMETRAL PITCH						Face = .500" Outside Dia. = Pitch Dia. + .100" Overall Length = .500" + Hub Proj.					
STEEL											
12	.600	.3125	.46	.44	A	YA12	09892	YA12-5/16"	46128		
14	.700		.56			YA14	09894	YA14-5/16"	46129		
15	.750		.60			YA15	09896	YA15-3/8‡	46130		
16	.800		.375			.66	YA16	09898	YA16-3/8‡	46131	
18	.900	.74		YA18		09900	YA18-3/8‡	46132			
20	1.000	.500	.84	.44		YA20	09902	YA20-1/2	46133		
24	1.200		.92			YA24	09914	YA24-1/2	46134		
25	1.250		.97			YA25	09904	YA25-1/2	46135		
30	1.500		1.22			YA30	09906	YA30-1/2	46136		
35	1.750		1.47			YA35	09908	YA35-1/2	46137		
40	2.000		.500			1.72	.50	YA40	09910	YA40-1/2	46138
			.625					—	—	YA40-5/8	46139
		.750				—	—	YA40-3/4	46140		
45	2.250	.500	1.97	.50		YA45	09912	—	—		
50	2.500		1.62			YA50A	10548	—	—		
60	3.000		2.12			YA60A	10550	—	—		
70	3.500		2.38			YA70A	10552	—	—		
CAST IRON											
80	4.000	.625	1.38	.62	C	YA80	10554	—	—		
84	4.200				B	YA84	10556	—	—		
90	4.500				A	YA90	10558	—	—		
100	5.000	.625	1.50	.62	C	YA100	10560	—	—		
120	6.000				D	YA120	10562	—	—		
140	7.000					YA140	10564	—	—		
160	8.000					YA160	10566	—	—		
180	9.000					YA180	10568	—	—		
200	10.000	.625	1.75	.75		YA200	10570	—	—		

16 and 12 Diametral Pitch (Steel & Cast Iron) 20° Pressure Angle (will not operate with 14-1/2° spurs)

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew		With Keyway and Setscrew†			
			Dia.	Proj.		Catalog Number	Item Code	Catalog Number	Item Code		
16 DIAMETRAL PITCH						Face = .750" Outside Dia. = Pitch Dia. + .125" Overall Length = .750" + Hub Proj.					
STEEL											
12 14	.750 .875	.375	.56 .69	.50	A	YB12 YB14	09916 09918	YB12-3/8† YB14-3/8†	46141† 46142†		
15	.938	.375 .500	.75	.50		YB15 —	09920 —	YB15-3/8† YB15-1/2	45991† 46143†		
16 18	1.000 1.125	.500	.81 .94	.50		YB16 YB18	09922 09924	YB16-1/2 YB18-1/2	46144† 46145†		
20	1.250	.625	1.05	.50		YB20	09926	YB20-5/8	46146†		
24	1.500	.625 .750	1.20	.50		YB24 —	09928 —	YB24-5/8 YB24-3/4	46147† 46148†		
28	1.750	.625 .750	1.45	.50		YB28 —	09930 —	YB28-5/8 YB28-3/4	46149† 46150†		
30	1.875	.625 .750 .875	1.58	.50		YB30 — —	09932 — —	YB30-5/8 YB30-3/4 YB30-7/8	46151† 46152† 46153†		
32	2.000	.625 .750 .875 1.000	1.70	.50		YB32 — — —	09934 — — —	YB32-5/8 YB32-3/4 YB32-7/8 YB32-1	46154† 46155† 46156† 46157†		
36 40 48 56 60	2.250 2.500 3.000 3.500 3.750	.625	1.95 2.20 2.00 2.50 2.75	.50 — .62		YB36 YB40 YB48A YB56A YB60A	09936 09938 10572 10574 10576	— — — — —	— — — — —		
64 72 80	4.000 4.500 5.000		2.88 3.38 3.88	.75		YB64A YB72A YB80A	10578 10580 10582	— — —	— — —		
CAST IRON											
96 128 144	6.000 8.000 9.000		.750	1.75 2.00 2.00		.75	D	YB96 YB128 YB144	10584 10588 10590	— — —	— — —
160 192	10.000 12.000	.875		2.00 1.00		.75 1.00		YB160 YB192	10592 10594	— —	— —
12 DIAMETRAL PITCH						Face = 1.000" Outside Dia. = Pitch Dia. + .167" Overall Length = 1.000" + Hub Proj.					
STEEL											
12	1.000	.500	.75	.62		A	YD12	09940	YD12-1/2*	46158†	
13 14 15 16	1.083 1.167 1.250 1.333	.625	.83 .92 .99 1.07	.62			YD13 YD14 YD15 YD16	09942 09944 09946 09948	YD13-5/8† YD14-5/8 YD15-5/8 YD16-5/8	46159† 46160† 46161† 46162†	
18 20	1.500 1.667		.750				1.24 1.32	.62	YD18 YD20	09950 09952	YD18-3/4 YD20-3/4
21	1.750		.750 .875		1.40		.62	YD21 —	09954 —	YD21-3/4 YD21-7/8	46165† 46166†
24	2.000		.750 .875 1.000		1.65		.62	YD24 — —	09956 — —	YD24-3/4 YD24-7/8 YD24-1	46167† 46168† 46169†
28	2.333	.750 .875 1.000	1.99	.62	YD28 — —		09958 — —	YD28-3/4 YD28-7/8 YD28-1	46170† 46171† 46172†		
30 36 42	2.500 3.000 3.500	.750	2.15 1.94 2.44	.62 — .88	YD30 YD36A YD42A		09960 10596 10598	— — —	— — —		
48 54	4.000 4.500		.875	2.88 3.38	.88		YD48A YD54A	10600 10602	— —	— —	



STANDARD TOLERANCES

DIMENSION	TOLERANCE
BORE	All ±.0005



16 D.P.



12 D.P.

REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 58, 59
Lubrication — 322
Materials — 323
Selection Procedure — 49

†3/8" bore have one setscrew.
No keyway.

YB15-1/2 and larger have standard keyway at 90° to setscrew.
See page 323.

*YD12-1/2 has one setscrew.
No keyway.

‡YD13-5/8 has one setscrew.
No keyway.

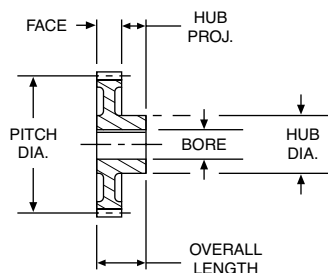
YD14-5/8 bore and larger have standard keyway at 90° to setscrew.

Spur Gears

12 and 10 Diametral Pitch (Cast Iron & Steel)

20° Pressure Angle (will not operate with 14-1/2° spurs)

A

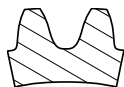


STANDARD TOLERANCES

DIMENSION		TOLERANCE
BORE	All	±.0005



12 D.P.



10 D.P.

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew		With Keyway and Setscrew†	
			Dia.	Proj.		Catalog Number	Item Code	Catalog Number	Item Code
12 DIAMETRAL PITCH						Face = 1.000" Outside Dia. = Pitch Dia. + .166" Overall Length = 1.000" + Hub Proj.			
CAST IRON									
60	5.000	.875	2.12	.88	B	YD60	10604	—	—
66	5.500					YD66	10606	—	—
72	6.000					YD72	10608	—	—
84	7.000					YD84	10610	—	—
96	8.000					YD96	10612	—	—
108	9.000		2.25			YD108	10614	—	—
120	10.000	1.000	2.25	.88	D	YD120	10616	—	—
132	11.000		2.50	1.00		YD132	10618	—	—
144	12.000					YD144	10620	—	—
168	14.000					YD168	10622	—	—
192	16.000					YD192	10624	—	—
216	18.000					2.75	YD216	10626	—
10 DIAMETRAL PITCH						Face = 1.250" Outside Dia. = Pitch Dia. + .200" Overall Length = 1.250" + Hub Proj.			
STEEL									
12	1.200	.625	.92	.62	A	YF12	09962	YF12-5/8	46173
14	1.400		1.12	.62		YF14	09964	YF14-5/8	46174
15	1.500	.750	1.22	.62		YF15	09966	YF15-3/4	46175
16	1.600		1.32	.62		YF16	09968	YF16-3/4	46176
18	1.800	.750	1.42	.62		YF18	09970	YF18-3/4	46177
		.875				—	—	YF18-7/8	46178
20	2.000	.875	1.62	.62		YF20	09972	YF20-7/8	46179
		1.000				—	—	YF20-1	46180
24	2.400	.875	2.02	.62		YF24	09974	YF24-7/8	46181
		1.000				—	—	YF24-1	46182
25	2.500	.875	2.12	.62		YF25	09976	YF25-7/8	46183
		1.000				—	—	YF25-1	46184
28	2.800	.875	2.42	.62		YF28	09978	YF28-7/8	46185
		1.000				—	—	YF28-1	46186
30	3.000	.875	2.00	.88		YF30A	10630	—	—
35	3.500		2.50	.88	YF35A	10632	—	—	
40	4.000	1.000	2.95	.88	YF40A	10634	—	—	
45	4.500		3.45		YF45A	10636	—	—	
48	4.800		3.75		YF48A	10638	—	—	
50	5.000		3.95		YF50A	10640	—	—	
CAST IRON									
55	5.500	1.000	2.50	1.00	B	YF55	10642	—	—
60	6.000					YF60	10644	—	—
70	7.000					YF70	10646	—	—
80	8.000					YF80	10648	—	—
90	9.000					YF90	10650	—	—
100	10.000	1.125	3.00	1.12	D	YF100	10652	—	—
120	12.000					YF120	10656	—	—
140	14.000					YF140	10658	—	—
160	16.000					YF160	10660	—	—
200	20.000		3.25	1.25		YF200B	10664	—	—

†All gears have standard keyway at 90° to setscrew. See Page 323.

REFERENCE PAGES

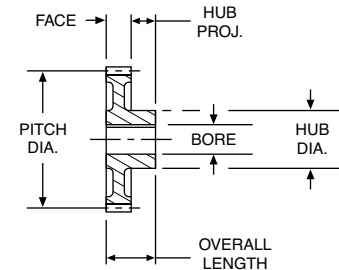
Alterations — 322
Horsepower Ratings — 59, 60
Lubrication — 322
Materials — 323
Selection Procedure — 49

8 and 6 Diametral Pitch (Steel & Cast Iron)

20° Pressure Angle (will not operate with 14-1/2° spurs)

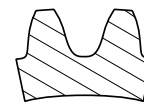
ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew		With Keyway and Setscrew†				
			Dia.	Proj.		Catalog Number	Item Code	Catalog Number	Item Code			
8 DIAMETRAL PITCH						Face = 1.500" Outside Dia. = Pitch Dia. + .250" Overall Length = 1.500" + Hub Proj						
STEEL												
12 14	1.500 1.750	.750 .750	1.12 1.31	.75	A	YH12 YH14	09980 09982	YH12-3/4 YH14-3/4	46187 46188			
15	1.875	.750 .875	1.43	.75		YH15 —	09984 —	YH15-3/4 YH15-7/8	46189 46190			
16	2.000	.875 1.000	1.56	.88		YH16 —	09986 —	YH16-7/8 YH16-1	46191 46192			
18	2.250	.875 1.000 1.125	1.81	.88		YH18 — —	09988 — —	YH18-7/8 YH18-1 YH18-1-1/8	46193 46194 46195			
20	2.500	.875 1.000 1.125	2.06	.88		YH20 — —	09990 — —	YH20-7/8 YH20-1 YH20-1-1/8	46196 46197 46198			
22	2.750	.875 1.000 1.125	2.31	.88		YH22 — —	09992 — —	YH22-7/8 YH22-1 YH22-1-1/8	46199 46200 46201			
24	3.000	.875 1.000 1.125	2.56	.88		YH24 — —	09994 — —	YH24-7/8 YH24-1 YH24-1-1/8	46202 46203 46204			
28	3.500	.875	3.06	.88		YH28	09996	—	—			
32	4.000	1.000	3.00	.88		YH32C	10666	—	—			
36	4.500	1.000	3.50	.88		YH36C	10668	—	—			
CAST IRON												
40 44 48 56 60 64 72	5.000 5.500 6.000 7.000 7.500 8.000 9.000	1.000	2.50	1.00	B	YH40B YH44B YH48B	10670 10672 10674	— — —	— — —			
80 88 96 112 120 128	10.000 11.000 12.000 14.000 15.000 16.000					1.125	3.00 3.25	D	YH56B YH60 YH64B YH72B	10676 10678 10680 10682	— — — —	— — — —
									YH80B YH88B YH96B YH112B YH120 YH128B	10684 10686 10688 10690 10692 10694	— — — — — —	— — — — — —
6 DIAMETRAL PITCH						Face = 2.000" Outside Dia. = Pitch Dia. + .333" Overall Length = 2.000" + Hub Proj						
STEEL												
12 14	2.000 2.333	1.000 1.000 1.125	1.46 1.79	.88	A	YJ12 YJ14 —	09998 10000 —	YJ12-1 YJ14-1 YJ14-1-1/8	46205 46206 46207			
15	2.500	1.000 1.125 1.1875 1.250	1.96	.88		YJ15 — — —	10002 — — —	YJ15-1 YJ15-1-1/8 YJ15-1-3/16 YJ15-1-1/4	46208 46209 46210 46211			



STANDARD TOLERANCES

DIMENSION	TOLERANCE
BORE	All ±.0005



8 D.P.



6 D.P.

†All gears have standard keyway at 90° to setscrew. See Page 323.

