

Type	Size	Bearing series	Bearing loads								Weight	Drag torque
			dynamic				static					
CSK..PP ^{h)}	15	6202	17	8400	35	11	2	0.6	7.4	3.42	0.06	0.9
	17	6203	30	7350	40	12	2	1.0	7.9	3.8	0.070	1.1
	20	6204	50	6000	47	14	3	1.5	9.4	4.46	0.110	1.3
	25	6205	85	5200	52	15	6	2.0	10.7	5.46	0.140	2.0
	30	6206	138	4200	62	16	6	2.0	11.7	6.45	0.210	4.4
	35	6207	175	3600	72	17	8	2.5	12.6	7.28	0.300	5.8
	40	--	325	3000	80	22	10	3.0	15.54	12.25	0.5	7.0

To avoid premature failure of the freewheel or possible machine malfunction, installation of the freewheel should be carried out by suitably qualified personnel and according to the following instructions.

STIEBER will not accept liability in cases of non-compliance with these instructions!

Prior to Installation:

The freewheels should be unpacked and installed in a clean, dry working environment.

The freewheeling direction should be checked prior to installation.

Reverse unit on shaft to change direction of freewheeling.

The inner race should be fitted to a shaft of h6 tolerance. The outer housing should be to H6 tolerance.

Installation:

When installing the freewheel, standard bearing fitting procedure should be followed.

Use a keys to DIN 6885 sheet 3 (sheet 1 for size 40) for the inner race. The outer race key dimensions are specified in table below.

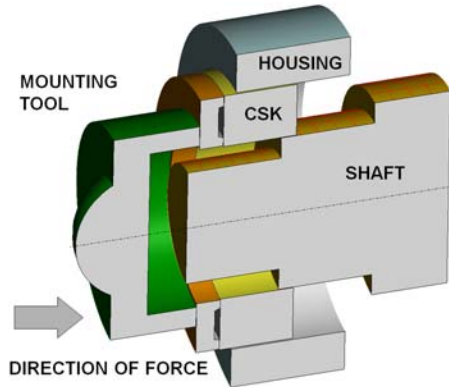
The keys should both cover the full width of the unit. Ensure alignment of the keys and their keyways during installation.

STIEBER GmbH

PO Box 10 53 80 www.stieber.de

D-69043 Heidelberg, Tel+49 (0)6221 30 47 0, Fax +49 (0)6221 30 47 31

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Size	Keyway Width JS9 [mm]	Keyway Depth Outer Race [mm]
15	2	0,6
17	2	1,0
20	3	1,5
25	6	2,0
30	6	2,0
35	8	2,5
40	10	3,0

During installation or removal apply an evenly distributed load to inner and outer races simultaneously. Tooling used must not contact the plastic cage. When installed, the plastic cage must not contact surrounding parts.

Avoid any distortion of the races axially or radially during installation or removal.

After Installation:

After installation, ensure the unit freewheels smoothly in the required direction.

Maintenance:

Maximum stocking life: 1 year in a dry atmosphere.

The freewheel is grease lubricated at the factory.

Re lubrication is not required. Do please pay attention that the standard grease is adequate for an operating temperature between +5°C and +60°C. Please contact Stieber when either the ambient or the operating temperature is not within the range +5°C to +60°C.

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