Vented Warner Electric Modules and base assemblies can be oriented as necessary to keep contaminants from entering the open housing vents.

If an Enclosed Module is required, an optional Cover Kit (Warner Electric part number 5370-101-076), can be purchased separately to enclose the open vents in the housing.

Each cover kit includes two (2) vent covers, two (2) gaskets and four (4) screws needed to convert a vented Module to an enclosed design (non-washdown) as shown below.

**Note:** When using this Cover Kit to enclose the module, the vent covers should be assembled as the final step.

**Note:** When calculating cycles per minute for Gen 2 50, 100/180 modules, use the Heat Dissipation Curves above.
Apply the adhesive backed gaskets to the vent covers as follows:

Peel away half of the gasket backing paper, past the windows and screw holes. (See Figure 1)

Using the tab between the gasket windows as a guide, center and press the window perimeters onto the front edge of the cover. (See Figure 3)

Starting at the screw holes and working outward, press the gasket onto the cover with the gasket window edges against the 90° bend of the cover. (See Figure 2)

Peel off the remainder of the gasket backing and press the entire gasket on so it conforms to the inside of the cover. (See Figure 4)
Warranty

Warner Electric LLC warrants that it will repair or replace (whichever it deems advisable) any product manufactured and sold by it which proves to be defective in material or workmanship within a period of one (1) year from the date of original purchase for consumer, commercial or industrial use.

This warranty extends only to the original purchaser and is not transferable or assignable without Warner Electric LLC’s prior consent.

Warranty service can be obtained in the U.S.A. by returning any defective product, transportation charges prepaid, to the appropriate Warner Electric LLC factory. Additional warranty information may be obtained by writing the Customer Satisfaction Department, Warner Electric LLC, 449 Gardner Street, South Beloit, Illinois 61080, or by calling 815-389-3771.

A purchase receipt or other proof of original purchase will be required before warranty service is rendered. If found defective under the terms of this warranty, repair or replacement will be made, without charge, together with a refund for transportation costs. If found not to be defective, you will be notified and, with your consent, the item will be repaired or replaced and returned to you at your expense.

This warranty covers normal use and does not cover damage or defect which results from alteration, accident, neglect, or improper installation, operation, or maintenance.

Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

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