REFERENCE PAGES

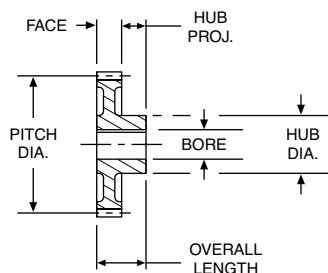
Alterations — 322
Horsepower Ratings — 60, 61
Lubrication — 322
Materials — 323
Selection Procedure — 49

Spur Gears

6 and 5 Diametral Pitch (Steel & Cast Iron)

20° Pressure Angle (will not operate with 14-1/2° spurs)

A

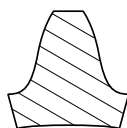


STANDARD TOLERANCES

DIMENSION		TOLERANCE
BORE	All	±.0005



6 D.P.



5 D.P.

REFERENCE PAGES

Alterations — 322
Horsepower Ratings — 61, 62
Lubrication — 322
Materials — 323
Selection Procedure — 49

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

No. of Teeth	Pitch Dia.	Bore	Hub		Style See Page 323	Without Keyway or Setscrew		With Keyway and Setscrew†				
			Dia.	Proj.		Catalog Number	Item Code	Catalog Number	Item Code			
6						Face = 2.000" Outside Dia. = Pitch Dia. + .333" Overall Length = 2.000" + Hub Proj.						
DIAMETRAL PITCH												
STEEL												
16	2.667	1.000	2.13	.88	A	YJ16	10004	YJ16-1	46212			
		1.125				—	—	YJ16-1-1/8	46213			
		1.1875				—	—	YJ16-1-3/16	46214			
18	3.000	1.250	—	—		YJ16-1-1/4	46215					
		1.000	YJ18	10006		YJ18-1	46216					
		1.125	—	—		YJ18-1-1/8	46217					
21	3.500	1.1875	—	—		YJ18-1-3/16	46218					
		1.250	—	—		YJ18-1-1/4	46219					
		1.000	YJ21	10008		YJ21-1	46220					
24	4.000	1.125	—	—		YJ21-1-1/8	46221					
		1.1875	—	—		YJ21-1-3/16	46222					
		1.250	—	—		YJ21-1-1/4	46223					
27	4.500	1.125	3.00	.88	YJ24A	10704	—	—				
30	5.000	1.125	3.50	.88	YJ27A	10706	—	—				
					YJ30C	10708	—	—				
CAST IRON												
33	5.500	1.125	3.00	1.50	B	YJ33B	10710	—	—			
36	6.000		3.50		A	YJ36B	10712	—	—			
42	7.000	1.250	3.50	1.50	B	YJ42B	10714	—	—			
48	8.000					YJ48B	10716	—	—			
54	9.000					YJ54B	10718	—	—			
60	10.000	1.250	4.00	1.50	C	YJ60B	10720	—	—			
66	11.000					YJ66B	10722	—	—			
72	12.000				D	YJ72B	10724	—	—			
84	14.000					YJ84B	10726	—	—			
96	16.000					YJ96B	10728	—	—			
108	18.000					YJ108B	10730	—	—			
120	20.000					1.375	4.50	1.50	YJ120B	10732	—	—
5						Face = 2.500" Outside Dia. = Pitch Dia. + .400" Overall Length = 2.500" + Hub Proj.						
DIAMETRAL PITCH												
STEEL												
12	2.400	1.125	1.78	.88	A	YK12	10010	—	—			
14	2.800		2.18			YK14	10012	—	—			
15	3.000		2.38			YK15	10014	—	—			
16	3.200		2.58			YK16	10016	—	—			
18	3.600		2.98			YK18	10018	—	—			
20	4.000		3.38			YK20	10020	—	—			
CAST IRON												
24	4.800	1.125	3.75	1.25	A	YK24	10738	—	—			
25	5.000					YK25B	10740	—	—			
28	5.600					YK28	10742	—	—			
30	6.000					YK30B	10744	—	—			
35	7.000	1.250	3.75	1.25	B	YK35B	10746	—	—			
40	8.000					YK40B	10748	—	—			
45	9.000		4.00	1.25	C	YK45B	10750	—	—			
50	10.000					YK50B	10752	—	—			
60	12.000	1.375	4.38	1.50	D	YK60B	10754	—	—			
70	14.000					YK70B	10756	—	—			
80	16.000					YK80B	10758	—	—			
100	20.000					1.500	4.75	1.75	YK100B	10762	—	—
110	22.000	YK110B	10764	—	—							
120	24.000	YK120B	10766	—	—							
140	28.000	1.625	5.00	2.00		YK140B	10768	—	—			
160	32.000		5.00			YK160B	10770	—	—			
180	36.000		5.50			YK180B	10772	—	—			

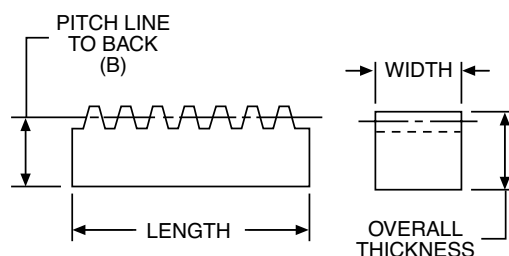
†All gears have standard keyway at 90° to setscrew. See Page 323.

20 through 4 Diametral Pitch (Steel)

20° Pressure Angle (will not operate with 14-1/2° spurs)

ALL DIMENSIONS IN INCHES
ORDER BY CATALOG NUMBER OR ITEM CODE

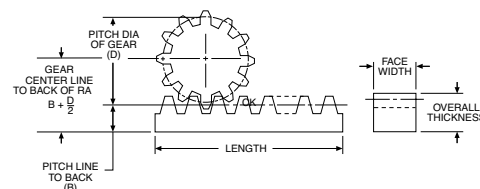
Overall Thickness	Pitch Line to Back (B)	Nominal Length (Feet)	Mating Spur Gear Page No.	Steel	
				Catalog Number	Item Code
20					
DIAMETRAL PITCH			FACE WIDTH - .500"		
.500	.450	4 6	42	L2020-4 L2020-6	12758 12760
16					
DIAMETRAL PITCH			FACE WIDTH - .750"		
.750	.688	4 6	43	L2016-4 L2016-6	12762 12764
12					
DIAMETRAL PITCH			FACE WIDTH - 1.000"		
1.000	.917	4 6	43 – 44	L2012-4 L2012-6	37320 37322
10					
DIAMETRAL PITCH			FACE WIDTH - 1.250"		
1.250	1.150	4 6	44	L2010-4 L2010-6	37316 37318
8					
DIAMETRAL PITCH			FACE WIDTH - 1.500"		
1.500	1.375	4 6	45	L208-4 L208-6	37312 37314
6					
DIAMETRAL PITCH			FACE WIDTH - 2.000"		
1.500	1.333	4 6	45 – 46	L206-4 L206-6	37308 37310
5					
DIAMETRAL PITCH			FACE WIDTH - 2.500"		
1.500	1.300	4 6	46	L205-4 L205-6	37304 37306
4					
DIAMETRAL PITCH			FACE WIDTH - 3.500"		
2.000	1.750	4 6	–	L204-4 L204-6	37300 37302



STANDARD TOLERANCES

DIMENSION	TOLERANCE
LENGTH†	All +1.000 - .000
FACE WIDTH	1/2 - 3/4 +.000 - .002
	1 - 1-1/2 +.000 - .003
	2 - 2-1/2 +.000 - .004
	3-1/2 +.000 - .006

†Ends not machined. Tolerance allows for cutting and matching.



REFERENCE PAGES

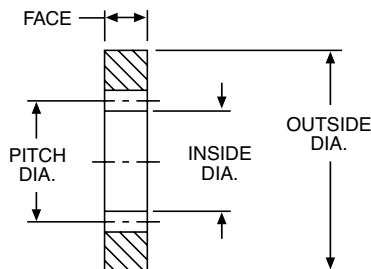
Alterations — 322
Lubrication — 322
Materials — 323

Internal Gears

64 through 24 Diametral Pitch (Brass)

20° Pressure Angle (will not operate with 14-1/2° spurs)

A

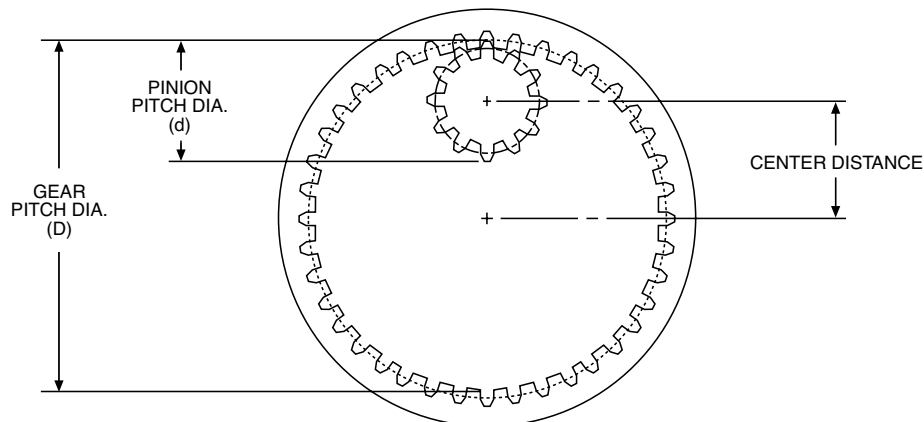


STANDARD TOLERANCES

DIMENSION		TOLERANCE
I.D.	64 Pitch	All
	48 Pitch	All
	32 Pitch	All
	24 Pitch	All
O.D.	All	

ALL DIMENSIONS IN INCHES ORDER BY CATALOG NUMBER OR ITEM CODE					
No. of Teeth	Pitch Dia.	O.D.	I.D.	Catalog Number	Item Code
64 DIAMETRAL PITCH				FACE WIDTH - .125"	
64	1.000	1.500	.980	YI6464	12030
96	1.500	2.000	1.480	YI6496	12032
128	2.000	2.750	1.980	YI64128	12034
192	3.000	3.750	2.980	YI64192	12036
48 DIAMETRAL PITCH				FACE WIDTH - .125"	
48	1.000	1.500	.974	YI4848	12020
72	1.500	2.000	1.474	YI4872	12022
96	2.000	2.750	1.974	YI4896	12024
144	3.000	3.750	2.974	YI48144	12026
192	4.000	4.750	3.974	YI48192	12028
32 DIAMETRAL PITCH				FACE WIDTH - .188"	
48	1.500	2.000	1.461	YI3248	12010
64	2.000	2.750	1.961	YI3264	12012
96	3.000	3.750	2.961	YI3296	12014
128	4.000	4.750	3.961	YI32128	12016
192	6.000	6.750	5.961	YI32192	12018
24 DIAMETRAL PITCH				FACE WIDTH - .250"	
36	1.500	2.250	1.450	YI2436	12000
48	2.000	2.750	1.950	YI2448	12002
72	3.000	3.750	2.950	YI2472	12004
96	4.000	4.750	3.950	YI2496	12006
144	6.000	6.750	5.950	YI24144	12008

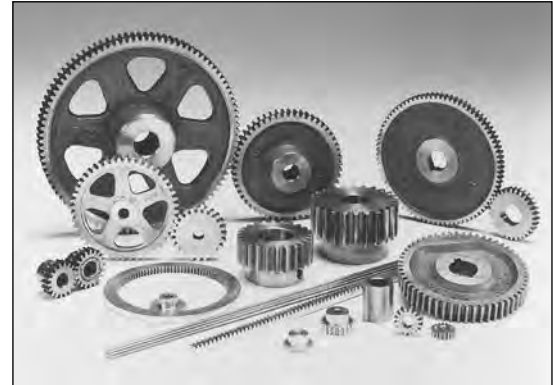
NOTE: The difference in tooth numbers between Gear and Pinion should not be less than 12.



$$\text{CENTER DISTANCE} = \frac{D - d}{2}$$

Boston spur gears are designed to transmit motion or power between parallel shafts. Configurations include spur, rack, pinion wire, stem pinions and internal gears; most with a selection of bores, keyways and setscrews. Styles include plain, web, web with lightening holes or spoked. Change gears have consecutive numbers of teeth for reduction uses.

