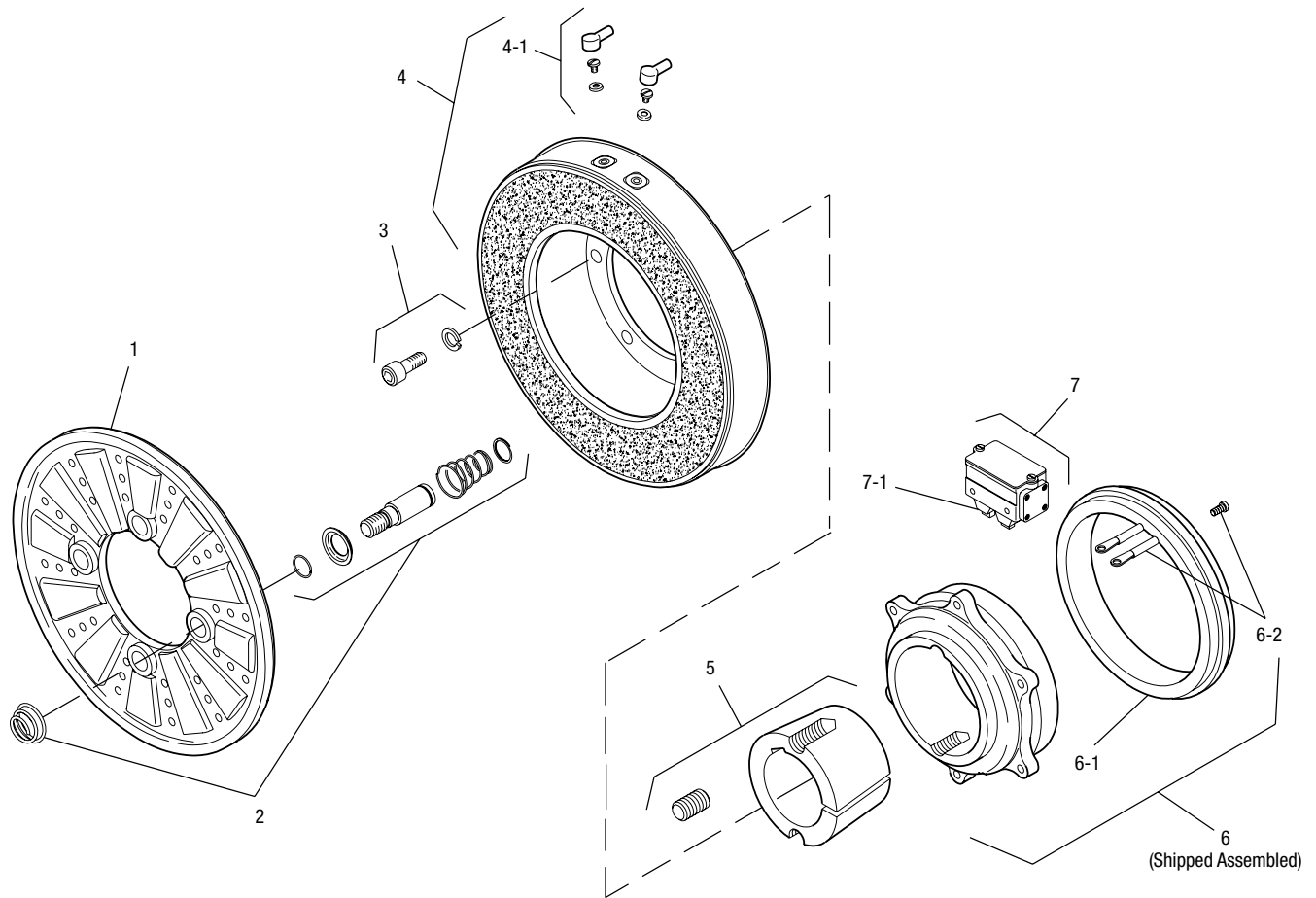




Drawing I-25628



| Item | Description              | Part Number          | Qty. |
|------|--------------------------|----------------------|------|
| 1    | Armature                 | 5304-111-004         | 1    |
| 2    | Autogap Accessory        | 5201-101-008         | 4    |
| 3    | Mounting Accessory       | 5321-101-001         | 2    |
| 4    | Magnet                   |                      | 1    |
|      | 6 Volt                   | 5304-631-009         |      |
|      | 24 Volt                  | 5304-631-011         |      |
|      | 90 Volt                  | 5304-631-010         |      |
|      | †90 Volt LK Facing       | 5304-631-002         |      |
| 4-1  | Terminal Accessory       | 5311-101-001         | 1    |
| 5    | Bushing*                 |                      | 1    |
|      | 15/16" to 3" Bore        | 180-0262 to 180-0295 |      |
| 6    | Magnet Hub               |                      | 1    |
|      | Left Hand (shown)        | 5304-541-001         |      |
|      | Right Hand               | 5304-541-002         |      |
| 6-1  | Collector Ring           | 5301-749-001         | 1    |
| 6-2  | Collector Ring Accessory | 5304-101-004         | 1    |

| Item | Description | Part Number  | Qty. |
|------|-------------|--------------|------|
| 7    | Brushholder | 5300-178-001 | 1    |
| 7-1  | Brush       | 176-0001     | 4    |

### How to Order:

1. Specify Voltage for Item 4.
2. Specify Bore Size for Item 5.
3. Specify left hand or right hand hub for Item 6. (Bushing enters from magnet side for L.H. hub and from hub side for R.H.)
4. See Controls Section.

### Example:

PC-1525 Clutch per I-25628 - 90 Volt, L.H. hub, 1" Bore

These units meet standards set forth in UL508 and are listed under guide card #NMTR2, file #59164.

These units are CSA certified under file #LR11543

\*See page 252 for specific part numbers.

Refer to Service Manual P-0206-WE

†Optional LK facing available. For more information, see page 232.