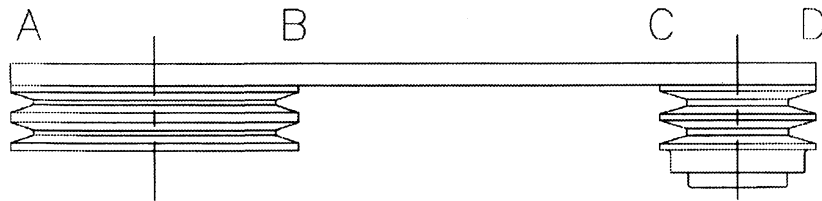


## Installation and Operation Instructions VP FHP Adjustable Sheaves

1. Loosen all setscrews on the sheave. Rotate the adjustable flange(s) to make the face width of the adjustable sheave the same as the face width of the companion sheave.
2. Inspect the motor shaft and key for any nicks or burrs and remove if present. Install shaft key. Slide the sheave onto the motor shaft with the setscrew over the key toward the motor.
3. Align the adjustable sheave with the companion sheave by using a straightedge or piece of string. This is most easily accomplished by using the four-point method shown below.  
**Note: Dimensions A, B, C and D must be equal for correct alignment.**



4. Secure the sheave to the motor shaft by tightening the setscrew over the key to the proper torque (5/16" setscrews - 110-130 in. lbs. torque, 1/4" setscrews - 60-70 in. lbs. torque). **Note: On two groove sheaves the setscrew is located at the base of the center flange. You may need to adjust the flange open to expose it.**
5. Adjust the sheave to the desired pitch diameter. Each turn of the flange changes the pitch diameter approximately .2 inches. Six turns are required to adjust the sheave from minimum to maximum for B (5L) belts, six turns for A (4L) belts, five turns for 3L belts, and seven turns for 5V belts. **Note: You must adjust both flanges of a two groove sheave equally so belts will ride evenly.**
6. Lock the adjustable flange(s) into position by tightening the setscrew(s) to the proper torque - (5/16" setscrews - 110-130 in. lbs. torque, 1/4" setscrews - 60-70 in. lbs. torque). **Warning: To prevent damage to hub threads, the setscrew must be over one of the flats. If the flange is not properly locked, the sheave will fail prematurely.**
7. Install and properly tension belts.

### WARNING

Rotating equipment can cause personal injury. Be Safe! Install a guard around the drive to keep anything from coming into contact with moving parts.

8. Start the drive. If a speed correction is necessary, stop the drive and remove the guard and belts. Adjust the sheave as per steps 5 through 7.