Boston fine-pitch spur gears are available in Delrin and Brass. Configurations include spur, rack, pinion wire and internal gears; most with a selection of bores, keyways, and setscrews. Styles include plain, web with lightening holes or spoked.



A

Selection Procedure

1. Determine service factor.
 - a. Using application Classification Chart, pages 331-332, determine service factor or
 - b. With knowledge of operating conditions and load classification, select service factor from Table 1 below.

Design HP = Application Load X Service Factor (Table 1)

3. Select spur gear pinion with horsepower capacity equal to (or greater than) design horsepower determined in Step 2. 14½° Pressure Angle Spur Gears—Page 50 to Page 57. 20° Pressure Angle Spur Gears— Page 58 to Page 62.
4. Select a driven spur gear with a catalog rating equal to or greater than the horsepower determined in Step 2. All ratings are predicated on gears properly lubricated and maintained.

Selection Hints

- A. Select pinion having pitch diameter at least twice the shaft diameter.
- B. Pinion number of teeth should be greater than 16 for 14½°PA and 13 for 20°PA to avoid excessive under-cutting.
- C. For tooth numbers or RPMs not on Chart, interpolation of horsepower is adequate.
- D. Pitchline velocities above 1000 FPM are not recommended for metallic spur gears. The Selection Chart reflects this in the lack of ratings for larger numbers of teeth at higher RPM's. Ratings to the right of heavy line are not recommended, as suggested maximum velocity is exceeded, and should be used for interpolation purposes only.

TABLE 1

Service Factor	Operating Conditions
.8	Uniform — not more than 15 minutes in 2 hours.
1.0	Moderate Shock — not more than 15 minutes in 2 hours. Uniform — not more than 10 hours per day.
1.25	Moderate Shock — not more than 10 hours per day. Uniform — more than 10 hours per day.
1.50	Heavy Shock — not more than 15 minutes in 2 hours. Moderate Shock — more than 10 hours per day.
1.75	Heavy Shock — not more than 10 hours per day.
2.0	Heavy Shock — more than 10 hours per day.

Heavy shock loads and/or severe wear conditions may require the use of higher service factors. Consultation with factory is recommended in these applications.

Spur Gears

Approximate Horsepower and Torque* Ratings

For Class I Service (Service Factor = 1.0)

32 DIAMETRAL PITCH STEEL

14½° PRESSURE ANGLE

3/16" FACE

REFERENCE PAGE 19.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
16	.003	7.4	.01	7.3	.01	7.3	.02	7.1	.03	7.0	.06	6.6	.09	6.3	.11	5.9	.15	5.4	.24	4.2
18	.003	8.9	.01	8.8	.01	8.7	.03	8.5	.04	8.3	.07	7.8	.10	7.3	.13	6.9	.18	6.1	.27	4.7
20	.004	10.2	.01	10.2	.02	10.1	.03	9.8	.05	9.6	.08	8.9	.12	8.3	.15	7.8	.20	6.9	.30	5.2
22	.005	11.7	.01	11.6	.02	11.4	.04	11.1	.05	10.8	.09	9.9	.13	9.3	.16	8.7	.22	7.6	.32	5.7
24	.01	13.0	.01	12.9	.02	12.7	.04	12.3	.06	11.9	.10	10.9	.14	10.1	.18	9.4	.24	8.3	.34	6.0
26	.01	14.5	.01	14.4	.02	14.1	.04	13.7	.06	13.3	.12	12.0	.16	11.1	.20	10.2	.26	8.9	.37	6.4
28	.01	15.9	.01	15.1	.02	15.5	.05	14.9	.07	14.5	.12	13.1	.17	12.0	.21	11.0	.27	9.5	.39	6.8
30	.01	17.3	.01	17.0	.03	16.7	.05	16.1	.07	15.5	.13	13.9	.18	12.7	.22	11.7	.29	10.0	.40	7.0
32	.01	18.9	.01	18.7	.03	18.3	.06	17.6	.08	16.9	.14	15.2	.20	13.7	.24	12.6	.31	10.7	.43	7.4
40	.01	24.5	.02	24.2	.04	23.6	.07	22.4	.10	21.3	.18	18.7	.24	16.7	.29	15	.36	12.5	.48	8.4
48	.01	29.9	.02	29.4	.05	28.5	.09	26.8	.12	25.4	.21	21.8	.27	19.1	.32	17	.40	13.9	.52	9.0
56	.01	35.7	.03	35	.05	33.8	.10	31.5	.14	29.6	.24	24.9	.31	21.6	.36	18.9	.44	15.3	.55	9.7
64	.02	41.4	.03	40.6	.06	38.9	.11	36	.16	33.5	.26	27.8	.34	23.7	.39	20.7	.47	16.5	.58	10.2
80	.02	52.4	.04	51	.08	48.5	.14	44.2	.19	40.6	.31	32.5	.39	27.2	.44	23.3	.52	18.2		
96	.02	62.6	.05	60.6	.09	57.1	.16	51.2	.22	46.4	.34	36.2	.42	29.6	.48	25.1	.55	19.2		
128	.03	83.9	.06	80.6	.12	74.6	.21	64.9	.27	57.5	.41	42.7	.49	34	.54	28.3				
160	.04	106	.08	101	.15	92.1	.25	78.2	.32	67.8	.46	48.6	.54	37.9						
192	.05	126	.09	119	.17	107	.28	88.4	.36	75.4	.50	52.4	.57	40.1						

24 DIAMETRAL PITCH STEEL

14½° PRESSURE ANGLE

1/4" FACE

REFERENCE PAGE 20.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
12	.004	10.9	.01	10.8	.02	10.7	.03	10.5	.05	10.3	.09	9.7	.13	9.2	.17	8.7	.22	7.9	.35	6.1
14	.01	14.2	.01	14.1	.02	13.9	.04	13.6	.06	13.3	.12	12.4	.17	11.6	.21	10.9	.28	9.8	.43	7.5
15	.01	15.8	.01	15.7	.02	15.5	.05	15.1	.07	14.7	.13	13.7	.18	12.8	.23	12	.31	10.7	.46	8.0
16	.01	17.5	.01	17.4	.03	17.2	.05	16.7	.08	16.2	.14	15	.20	14	.25	13.1	.33	11.6	.49	8.6
18	.01	20.9	.02	20.7	.03	20.4	.06	19.8	.09	19.2	.17	17.6	.23	16.3	.29	15.1	.38	13.3	.55	9.7
20	.01	24.3	.02	24.1	.04	23.7	.07	22.9	.11	22.1	.19	20.1	.26	18.5	.33	17.1	.42	14.8	.61	10.6
21	.01	26.1	.02	25.8	.04	25.4	.08	24.5	.11	23.6	.20	21.4	.28	19.6	.34	18.1	.45	15.6	.63	11.0
24	.01	30.7	.02	30.4	.05	29.7	.09	28.5	.13	27.5	.23	24.6	.32	22.3	.39	20.4	.50	17.4	.69	12.0
30	.02	40.7	.03	40.2	.06	39.2	.12	37.2	.17	35.5	.30	31.1	.40	27.7	.48	24.9	.60	20.8	.80	13.9
36	.02	51.2	.04	50.4	.08	48.8	.15	46	.21	43.5	.36	37.3	.47	32.7	.55	29.1	.68	23.9	.89	15.5
42	.02	60.7	.05	59.6	.09	59.5	.17	53.6	.24	50.3	.40	42.4	.52	36.6	.61	32.3	.74	26	.94	16.5
48	.03	70.4	.05	68.9	.11	66.2	.19	61.3	.27	57	.45	47.2	.58	40.3	.67	35.1	.80	28	.99	17.4
60	.04	90	.07	87.7	.13	83.3	.24	75.9	.33	69.6	.53	55.9	.67	46.6	.76	40	.89	31.2		
72	.04	109	.08	106	.16	99.8	.28	89.5	.39	81	.60	63.2	.74	51.8	.84	43.9	.96	33.6		
96	.06	147	.11	141	.21	130	.36	113	.48	100	.71	74.7	.85	59.5	.94	49.5				
120	.07	185	.14	175	.25	159	.43	135	.56	118	.80	84.3	.94	65.7	1.07	56.4				
144	.09	219	.16	207	.29	185	.49	153	.62	131	.86	90.8	.99	69.6						

Ratings are based on strength calculation. Basic static strength rating, or for hand operation of above gears is approximately 3 times the 100 RPM rating.

NOTE: Ratings to right of heavy line are not recommended, as pitch line velocity exceeds 1000 feet per minute. They should be used for interpolation purposes only.

* Torque Ratings (Lb. Ins.).

Ratings for brass gears are approximately 50% of steel ratings with same face width.

Approximate Horsepower and Torque* Ratings

For Class I Service (Service Factor = 1.0)

20 DIAMETRAL PITCH STEEL

14½° PRESSURE ANGLE

3/8" FACE

REFERENCE PAGE 20.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
11	.01	21.6	.02	21.4	.03	21.2	.07	20.7	.10	20.2	.18	18.9	.25	17.8	.32	16.8	.43	15.1	.66	11.6
12	.01	23.5	.02	23.4	.04	23	.07	22.5	.10	21.9	.19	20.5	.27	19.2	.34	18	.46	16.1	.70	12.2
13	.01	26.9	.02	26.8	.04	26.4	.08	25.7	.12	25	.22	23.2	.31	21.6	.39	20.3	.51	17.9	.77	13.4
14	.01	30.7	.02	30.5	.05	30	.09	29.1	.13	28.3	.25	26.1	.35	24.2	.43	22.6	.57	20	.84	14.7
15	.01	34.2	.03	33.9	.05	33.4	.10	32.3	.15	31.4	.27	28.8	.38	26.6	.47	24.7	.62	21.7	.90	15.8
16	.02	37.8	.03	37.5	.06	36.8	.11	35.7	.16	34.5	.30	31.6	.41	29	.51	26.9	.67	23.4	.97	16.9
18	.02	45.1	.04	44.7	.07	43.8	.13	42.3	.19	40.8	.35	36.9	.48	33.7	.59	31	.76	26.7	1.08	18.9
20	.02	52.4	.04	51.9	.08	50.8	.15	48.7	.22	46.9	.40	42	.54	38	.66	34.8	.85	29.7	1.18	20.6
22	.02	59.5	.05	58.8	.09	57.5	.17	54.9	.25	52.7	.45	46.8	.60	42	.73	38.2	.92	32.3	1.26	22.1
24	.03	66.3	.05	65.4	.10	63.8	.19	60.8	.28	58	.49	51.1	.65	45.6	.78	41.2	.99	34.6	1.33	23.3
25	.03	70.5	.06	69.5	.11	67.7	.20	64.4	.29	61.4	.51	53.8	.68	47.9	.82	43.1	1.03	36	1.38	24.0
28	.03	81.2	.06	80	.12	77.7	.23	73.4	.33	69.7	.57	60.3	.76	53.2	.91	47.5	1.12	39.2	1.47	25.7
30	.03	87.8	.07	86.4	.13	83.7	.25	78.9	.36	74.6	.61	64	.80	56.1	.95	50	1.17	40.9	1.52	26.6
32	.04	96.3	.08	94.7	.15	91.6	.27	86	.39	81	.66	69.1	.86	60.2	1.02	53.3	1.24	43.4	1.59	27.8
35	.04	107	.08	105	.16	101	.30	94.7	.42	88.9	.71	74.9	.92	64.7	1.09	57	1.31	46	1.66	29.1
36	.04	110	.09	108	.17	104	.31	97.1	.43	91	.73	76.4	.94	65.8	1.10	57.8	1.33	46.5	1.68	29.3
40	.05	124	.10	122	.19	117	.34	108	.48	101	.79	83.5	1.02	71.2	1.18	62.1	1.41	49.4	1.75	30.7
48	.06	151	.12	148	.22	141	.41	128	.56	118	.91	95.4	1.14	80	1.31	69.8	1.54	53.8		
50	.06	158	.12	154	.23	146	.42	133	.58	122	.93	98	1.17	81.7	1.34	70.1	1.56	54.6		
60	.08	193	.15	187	.28	176	.50	158	.68	143	1.06	112	1.31	91.6	1.48	77.6	1.70	59.5		
64	.08	209	.16	203	.30	190	.54	169	.73	153	1.12	118	1.37	96	1.54	80.9				

20 DIAMETRAL PITCH CAST IRON

14½° PRESSURE ANGLE

3/8" FACE

REFERENCE PAGE 21.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
70	.05	137	.10	132	.20	123	.35	109	.46	97.5	.71	74.2	.86	60	.96	50.2				
72	.06	140	.11	136	.20	126	.35	111	.47	99.4	.72	75.3	.87	60.6	.97	50.7				
80	.06	158	.12	152	.22	141	.39	123	.52	108	.77	80.7	.92	64.3	1.02	53.4				
84	.07	166	.13	159	.23	147	.40	127	.53	112	.79	82.7	.94	65.5	1.03	54.3				
90	.07	177	.13	169	.25	155	.42	133	.56	117	.81	85.4	.96	67.2						
96	.07	189	.14	180	.26	164	.44	140	.58	122	.84	87.9	.98	68.8						
100	.08	196	.15	186	.27	170	.46	144	.59	125	.85	89.5	1.00	69.7						
112	.09	222	.17	210	.30	189	.50	158	.65	136	.91	95.5	1.05	73.6						
120	.09	237	.18	223	.32	200	.53	166	.67	141	.93	98.1	1.07	75.1						
140	.11	273	.20	255	.36	225	.58	183	.73	153	.99	104								
144	.11	281	.21	262	.37	230	.59	186	.74	156	1.00	105								
160	.13	317	.23	294	.41	256	.64	203	.80	168	1.06	111								
180	.14	353	.26	324	.44	278	.69	217	.85	178	1.10	115								
200	.15	388	.28	354	.48	300	.73	230	.89	187	1.13	119								

Ratings are based on strength calculation. Basic static strength rating, or for hand operation of above gears is approximately 3 times the 100 RPM rating.

NOTE: Ratings to right of heavy line are not recommended, as pitch line velocity exceeds 1000 feet per minute. They should be used for interpolation purposes only.

*Torque Ratings (Lb. Ins.).

Spur Gears

Approximate Horsepower and Torque* Ratings

For Class I Service (Service Factor = 1.0)

16 DIAMETRAL PITCH STEEL

14½° PRESSURE ANGLE

1/2" FACE

REFERENCE PAGE 21 & 22.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
11	.02	44.9	.04	44.5	.07	43.9	.14	42.7	.20	41.5	.36	38.3	.51	35.6	.63	33.2	.84	29.4	1.24	21.7
12	.02	48.9	.04	48.5	.08	47.8	.15	46.3	.21	44.9	.39	41.2	.54	38.1	.67	35.4	.89	31	1.29	22.6
13	.02	56.1	.04	55.6	.09	54.7	.17	52.9	.24	51.2	.44	46.7	.61	42.9	.76	39.7	.99	34.6	1.42	24.9
14	.03	63.8	.05	63.2	.10	62	.19	59.8	.28	57.8	.50	52.4	.68	47.9	.84	44.2	1.09	38.2	1.55	27.1
15	.03	71.1	.06	70.3	.11	68.9	.21	66.4	.30	63.9	.55	57.6	.75	52.5	.92	48.1	1.18	41.3	1.66	29.0
16	.03	78.7	.06	77.8	.12	76.2	.23	73.1	.33	70.3	.60	63	.82	57.1	.99	52.2	1.27	44.5	1.77	30.9
18	.04	93.8	.07	99.6	.14	90.5	.27	86.5	.39	82.8	.70	73.4	.94	65.9	1.14	59.8	1.44	50.4	1.96	34.3
20	.04	109	.09	107	.17	105	.32	99	.45	94.9	.79	83.2	1.06	74.1	1.27	66.7	1.59	55.7	2.13	37.2
22	.05	124	.10	122	.19	118	.36	112	.51	106	.88	92.3	1.16	81.5	1.39	72.9	1.72	60.3	2.27	39.7
24	.05	138	.11	135	.21	131	.39	124	.56	117	.96	100	1.26	88	1.49	78.3	1.83	64.2	2.38	41.7
26	.06	154	.12	151	.23	146	.43	137	.61	129	1.04	110	1.36	95.4	1.61	84.4	1.96	68.6	2.51	43.9
28	.07	168	.13	165	.25	160	.47	149	.66	140	1.12	118	1.45	102	1.71	89.6	2.06	72.3	2.62	45.8
30	.07	182	.14	179	.27	172	.51	160	.71	149	1.19	125	1.53	107	1.79	93.8	2.15	75.1	2.69	47.1
32	.08	200	.16	196	.30	188	.55	174	.77	162	1.28	134	1.63	114	1.90	99.7	2.27	79.4	2.81	49.3
36	.09	228	.18	223	.34	213	.62	196	.86	181	1.40	147	1.77	124	2.05	107	2.42	84.6		
40	.10	258	.20	251	.38	239	.69	217	.95	200	1.52	160	1.91	134	2.18	115	2.55	89.4		
48	.12	314	.24	304	.45	286	.81	257	1.11	232	1.73	181	2.12	149	2.40	126	2.76	96.5		

16 DIAMETRAL PITCH CAST IRON

14½° PRESSURE ANGLE

1/2" FACE

REFERENCE PAGE 22.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
54	.09	217	.17	209	.31	196	.55	173	.74	156	1.13	119	1.38	96.6	1.54	81.1				
56	.09	224	.17	216	.32	202	.57	178	.76	160	1.16	121	1.40	98.1	1.57	82.2				
60	.10	239	.18	231	.34	214	.60	188	.80	167	1.20	126	1.44	100	1.60	84.2				
64	.10	260	.20	249	.37	231	.64	201	.85	178	1.26	132	1.50	105	1.67	87.5				
72	.12	290	.22	277	.40	255	.69	219	.91	192	1.33	140	1.57	110						
80	.13	327	.25	311	.45	283	.76	240	.99	208	1.42	149	1.66	116						
84	.14	342	.26	325	.47	294	.79	248	1.02	214	1.45	152	1.69	118						
96	.15	388	.29	365	.52	327	.86	271	1.10	231	1.53	161	1.76	123						
112	.18	455	.34	425	.60	376	.97	304	1.22	256	1.65	173								
120	.19	486	.36	452	.63	396	1.01	318	1.26	265	1.69	177								
128	.20	516	.38	477	.66	415	1.05	330	1.30	274	1.72	181								
144	.23	574	.42	527	.72	453	1.12	353	1.38	289	1.79	188								
160	.26	648	.47	590	.79	500	1.22	384	1.48	311	1.89	198								
192	.307	762	.54	683	.90	566	1.34	421	1.60	335										

16 DIAMETRAL PITCH NON-METALLIC

14½° PRESSURE ANGLE

1/2" FACE

REFERENCE PAGE 22.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
16							.06	19	.09	19	.15	16	.20	14	.25	13	.32	11	.56	9
20							.09	28	.12	30	.20	21	.26	18	.32	17	.42	15	.69	12
24							.11	34	.15	31	.24	25	.31	22	.38	20	.50	17	.82	14
32							.14	44	.19	40	.31	32	.40	28	.49	26	.65	23	1.12	20
40							.18	57	.24	50	.38	40	.49	34	.62	32	.82	29	1.41	25
48							.21	63	.28	58	.44	46	.60	40	.72	37	.96	33	1.65	29
64							.26	82	.34	71	.54	57	.72	50	.88	46	1.20	42		

Ratings are based on strength calculation. Basic static strength rating, or for hand operation of above gears is approximately 3 times the 100 RPM rating.

NOTE: 1. Ratings to right of heavy line are not recommended, as pitch line velocity exceeds 1000 feet per minute.

They should be used for interpolation purposes only.

2. Non-metallic gears are most commonly used for the driving pinion of a pair of gears, with mating gear made of Cast Iron or Steel, where pitch line velocities exceed 1000 FPM and are not subjected to shock loads.

*Torque Ratings (Lb. Ins.).

Approximate Horsepower and Torque* Ratings

For Class I Service (Service Factor = 1.0)

12 DIAMETRAL PITCH STEEL

14½° PRESSURE ANGLE

¾" FACE

REFERENCE PAGE 22.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
11	.05	119	.09	118	.18	116	.35	112	.51	108	.93	97	1.27	88.6	1.55	81.5	2.00	70	2.82	49.4
12	.05	130	.10	129	.20	126	.38	120	.55	116	.99	104	1.35	94.4	1.64	86.3	2.10	73.6	2.92	51.1
13	.06	149	.12	147	.23	144	.44	138	.63	132	1.12	118	1.51	106	1.83	96.3	2.33	81.6	3.19	55.9
14	.07	169	.13	167	.26	163	.49	156	.71	149	1.25	131	1.68	118	2.03	107	2.56	89.6	3.46	60.6
15	.07	189	.15	186	.29	181	.55	172	.78	164	1.37	144	1.83	128	2.20	116	2.76	96.6	3.69	64.6
16	.08	209	.16	206	.32	200	.60	190	.86	180	1.50	157	1.99	139	2.38	125	2.96	103	3.91	68.5
18	.10	249	.19	245	.38	237	.71	224	1.01	242	1.73	182	2.28	159	2.70	142	3.32	116	4.31	75.4
20	.11	289	.23	284	.44	274	.82	257	1.15	215	1.95	205	2.54	178	2.99	157	3.64	127	4.65	81.4
21	.12	310	.24	304	.47	293	.87	274	1.22	257	2.06	216	2.67	187	3.14	164	3.80	133	4.81	84.3
22	.13	328	.26	322	.49	310	.92	288	1.28	270	2.15	226	2.78	195	3.25	171	3.92	137	4.93	86.2
24	.14	365	.28	357	.54	343	1.01	317	1.41	296	2.33	245	2.98	209	3.47	182	4.14	145	5.14	90.0
30	.19	483	.37	470	.71	447	1.29	407	1.78	373	2.85	299	3.57	250	4.09	215	4.78	167		
32	.21	529	.41	514	.77	488	1.40	442	1.92	403	3.05	320	3.80	266	4.32	227	5.02	176		
36	.24	605	.46	586	.88	552	1.57	495	2.13	448	3.33	349	4.09	286	4.62	243	5.31	186		
40	.27	682	.52	659	.98	617	1.74	547	2.34	492	3.59	377	4.37	306	4.90	257				
42	.28	715	.55	689	1.02	644	1.80	568	2.42	509	3.69	387	4.46	312	4.99	262				

12 DIAMETRAL PITCH CAST IRON

14½° PRESSURE ANGLE

¾" FACE

REFERENCE PAGE 23.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
48	.20	497	.38	477	.70	441	1.22	384	1.62	340	2.41	253	2.88	201	3.19	167				
54	.23	571	.43	545	.79	500	1.36	430	1.79	377	2.62	275	3.09	216	3.40	178				
60	.25	631	.48	600	.87	546	1.47	463	1.91	402	2.74	288	3.21	224						
64	.27	683	.51	647	.93	586	1.56	493	2.02	425	2.87	301	3.33	233						
72	.30	762	.57	718	1.02	644	1.69	533	2.17	455	3.01	316	3.46	242						
84	.36	896	.66	837	1.17	739	1.90	598	2.40	503	3.24	340								
96	.40	1014	.74	938	1.30	817	2.06	649	2.56	538	3.39	356								
108	.46	1148	.84	1054	1.44	906	2.24	706	2.76	579	3.58	376								
112	.47	1187	.86	1087	1.47	929	2.29	720	2.80	588	3.62	379								
120	.50	1264	.91	1150	1.55	975	2.37	748	2.89	607	3.69	387								
144	.59	1487	1.06	1333	1.75	1103	2.61	821	3.11	654	3.86	406								
168	.69	1745	1.22	1541	1.98	1248	2.87	905	3.38	710										

12 DIAMETRAL PITCH NON-METALLIC

14½° PRESSURE ANGLE

¾" FACE

REFERENCE PAGE 23.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
15							.13	41	.20	42	.34	36	.45	31	.56	29	.72	25	1.15	20
18							.19	60	.26	54	.43	45	.56	39	.68	36	.90	31	1.44	25
21							.23	72	.31	65	.50	52	.66	46	.81	42	1.06	37	1.80	31
24							.27	85	.36	76	.58	60	.76	53	.92	48	1.22	42	2.07	36
30							.34	107	.44	92	.73	76	.95	66	1.14	60	1.56	54	2.64	46
36							.40	126	.52	109	.82	86	1.13	79	1.36	71	1.83	64	3.18	56
48							.51	161	.66	138	1.05	110	1.39	97	1.70	89	2.33	81		
60							.60	189	.80	168	1.29	135	1.72	120	2.13	112	2.95	103		

Ratings are based on strength calculation. Basic static strength rating, or for hand operation of above gears is approximately 3 times the 100 RPM rating.

NOTE: 1. Ratings to right of heavy line are not recommended, as pitch line velocity exceeds 1000 feet per minute.

They should be used for interpolation purposes only.

2. Non-metallic gears are most commonly used for the driving pinion of a pair of gears, with mating gear made of Cast Iron or Steel, where pitch line velocities exceed 1000 FPM and are not subjected to shock loads.

*Torque Ratings (Lb. Ins.).

Spur Gears

Approximate Horsepower and Torque* Ratings

For Class I Service (Service Factor = 1.0)

10 DIAMETRAL PITCH STEEL

14½° PRESSURE ANGLE

1" FACE

REFERENCE PAGE 23.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
11	.09	229	.18	226	.35	221	.67	211	.96	202	1.71	179	2.31	162	2.80	147	3.55	124	4.85	85
12	.10	249	.20	246	.38	240	.73	229	1.04	218	1.83	192	2.45	172	2.95	155	3.71	130	5.00	88
14	.13	325	.25	320	.49	311	.93	294	1.33	279	2.30	241	3.04	213	3.62	190	4.49	157	5.89	103
15	.14	362	.28	356	.55	345	1.03	325	1.46	307	2.51	264	3.30	231	3.92	206	4.82	169	6.25	109
16	.16	400	.31	393	.60	381	1.13	357	1.60	337	2.73	287	3.57	250	4.22	221	5.15	180	6.62	116
18	.19	447	.37	468	.72	451	1.33	420	1.87	394	3.15	330	4.07	285	4.76	250	5.75	201	7.25	127
20	.22	553	.43	542	.83	520	1.53	481	2.13	448	3.53	371	4.52	317	5.26	276	6.28	220	7.79	136
24	.28	698	.54	681	1.03	648	1.88	592	2.59	545	4.19	440	5.26	369	6.04	317	7.09	248		
25	.29	742	.57	722	1.09	687	1.98	625	2.73	574	4.38	460	5.49	384	6.28	330	7.34	257		
28	.34	854	.66	829	1.24	784	2.24	707	3.06	644	4.83	507	5.98	419	6.79	357	7.85	275		
30	.37	922	.71	893	1.34	842	2.39	754	3.25	683	5.07	533	6.24	437	7.05	370	8.10	283		
32	.40	1010	.78	977	1.46	917	2.59	817	3.51	737	5.41	569	6.61	463	7.44	391				
35	.45	1123	.86	1083	1.60	1011	2.83	893	3.80	799	5.79	608	7.01	491	7.83	411				
36	.46	1153	.88	1111	1.64	1036	2.89	912	3.88	815	5.87	617	7.09	496	7.91	415				

10 DIAMETRAL PITCH CAST IRON

14½° PRESSURE ANGLE

1" FACE

REFERENCE PAGE 24.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
40	.31	780	.59	749	1.10	693	1.92	603	2.54	534	3.79	398	4.52	317	5.01	263				
42	.32	818	.62	783	1.15	722	1.99	626	2.63	552	3.88	407	4.61	323	5.09	267				
45	.35	889	.67	850	1.24	780	2.13	670	2.79	587	4.08	428	4.81	337						
48	.38	946	.71	901	1.31	823	2.23	701	2.91	611	4.20	441	4.92	345						
50	.39	983	.74	935	1.35	851	2.29	722	2.98	626	4.27	449	4.99	350						
54	.43	1083	.82	1029	1.48	931	2.48	782	3.21	674	4.53	476	5.26	368						
55	.44	1105	.83	1046	1.50	945	2.51	791	3.24	681	4.57	480	5.29	371						
60	.48	1199	.90	1130	1.61	1013	2.66	839	3.41	716	4.73	497	5.43	381						
64	.51	1297	.97	1217	1.72	1084	2.82	890	3.59	755	4.93	518								
70	.56	1410	1.04	1316	1.84	1162	2.99	942	3.77	792	5.10	535								
72	.57	1447	1.07	1349	1.88	1187	3.04	958	3.82	803	5.15	541								
80	.64	1623	1.19	1502	2.07	1308	3.30	1039	4.10	861	5.43	570								
84	.67	1697	1.24	1565	2.15	1355	3.39	1069	4.10	882	5.51	579								
90	.72	1807	1.32	1659	2.26	1425	3.53	1111	4.34	911	5.63	591								
96	.76	1916	1.39	1750	2.37	1492	3.65	1152	4.46	938	5.73	602								
100	.79	1988	1.44	1810	2.44	1535	3.74	1177	4.54	955	5.80	609								
110	.87	2203	1.58	1990	2.64	1667	3.99	1258	4.81	1011	6.05	636								
120	.94	2380	1.69	2133	2.80	1766	4.17	1314	4.98	1047	6.18	650								
140	1.08	2724	1.91	2405	3.09	1949	4.48	1413	5.27	1108										
144	1.11	2791	1.95	2457	3.15	1983	4.54	1430	5.33	1119										
160	1.24	3132	2.16	2727	3.44	2166	4.87	1535	5.66	1188										
180	1.37	3459	2.36	2971	3.68	2318	5.11	1609	5.87	1233										

10 DIAMETRAL PITCH NON-METALLIC

14½° PRESSURE ANGLE

1" FACE

REFERENCE PAGE 23.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
15							.27	85	.38	80	.63	66	.83	58	1.00	52	1.31	46	2.08	36
18							.33	104	.47	99	.78	82	1.02	71	1.24	65	1.63	57	2.60	45
20							.40	126	.54	113	.88	92	1.15	80	1.39	73	1.85	65	3.12	55
25							.51	161	.67	140	1.09	114	1.42	99	1.73	90	2.32	81	4.00	70
30							.62	195	.81	170	1.29	135	1.69	118	2.07	109	2.80	98	4.89	86

Ratings are based on strength calculation. Basic static strength rating, or for hand operation of above gears is approximately 3 times the 100 RPM rating.

NOTE: 1. Ratings to right of heavy line are not recommended, as pitch line velocity exceeds 1000 feet per minute.

They should be used for interpolation purposes only.

2. Non-metallic gears are most commonly used for the driving pinion of a pair of gears, with mating gear made of Cast Iron or Steel, where pitch line velocities exceed 1000 FPM and are not subjected to shock loads.

*Torque Ratings (Lb. Ins.).

Approximate Horsepower and Torque* Ratings

For Class I Service (Service Factor = 1.0)

8 DIAMETRAL PITCH STEEL

14½° PRESSURE ANGLE

1-1/4" FACE

REFERENCE PAGE 24.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
11	.18	446	.35	439	.68	427	1.28	404	1.82	383	3.16	332	4.19	294	5.00	263	6.21	217	8.17	143
12	.19	485	.38	478	.73	463	1.38	436	1.96	412	3.37	354	4.43	310	5.26	276	6.47	226	8.39	147
14	.25	632	.49	620	.95	599	1.77	559	2.49	524	4.21	442	5.45	382	6.40	336	7.75	271	9.81	172
15	.28	703	.55	690	1.05	664	1.96	617	2.74	576	4.58	481	5.90	413	6.89	362	8.29	290	10.39	182
16	.31	778	.60	762	1.16	731	2.15	677	3.00	630	4.97	522	6.36	445	7.39	388	8.83	309	10.96	192
18	.37	927	.72	905	1.37	865	2.52	794	3.49	734	5.69	598	7.20	504	8.30	436	9.80	343		
20	.43	1075	.83	1047	1.58	996	2.88	907	3.96	832	6.35	667	7.96	557	9.10	478	10.64	372		
22	.48	1219	.94	1184	1.78	1121	3.21	1012	4.39	923	6.95	730	8.62	603	9.79	514	11.34	397		
24	.54	1355	1.04	1313	1.96	1237	3.52	1109	4.78	1004	7.46	783	9.17	642	10.36	544	11.90	417		
28	.66	1655	1.27	1596	2.37	1490	4.18	1316	5.61	1178	8.53	896	10.33	723	11.54	606				
30	.71	1786	1.36	1718	2.53	1598	4.44	1400	5.93	1247	8.93	938	10.73	752	11.94	627				
32	.78	1957	1.49	1878	2.76	1738	4.80	1513	6.38	1340	9.49	997	11.34	794	12.56	660				

8 DIAMETRAL PITCH CAST IRON

14½° PRESSURE ANGLE

1-1/4" FACE

REFERENCE PAGE 25.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
36	.53	1339	1.01	1279	1.86	1174	3.20	1009	4.21	884	6.14	645	7.25	507						
40	.60	1508	1.14	1434	2.07	1305	3.51	1107	4.57	961	6.55	688	7.66	536						
42	.63	1579	1.19	1498	2.16	1358	3.63	1145	4.71	989	6.69	703	7.78	545						
44	.67	1681	1.26	1591	2.28	1437	3.82	1204	4.93	1036	6.95	730	8.05	564						
48	.72	1824	1.36	1719	2.44	1540	4.05	1275	5.18	1088	7.19	756	8.27	579						
54	.83	2092	1.55	1958	2.75	1735	4.48	1413	5.67	1192	7.72	811								
56	.86	2164	1.60	2021	2.83	1784	4.59	1446	5.78	1215	7.83	822								
60	.92	2307	1.70	2145	2.98	1880	4.79	1508	5.99	1259	8.01	842								
64	.99	2492	1.83	2307	3.19	2008	5.06	1595	6.30	1323	8.33	875								
72	1.10	2775	2.02	2548	3.47	2188	5.42	1707	6.66	1399	8.64	908								
80	1.23	3107	2.24	2828	3.81	2398	5.84	1839	7.10	1492	9.06	952								
84	1.29	3246	2.34	2943	3.94	2481	5.99	1887	7.25	1523	9.18	965								
88	1.34	3384	2.42	3056	4.06	2561	6.13	1933	7.39	1553	9.30	976								
96	1.45	3656	2.60	3277	4.31	2713	6.41	2019	7.65	1608	9.50	998								
112	1.69	4256	2.98	3757	4.83	3045	7.01	2207	8.24	1731										
120	1.79	4517	3.14	3960	5.04	3176	7.22	2275	8.44	1773										
128	1.89	4773	3.30	4155	5.24	3300	7.42	2339	8.62	1811										
144	2.09	5272	3.59	4528	5.60	3532	7.78	2452												
160	2.33	5868	3.95	4980	6.07	3828	8.28	2610												

8 DIAMETRAL PITCH NON-METALLIC

14½° PRESSURE ANGLE

1-1/4" FACE

REFERENCE PAGE 24.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
16							.56	176	.76	160	1.23	129	1.61	112	1.96	103	2.60	91	4.39	77
18							.61	192	.88	185	1.41	148	1.84	129	2.25	118	3.00	105	4.71	82
20							.74	233	.99	208	1.59	167	2.08	146	2.54	133	3.40	119	5.84	102
24							.90	283	1.19	250	1.90	200	2.50	175	3.06	160	4.13	144	7.22	126
28							1.06	334	1.38	290	2.20	231	2.91	204	3.57	187	4.86	170		

6 DIAMETRAL PITCH STEEL

14½° PRESSURE ANGLE

1-1/2" FACE

REFERENCE PAGE 25.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
11	.38	946	.74	928	1.42	893	2.64	832	3.70	778	6.20	652	8.01	561	9.37	492	11.29	395	14.19	249
12	.41	1030	.80	1008	1.54	968	2.84	896	3.97	834	6.57	691	8.41	589	9.78	514	11.69	409	14.51	254
14	.53	1340	1.04	1308	1.98	1247	3.62	1142	5.01	1053	8.12	853	10.24	717	11.77	618	13.85	485		
15	.59	1491	1.15	1452	2.19	1381	3.99	1257	5.49	1154	8.81	925	11.03	773	12.62	663	14.75	517		
16	.65	1648	1.27	1603	2.41	1519	4.37	1376	5.98	1257	9.51	999	11.83	828	13.47	708	15.65	548		
18	.78	1962	1.51	1902	2.84	1792	5.10	1606	6.92	1455	10.80	1135	13.28	930	15.00	788	17.23	603		
20	.90	2273	1.74	2196	3.26	2057	5.79	1825	7.81	1640	11.97	1258	14.57	1020	16.33	858				
21	.97	2436	1.86	2349	3.48	2194	6.15	1937	8.25	1734	12.56	1319	15.20	1065	16.99	892				
24	1.13	2860	2.18	2745	4.03	2541	7.02	2212	9.32	1958	13.87	1457	16.57	1160	18.35	964				
27	1.32	3335	2.53	3186	4.64	2924	7.97	2512	10.48	2201	15.29	1606	18.05	1264						
30	1.49	3761	2.84	3576	5.17	3255	8.76	2761	11.41	2396	16.35	1717	19.10	1338						

Ratings are based on strength calculation. Basic static strength rating, or for hand operation of above gears is approximately 3 times the 100 RPM rating.

NOTE: Ratings to right of heavy line are not recommended, as pitch line velocity exceeds 1000 feet per minute. They should be used for interpolation purposes only.

*Torque Ratings (Lb. Ins.).

Spur Gears

Approximate Horsepower and Torque* Ratings

For Class I Service (Service Factor = 1.0)

6 DIAMETRAL PITCH CAST IRON

14½° PRESSURE ANGLE

1-1/2" FACE

REFERENCE PAGE 26.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
32	.98	2470	1.86	2341	3.36	2120	5.66	1783	7.32	1539	10.38	1090	12.06	844						
33	1.01	2543	1.91	2406	3.45	2173	5.78	1821	7.46	1567	10.51	1104								
36	1.12	2813	2.10	2650	3.77	2375	6.24	1967	7.99	1678	11.09	1165								
40	1.25	3163	2.35	2962	4.17	2628	6.80	2144	8.62	1811	11.76	1235								
42	1.31	3310	2.45	3090	4.33	2728	7.02	2211	8.85	1858	11.97	1257								
48	1.51	3814	2.80	3530	4.88	3073	7.75	2441	9.64	2025	12.75	1339								
54	1.73	4364	3.18	4005	5.46	3440	8.52	2683	10.47	2199	13.59	1427								
60	1.90	4801	3.47	4371	5.88	3706	9.02	2842	10.97	2305	14.00	1471								
64	2.05	5177	3.72	4688	6.26	3944	9.50	2993	11.48	2411	14.50	1523								
66	2.11	5322	3.81	4807	6.39	4027	9.65	3040	11.62	2442	14.62	1536								
72	2.28	5750	4.09	5153	6.77	4267	10.08	3175	12.03	2528	14.94	1569								
84	2.66	6695	4.69	5912	7.60	4790	11.02	3473	12.96	2724										
96	2.98	7510	5.19	6538	8.24	5193	11.68	3680	13.56	2849										
108	3.35	8436	5.75	7246	8.97	5652	12.45	3924	14.31	3006										
120	3.65	9205	6.19	7806	9.50	5987	12.96	4083												
144	4.23	10664	7.01	8831	10.43	6571	13.79	4347												

5 DIAMETRAL PITCH STEEL

14½° PRESSURE ANGLE

1-3/4" FACE

REFERENCE PAGE 26.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
11	.63	1583	1.23	1546	2.35	1479	4.31	1360	5.99	1258	9.79	1028	12.41	869	14.33	753	16.96	594		
12	.68	1723	1.33	1680	2.54	1600	4.64	1462	6.40	1345	10.33	1085	12.99	910	14.91	783	17.49	613		
14	.89	2241	1.73	2176	3.26	2057	5.89	1855	8.04	1689	12.68	1332	15.70	1099	17.82	936	20.60	721		
15	.99	2491	1.92	2415	3.61	2275	6.47	2039	8.79	1847	13.71	1441	16.86	1181	19.05	1000	21.88	766		
16	1.09	2754	2.11	2664	3.97	2501	7.07	2227	9.56	2008	14.76	1550	18.03	1262	20.27	1065				
18	1.30	3275	2.50	3156	4.67	2942	8.22	2590	11.01	2313	16.68	1752	20.13	1410	22.46	1179				
20	1.50	3793	2.89	3640	5.35	3370	9.31	2934	12.36	2597	18.40	1933	21.98	1539	24.34	1279				

5 DIAMETRAL PITCH CAST IRON

14½° PRESSURE ANGLE

1-3/4" FACE

REFERENCE PAGE 26.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
24	1.13	2859	2.16	2723	3.95	2487	6.73	2120	8.79	1847	12.69	1333	14.88	1042						
25	1.20	3034	2.29	2885	4.17	2626	7.07	2227	9.20	1933	13.19	1385	15.41	1079						
30	1.49	3752	2.80	3534	5.03	3168	8.32	2623	10.66	2238	14.80	1554	17.00	1191						
35	1.80	4548	3.37	4246	5.95	3749	9.64	3038	12.15	2554	16.44	1727								
40	2.08	5242	3.85	4852	6.70	4224	10.65	3356	13.25	2783	17.53	1841								
45	2.36	5947	4.33	5459	7.44	4689	11.60	3657	14.27	2997	18.52	1945								
50	2.60	6543	4.73	5956	8.01	5051	12.29	3874	14.95	3142	19.08	2005								
55	2.90	7321	5.25	6612	8.79	5539	13.27	4182	15.99	3359	20.11	2112								
60	3.14	7910	5.62	7089	9.31	5870	13.86	4368	16.56	3478	20.55	2159								
70	3.65	9213	6.45	8135	10.46	6592	15.16	4779	17.84	3748										
80	4.17	10514	7.26	9153	11.54	7270	16.35	5152	18.99	3989										
100	5.03	12671	8.52	10745	13.08	8241	17.84	5620												

4 DIAMETRAL PITCH STEEL

14½° PRESSURE ANGLE

2" FACE

REFERENCE PAGE 27.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
11	1.11	2810	2.17	2730	4.10	2584	7.41	2334	10.13	2128	16.01	1682	19.86	1391	22.57	1185	26.14	915		
12	1.21	3057	2.35	2963	4.43	2792	7.94	2502	10.79	2266	16.83	1768	20.69	1449	23.37	1228	26.85	940		
14	1.58	3971	3.04	3831	5.67	3577	10.02	3158	13.46	2827	20.48	2151	24.79	1736	27.70	1455				
15	1.75	4414	3.37	4247	6.26	3948	10.98	3461	14.67	3081	22.06	2318	26.52	1857	29.50	1550				
16	1.93	4876	3.71	4680	6.87	4332	11.97	3772	15.90	3339	23.66	2485	28.26	1979	31.30	1644				
18	2.30	5794	4.39	5535	8.06	5080	13.85	4364	18.20	3824	26.56	2790	31.35	2196						
20	2.66	6703	5.06	6373	9.21	5802	15.61	4920	20.33	4271	29.13	3060	34.04	2384						
22	3.01	7579	5.69	7173	10.28	6478	17.22	5427	22.23	4670	31.33	3291	36.29	2541						

Ratings are based on strength calculation. Basic static strength rating, or for hand operation of above gears is approximately 3 times the 100 RPM rating.

NOTE: Ratings to right of heavy line are not recommended, as pitch line velocity exceeds 1000 feet per minute.

They should be used for interpolation purposes only.

*Torque Ratings (Lb. Ins.).

Approximate Horsepower and Torque* Ratings

For Class I Service (Service Factor = 1.0)

4 DIAMETRAL PITCH CAST IRON

14½° PRESSURE ANGLE

2" FACE

REFERENCE PAGE 27.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
24	2.00	5042	3.77	4750	6.75	4257	11.19	3525	14.32	3008	19.88	2089	22.84	1600						
28	2.43	6129	4.54	5723	8.02	5053	12.99	4094	16.38	3441	22.16	2328								
30	2.62	6599	4.87	6135	8.53	5378	13.69	4314	17.14	3601	22.92	2408								
32	2.86	7211	5.30	6675	9.22	5811	14.65	4616	18.22	3829	24.11	2534								
36	3.25	8187	5.96	7514	10.24	6454	15.98	5034	19.64	4126	25.49	2677								
40	3.64	9177	6.63	8354	11.24	7085	17.24	5433	20.97	4406	26.77	2812								
42	3.80	9588	6.90	8694	11.63	7328	17.69	5575	21.42	4499	27.12	2849								
44	4.04	10181	7.29	9195	12.22	7703	18.46	5816	22.24	4672	27.97	2938								
48	4.36	10999	7.82	9858	12.95	8163	19.28	6074	23.02	4837	28.58	3002								
54	4.97	12530	8.81	11104	14.35	9045	20.94	6598	24.72	5193										
56	5.13	12933	9.06	11419	14.68	9253	21.29	6708	25.04	5261										
60	5.44	13727	9.55	12034	15.32	9652	21.94	6915	25.65	5388										
64	5.86	14763	10.20	12852	16.20	10209	22.95	7233	26.66	5601										
72	6.47	16305	11.11	14005	17.33	10923	24.07	7585	27.65	5810										
80	7.18	18101	12.18	15350	18.68	11772	25.48	8029												
84	7.47	18838	12.60	15877	19.17	12079	25.93	8170												
88	7.76	19561	13.00	16387	19.63	12372	26.35	8304												
96	8.32	20970	13.78	17365	20.50	12922	27.13	8548												

3 DIAMETRAL PITCH STEEL

14½° PRESSURE ANGLE

3" FACE

REFERENCE PAGE 27.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
11	2.94	7421	5.67	7146	10.56	6652	18.55	5846	24.82	5213	37.47	3936	45.15	3162	50.30	2642				
12	3.20	8067	6.14	7743	11.37	7167	19.80	6239	26.30	5524	39.14	4111	46.74	3273	51.78	2719				
14	4.15	10462	7.92	9979	14.49	9134	24.79	7812	32.48	6824	47.09	4947	55.40	3880						
15	4.61	11618	8.76	11046	15.96	10056	27.06	8528	35.24	7403	50.49	5304	59.01	4132						
16	5.09	12825	9.64	12156	17.47	11008	29.38	9259	38.03	7989	53.89	5661	62.60	4383						
18	6.03	15214	11.37	14333	20.38	12845	33.75	10637	43.20	9076	60.00	6303	68.93	4827						
20	6.97	17570	13.05	16454	23.16	14599	37.80	11913	47.89	10062	65.33	6863								
21	7.46	18795	13.92	17549	24.59	15495	39.84	12556	50.24	10554	67.96	7139								

3 DIAMETRAL PITCH CAST IRON

14½° PRESSURE ANGLE

3" FACE

REFERENCE PAGE 27.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
24	5.23	13175	9.67	12195	16.84	10617	26.76	8433	33.30	6995	44.05	4627	22.84	1600						
30	6.81	17164	12.40	15626	21.03	13251	32.25	10162	39.23	8241	50.07	5259								
36	8.41	21199	15.07	18998	24.96	15732	37.15	11707	44.37	9322	55.08	5786								
42	9.81	24721	17.32	21828	28.06	17687	40.69	12822	47.87	10056										
48	11.20	28241	19.50	24586	30.99	19530	43.91	13838	51.00	10715										
54	12.71	32043	21.83	27523	34.06	21466	47.30	14906	54.35	11417										
60	13.87	34965	23.52	29651	36.08	22740	49.22	15509												
72	16.35	41223	27.08	34136	40.30	25402	53.32	16803												
84	18.76	47293	30.40	38322	44.08	27782	56.87	17923												
96	20.75	52300	32.96	41545	46.71	29437	59.02	18597												
108	22.99	57968	35.87	45212	49.81	31395	61.84	19486												

Ratings are based on strength calculation. Basic static strength rating, or for hand operation of above gears is approximately 3 times the 100 RPM rating.

NOTE: Ratings to right of heavy line are not recommended, as pitch line velocity exceeds 1000 feet per minute. They should be used for interpolation purposes only.

*Torque Ratings (Lb. Ins.).

Spur Gears

Approximate Horsepower and Torque* Ratings

For Class I Service (Service Factor = 1.0)

20 DIAMETRAL PITCH STEEL

20° PRESSURE ANGLE

1/2" FACE

REFERENCE PAGE 42.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
12	.01	36.5	.03	36.3	.06	35.8	.11	34.9	.16	34.1	.30	31.8	.42	29.7	.53	28.0	.71	25.0	1.08	18.9
14	.02	48.0	.04	47.7	.07	46.9	.14	45.6	.21	44.3	.39	40.9	.54	37.9	.67	35.4	.89	31.2	1.32	23.0
15	.02	53.8	.04	53.3	.08	52.5	.16	50.9	.23	49.3	.43	45.3	.60	41.9	.74	38.9	.97	34.1	1.42	24.9
16	.02	58.6	.05	58.1	.09	57.1	.18	55.2	.25	53.5	.46	48.8	.64	44.9	.79	41.6	1.04	36.3	1.49	26.2
18	.03	68.6	.05	67.9	.11	66.7	.20	64.2	.29	62.0	.53	56.1	.73	51.2	.90	47.1	1.16	40.6	1.64	28.7
20	.03	79.2	.06	78.4	.12	76.8	.23	73.7	.34	70.8	.60	63.5	.82	57.5	1.00	52.6	1.28	44.9	1.78	31.2
24	.04	99.5	.08	98.3	.15	95.8	.29	91.3	.41	87.1	.73	76.7	.98	68.5	1.18	61.9	1.48	51.9	2.00	34.9
25	.04	105	.08	103	.16	101	.30	95.6	.43	91.1	.76	79.9	1.02	71.1	1.22	64.1	1.53	53.5	2.04	35.8
30	.05	132	.10	130	.20	126	.38	119	.53	112	.92	96.4	1.21	84.5	1.43	75.2	1.76	61.6	2.28	40.0
35	.07	165	.13	162	.25	156	.46	145	.65	136	1.09	115	1.42	99.4	1.67	87.5	2.02	70.6	2.55	44.7
40	.08	194	.15	190	.29	182	.53	168	.75	157	1.24	130	1.58	111	1.84	96.6	2.20	77.0	2.73	47.8
45	.09	224	.17	219	.33	209	.61	192	.84	177	1.38	145	1.74	122	2.01	105	2.37	83.0		
50	.10	248	.19	242	.37	230	.66	210	.92	192	1.47	154	1.84	129	2.10	111	2.46	86.1		
60	.12	306	.24	296	.44	279	.79	250	1.08	227	1.68	177	2.07	145	2.34	123	2.69	94.0		
70	.14	365	.28	352	.52	329	.92	291	1.24	260	1.88	198	2.28	160	2.55	134				

20 DIAMETRAL PITCH CAST IRON

20° PRESSURE ANGLE

1/2" FACE

REFERENCE PAGE 42.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
80	.10	256	.20	246	.36	228	.63	198	.84	176	1.24	131	1.49	104	1.65	86.5				
84	.11	269	.20	257	.38	237	.65	206	.86	181	1.27	134	1.51	106	1.67	87.8				
90	.11	287	.22	274	.40	252	.69	216	.90	189	1.32	138	1.55	109	1.71	89.7				
100	.13	317	.24	302	.44	275	.74	233	.96	202	1.38	145	1.61	113	1.76	92.4				
120	.15	387	.29	365	.52	327	.86	271	1.10	231	1.53	161	1.76	123						
140	.18	447	.33	418	.59	369	.95	299	1.20	251	1.62	170	1.83	128						
160	.21	520	.38	481	.66	419	1.06	333	1.31	276	1.74	183								
180	.23	579	.42	532	.72	457	1.13	356	1.39	292	1.80	189								
200	.25	637	.46	580	.78	492	1.20	377	1.46	306	1.86	195								

16 DIAMETRAL PITCH STEEL

20° PRESSURE ANGLE

3/4" FACE

REFERENCE PAGE 43.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
12	.03	85.5	.07	84.7	.13	83.4	.26	80.9	.37	78.4	.69	72.0	.95	66.5	1.18	61.8	1.55	54.2	2.26	39.5
14	.04	112	.09	111	.17	109	.33	105	.48	102	.88	92.2	1.20	84.4	1.48	77.7	1.92	67.2	2.73	47.7
15	.05	126	.10	124	.19	122	.37	117	.54	113	.97	102	1.33	92.8	1.62	85.2	2.09	73.1	2.93	51.3
16	.05	136	.11	135	.21	133	.40	127	.58	122	1.04	110	1.42	99.4	1.73	90.8	2.21	77.5	3.07	53.8
18	.06	160	.13	158	.25	155	.47	148	.67	142	1.19	125	1.61	113	1.94	102	2.46	86.2	3.35	58.6
20	.07	185	.14	183	.28	178	.54	169	.77	161	1.35	141	1.80	126	2.16	113	2.70	94.7	3.62	63.3
24	.09	233	.18	229	.35	222	.66	209	.94	198	1.62	170	2.12	149	2.52	132	3.10	108	4.02	70.4
28	.11	283	.22	278	.43	268	.79	250	1.12	235	1.88	198	2.44	171	2.87	151	3.47	122	4.40	77.0
30	.12	308	.24	302	.46	291	.86	270	1.20	253	2.01	211	2.59	181	3.02	159	3.63	127	4.55	79.7
32	.13	340	.26	333	.51	320	.94	296	1.31	275	2.17	228	2.78	195	3.23	170	3.86	135	4.79	83.9
36	.16	395	.31	385	.58	368	1.07	338	1.49	312	2.42	254	3.06	215	3.53	186	4.17	146	5.09	89.1
40	.18	452	.35	440	.66	418	1.21	381	1.66	349	2.67	280	3.34	234	3.82	201	4.47	156	5.37	94.1
48	.22	556	.43	539	.81	508	1.44	455	1.96	412	3.06	322	3.76	264	4.25	223	4.88	171		
56	.26	665	.51	642	.95	599	1.68	529	2.25	474	3.43	360	4.15	291	4.64	244				
60	.28	711	.54	684	1.01	636	1.77	557	2.36	496	3.55	373	4.27	299	4.75	250				
64	.31	779	.59	748	1.10	692	1.91	602	2.54	533	3.78	397	4.51	316	5.00	263				
72	.35	872	.66	833	1.21	764	2.08	656	2.74	575	4.00	420	4.72	330						
80	.39	991	.75	943	1.36	858	2.31	728	3.01	632	4.31	453	5.04	353						

Ratings are based on strength calculation. Basic static strength rating, or for hand operation of above gears is approximately 3 times the 100 RPM rating.

NOTE: Ratings to right of heavy line are not recommended, as pitch line velocity exceeds 1000 feet per minute. They should be used for interpolation purposes only.

*Torque Ratings (Lb. Ins.).

Approximate Horsepower and Torque* Ratings

For Class I Service (Service Factor = 1.0)

16 DIAMETRAL PITCH CAST IRON

20° PRESSURE ANGLE

3/4" FACE

REFERENCE PAGE 43.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
96	.28	707	.53	666	.95	597	1.57	494	2.01	421	2.79	293	3.20	224						
128	.38	949	.70	879	1.21	765	1.93	608	2.40	504	3.17	333	3.56	249						
144	.42	1057	.77	970	1.32	833	2.06	650	2.54	533	3.29	346								
160	.47	1195	.86	1088	1.46	923	2.25	707	2.73	574	3.49	366								
192	.56	1406	1.00	1260	1.66	1044	2.46	777	2.94	618	3.65	384								

12 DIAMETRAL PITCH STEEL

20° PRESSURE ANGLE

1" FACE

REFERENCE PAGE 43.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
12	.08	202	.16	200	.31	196	.60	188	.86	181	1.54	162	2.09	147	2.55	134	3.27	114	4.53	79.4
13	.09	233	.18	230	.36	225	.68	215	.98	206	1.75	183	2.36	165	2.86	150	3.63	127	4.97	87.1
14	.11	265	.21	262	.41	256	.77	244	1.11	233	1.96	206	2.63	184	3.18	167	4.00	140	5.42	94.8
15	.12	297	.23	293	.45	285	.86	271	1.23	259	2.16	227	2.88	202	3.46	182	4.34	152	5.80	102
16	.13	323	.25	319	.49	310	.93	294	1.33	279	2.31	243	3.07	215	3.68	193	4.58	160	6.05	106
18	.15	379	.30	373	.57	361	1.08	340	1.53	322	2.63	276	3.46	242	4.10	215	5.04	177	6.55	115
20	.17	437	.34	429	.66	415	1.23	389	1.74	365	2.95	310	3.84	269	4.52	238	5.50	193	7.02	123
21	.19	468	.36	459	.70	443	1.31	413	1.84	388	3.11	327	4.03	282	4.73	249	5.73	201	7.26	127
24	.22	548	.43	537	.82	515	1.51	477	2.11	444	3.50	368	4.48	314	5.21	274	6.22	218	7.72	135
28	.26	667	.52	651	.99	621	1.80	568	2.49	524	4.04	425	5.10	357	5.86	308	6.89	241		
30	.29	720	.56	707	1.07	673	1.94	612	2.68	562	4.29	451	5.37	376	6.15	323	7.19	252		
36	.37	928	.71	899	1.34	847	2.41	759	3.27	688	5.11	537	6.28	440	7.09	373	8.15	285		
42	.44	1112	.85	1073	1.59	1001	2.81	884	3.77	792	5.73	602	6.94	486	7.76	407				
48	.52	1304	.99	1252	1.84	1159	3.20	1009	4.25	893	6.33	665	7.56	529	8.37	440				
54	.60	1505	1.14	1437	2.09	1319	3.60	1133	4.73	993	6.90	724	8.14	570						

12 DIAMETRAL PITCH CAST IRON

20° PRESSURE ANGLE

1" FACE

REFERENCE PAGE 44.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
60	.40	998	.75	949	1.37	864	2.32	733	3.03	636	4.34	456	5.07	355						
66	.45	1125	.84	1064	1.53	961	2.56	805	3.30	693	4.65	488	5.38	377						
72	.48	1221	.91	1150	1.64	1031	2.71	853	3.47	728	4.81	506	5.53	387						
84	.58	1450	1.07	1354	1.90	1196	3.07	969	3.88	814	5.24	551								
96	.65	1641	1.21	1519	2.10	1322	3.33	1050	4.15	871	5.49	576								
108	.75	1879	1.37	1725	2.35	1482	3.67	1156	4.51	947	5.85	615								
120	.82	2068	1.49	1882	2.53	1596	3.88	1224	4.73	993	6.03	634								
132	.89	2252	1.61	2034	2.70	1704	4.08	1287	4.92	1033	6.19	650								
144	.97	2433	1.73	2181	2.87	1806	4.26	1344	5.09	1070	6.32	664								
168	1.13	2861	2.00	2526	3.25	2047	4.71	1484	5.54	1164										
192	1.27	3209	2.22	2794	3.52	2219	4.99	1573	5.80	1218										
216	1.41	3545	2.42	3045	3.77	2375	5.23	1649	6.01	1263										

Ratings are based on strength calculation. Basic static strength rating, or for hand operation of above gears is approximately 3 times the 100 RPM rating.

NOTE: Ratings to right of heavy line are not recommended, as pitch line velocity exceeds 1000 feet per minute. They should be used for interpolation purposes only.

*Torque Ratings (Lb. Ins.).

Spur Gears

Approximate Horsepower and Torque* Ratings

For Class I Service (Service Factor = 1.0)

10 DIAMETRAL PITCH STEEL

20° PRESSURE ANGLE

1-1/4" FACE

REFERENCE PAGE 44.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
12	.14	363	.28	358	.55	349	1.06	333	1.51	318	2.66	280	3.57	250	4.30	226	5.40	189	7.27	127
14	.19	477	.37	469	.72	456	1.37	431	1.95	409	3.37	354	4.46	312	5.31	279	6.58	230	8.63	151
15	.21	533	.42	525	.81	509	1.52	479	2.16	453	3.70	389	4.87	341	5.78	303	7.10	249	9.22	161
16	.23	580	.45	571	.88	552	1.64	518	2.32	488	3.96	416	5.18	363	6.12	321	7.47	262	9.60	168
18	.27	679	.53	667	1.02	642	1.90	599	2.67	561	4.48	471	5.79	406	6.79	356	8.19	287	10.33	181
20	.31	784	.61	768	1.17	737	2.16	682	3.02	635	5.00	526	6.41	449	7.45	391	8.90	311	11.04	193
24	.39	983	.76	958	1.45	913	2.65	834	3.65	767	5.89	619	7.41	519	8.50	447	9.98	349		
25	.41	1032	.80	1005	1.52	956	2.76	870	3.80	799	6.10	641	7.64	535	8.74	459	10.21	358		
28	.47	1195	.92	1161	1.74	1097	3.14	990	4.29	901	6.76	710	8.37	586	9.50	499	10.99	385		
30	.52	1300	1.00	1260	1.88	1187	3.38	1064	4.59	964	7.16	752	8.80	616	9.94	522	11.42	400		
35	.64	1615	1.24	1558	2.31	1454	4.08	1284	5.47	1150	8.33	875	10.08	706	11.27	592				
40	.75	1896	1.44	1820	2.67	1685	4.65	1467	6.18	1299	9.20	966	10.99	770	12.17	639				
45	.87	2190	1.66	2092	3.05	1920	5.23	1649	6.88	1445	10.04	1054	11.85	830						
48	.92	2328	1.76	2218	3.21	2026	5.48	1727	7.16	1504	10.33	1085	12.12	849						
50	.96	2420	1.83	2301	3.32	2095	5.64	1777	7.34	1542	10.52	1105	12.29	861						

10 DIAMETRAL PITCH CAST IRON

20° PRESSURE ANGLE

1-1/4" FACE

REFERENCE PAGE 44.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
55	.65	1638	1.23	1550	2.22	1400	3.72	1173	4.80	1009	6.77	711	7.84	549						
60	.71	1778	1.33	1675	2.38	1501	3.94	1243	5.05	1061	7.01	737	8.06	564						
70	.84	2114	1.57	1974	2.77	1743	4.48	1413	5.65	1187	7.65	803								
80	.98	2462	1.81	2279	3.15	1984	5.00	1576	6.22	1307	8.23	865								
90	1.09	2742	2.00	2517	3.43	2162	5.35	1686	6.58	1382	8.54	897								
100	1.20	3016	2.18	2746	3.70	2329	5.67	1786	6.89	1448	8.80	924								
120	1.45	3650	2.59	3271	4.30	2709	6.40	2016	7.64	1605	9.48	996								
140	1.66	4177	2.93	3688	4.74	2989	6.88	2167	8.09	1699										
160	1.91	4814	3.32	4191	5.28	3329	7.49	2359	8.69	1826										
200	2.30	5802	3.90	4920	5.99	3773	8.17	2573												

8 DIAMETRAL PITCH STEEL

20° PRESSURE ANGLE

1-1/2" FACE

REFERENCE PAGE 45.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
12	.27	678	.53	667	1.03	647	1.93	609	2.74	576	4.71	495	6.19	434	7.35	386	9.03	316	11.72	205
14	.35	890	.69	874	1.34	843	2.50	787	3.51	738	5.92	622	7.68	537	9.01	473	10.91	382	13.81	242
15	.39	996	.77	976	1.49	939	2.77	873	3.88	816	6.49	681	8.35	585	9.76	513	11.73	411	14.70	257
16	.43	1084	.84	1061	1.62	1018	2.99	943	4.18	877	6.92	727	8.85	620	10.30	541	12.30	431		
18	.50	1268	.98	1238	1.88	1183	3.44	1086	4.77	1003	7.78	817	9.84	689	11.35	596	13.40	469		
20	.58	1462	1.13	1424	2.15	1354	3.91	1233	5.39	1131	8.64	908	10.82	758	12.38	650	14.47	507		
22	.66	1651	1.27	1604	2.41	1518	4.35	1371	5.95	1250	9.41	989	11.67	817	13.27	698	15.36	538		
24	.73	1831	1.41	1775	2.65	1672	4.75	1498	6.46	1357	10.08	1059	12.39	868	14.00	735	16.08	563		
28	.88	2224	1.70	2145	3.18	2003	5.61	1768	7.54	1583	11.47	1204	13.88	972	15.51	815				
32	1.06	2664	2.03	2557	3.76	2367	6.54	2060	8.68	1824	12.92	1358	15.44	1081	17.10	898				
36	1.22	3082	2.34	2944	4.29	2703	7.37	2321	9.68	2034	14.13	1484	16.68	1168						

Ratings are based on strength calculation. Basic static strength rating, or for hand operation of above gears is approximately 3 times the 100 RPM rating.

NOTE: Ratings to right of heavy line are not recommended, as pitch line velocity exceeds 1000 feet per minute. They should be used for interpolation purposes only.

*Torque Ratings (Lb. Ins.).

Approximate Horsepower and Torque* Ratings

For Class I Service (Service Factor = 1.0)

8 DIAMETRAL PITCH CAST IRON

20° PRESSURE ANGLE

1-1/2" FACE

REFERENCE PAGE 45.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
40	.84	2111	1.59	2007	2.90	1928	4.92	1550	6.40	1345	9.18	964	10.72	751						
44	.95	2384	1.79	2256	3.23	2038	5.42	1707	6.99	1469	9.86	1035	11.41	799						
48	1.03	2587	1.93	2437	3.47	2184	5.74	1809	7.35	1543	10.20	1072	11.72	821						
56	1.22	3080	2.28	2876	4.03	2539	6.53	2057	8.23	1729	11.14	1170								
60	1.30	3283	2.42	3052	4.25	2676	6.81	2146	8.53	1792	11.40	1198								
64	1.42	3588	2.64	3322	4.59	2892	7.29	2297	9.07	1905	12.00	1260								
72	1.59	3997	2.91	3669	5.00	3151	7.80	2458	9.59	2014	12.44	1307								
80	1.79	4525	3.27	4119	5.54	3493	8.50	2679	10.34	2173	13.20	1386								
88	1.96	4929	3.53	4451	5.92	3729	8.93	2816	10.76	2262	13.54	1422								
96	2.11	5325	3.79	4772	6.27	3952	9.33	2941	11.15	2341	13.83	1453								
112	2.49	6266	4.39	5533	7.11	4483	10.31	3250	12.13	2549										
120	2.64	6651	4.63	5830	7.42	4677	10.63	3351	12.43	2610										
128	2.79	7028	4.85	6118	7.71	4860	10.93	3444	12.69	2667										

6 DIAMETRAL PITCH STEEL

20° PRESSURE ANGLE

2" FACE

REFERENCE PAGE 45 & 46.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
12	.63	1559	1.24	1565	2.38	1502	4.41	1391	6.16	1294	10.20	1072	13.06	915	15.19	798	18.14	635		
14	.83	2097	1.62	2046	3.10	1951	5.67	1786	7.84	1647	12.70	1334	16.02	1122	18.42	967	21.67	759		
15	.93	2345	1.81	2284	3.45	2171	6.27	1977	8.64	1814	13.85	1455	17.35	1215	19.85	1043	23.20	812		
16	1.01	2551	1.97	2480	3.73	2351	6.76	2129	9.26	1945	14.71	1545	18.30	1282	20.85	1095	24.21	848		
18	1.18	2981	2.29	2889	4.32	2722	7.74	2440	10.52	2210	16.41	1724	20.18	1413	22.79	1197	26.18	917		
21	1.46	3671	2.81	3541	5.25	3306	9.26	2919	12.44	2613	18.93	1988	22.91	1605	25.61	1345				
24	1.70	4294	3.27	4122	6.05	3815	10.54	3322	14.00	2941	20.83	2188	24.88	1743	27.56	1448				
27	1.98	4986	3.78	4763	6.94	4372	11.92	3755	15.66	3241	22.85	2400	26.98	1889						
30	2.25	5660	4.27	5381	7.77	4899	13.18	4155	17.17	3607	24.60	2584	28.75	2013						

6 DIAMETRAL PITCH CAST IRON

20° PRESSURE ANGLE

2" FACE

REFERENCE PAGE 46.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
33	1.53	3847	2.89	3641	5.22	3288	8.74	2755	11.28	2370	15.90	1670	18.42	1290						
36	1.71	4316	3.23	4066	5.78	3644	9.58	3018	12.26	2575	17.02	1788	19.56	1370						
42	2.04	5148	3.81	4807	6.73	4244	10.91	3439	13.76	2891	18.62	1955								
48	2.38	6009	4.41	5563	7.68	4843	12.21	3847	15.19	3191	20.09	2111								
54	2.74	6899	5.02	6333	8.63	5440	13.46	4243	16.55	3477	21.48	2256								
60	3.01	7591	5.48	6910	9.30	5860	14.26	4494	17.35	3645	22.14	2326								
66	3.38	8515	6.10	7691	10.22	6443	15.44	4864	18.60	3907	23.39	2457								
72	3.65	9200	6.54	8245	10.83	6827	16.12	5080	19.26	4045	23.90	2511								
84	4.30	10835	7.59	9566	12.30	7752	17.83	5620	20.98	4407										
96	4.82	12152	8.39	10579	13.33	8404	18.90	5955	21.95	4611										
108	5.47	13800	9.40	11583	14.67	9245	20.37	6420	23.41	4917										
120	5.97	15059	10.13	12770	15.54	9793	21.20	6680												

Ratings are based on strength calculation. Basic static strength rating, or for hand operation of above gears is approximately 3 times the 100 RPM rating.

NOTE: Ratings to right of heavy line are not recommended, as pitch line velocity exceeds 1000 feet per minute. They should be used for interpolation purposes only.

*Torque Ratings (Lb. Ins.).

Spur Gears

Approximate Horsepower and Torque* Ratings

For Class I Service (Service Factor = 1.0)

5 DIAMETRAL PITCH STEEL

20° PRESSURE ANGLE

2-1/2" FACE

REFERENCE PAGE 46.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
12	1.14	2865	2.22	2794	4.22	2662	7.71	2431	10.65	2237	17.19	1805	21.61	1513	24.80	1302	29.09	1019		
14	1.49	3756	2.89	3647	5.47	3449	9.87	3110	13.48	2832	21.25	2233	26.31	1843	29.87	1569	34.53	1209		
15	1.67	4198	3.23	4069	6.08	3833	10.90	3435	14.81	3112	23.11	2427	28.41	1990	32.09	1686	36.87	1291		
16	1.81	4565	3.50	4416	6.58	4146	11.72	3693	15.85	3329	24.47	2570	29.89	2093	33.61	1765				
18	2.12	5332	4.08	5138	7.60	4789	13.38	4216	17.92	3766	27.15	2852	32.77	2295	36.56	1920				
20	2.44	6141	4.68	5894	8.66	5456	15.07	4750	20.02	4205	29.79	3129	35.58	2492	39.41	2070				

5 DIAMETRAL PITCH CAST IRON

20° PRESSURE ANGLE

2-1/2" FACE

REFERENCE PAGE 46.

No. Teeth	25 RPM		50 RPM		100 RPM		200 RPM		300 RPM		600 RPM		900 RPM		1200 RPM		1800 RPM		3600 RPM	
	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque	H.P.	Torque
24	1.82	4599	3.48	4381	6.35	4002	10.82	3411	14.15	2972	20.41	2144	23.95	1677						
25	1.91	4826	3.64	4588	6.63	4177	11.24	3542	14.64	3075	20.97	2203	24.51	1716						
28	2.21	5571	4.18	5267	7.54	4750	12.60	3970	16.23	3410	22.81	2396	26.37	1847						
30	2.40	6050	4.52	5700	8.10	5108	13.42	4230	17.18	3609	23.86	2506	27.41	1920						
35	2.97	7477	5.54	6982	9.78	6164	15.85	4995	19.98	4199	27.04	2840								
40	3.47	8737	6.42	8087	11.17	7040	17.75	5593	22.08	4639	29.21	3068								
45	3.98	10040	7.31	9216	12.56	7916	19.59	6174	24.09	5060	31.26	3284								
50	4.38	11046	7.98	10056	13.53	8528	20.75	6540	25.25	5304	32.22	3384								
60	5.32	13399	9.53	12008	15.78	9944	23.48	7400	28.05	5892	34.81	3657								
70	6.27	15794	11.06	13945	17.93	11300	26.00	8192	30.58	6425										
80	7.23	18229	12.59	15869	20.00	12605	28.34	8932	32.92	6916										
100	8.71	21969	14.78	18630	22.67	14288	30.92	9745												
110	9.68	24409	16.22	20449	24.50	15439	32.88	10362												
120	10.38	26168	17.19	21669	25.58	16125	33.85	10666												
140	11.70	29508	18.97	23910	27.50	17334	35.49	11182												
160	13.30	33526	21.13	26631	29.94	18870	37.83	11921												
180	14.49	36534	22.61	28495	31.40	19787	38.97	12281												

Ratings are based on strength calculation. Basic static strength rating, or for hand operation of above gears is approximately 3 times the 100 RPM rating.

NOTE: Ratings to right of heavy line are not recommended, as pitch line velocity exceeds 1000 feet per minute. They should be used for interpolation purposes only.

*Torque Ratings (Lb. Ins.).

Gear Gauge Set



14-1/2° and 20° Pressure Angles

This handy, steel gear gauge set consists of 16 leaves — 24 gauges — to measure both 14-1/2° and 20° Pressure Angle tooth form, in diametral pitch sizes 64, 48, 32, 24, 20, 16, 12, 10, 8, 6, 5 and 4. Pitch sizes 8, 6, 5 and 4 both 14-1/2° and 20° are cut on individual leaves. Pitch sizes 64 through 10 inclusive, have both 14-1/2° and 20° Pressure Angles on a single leaf.

SOLD ONLY AS A COMPLETE SET

ORDER BY CATALOG NUMBER OR ITEM CODE

Catalog Number	Item Code
Gear Gauge	06000