

# Conduit Box Kit No. 5370-101-042 for use with Electro Modules

Installation Instructions

P-1408  
819-0344



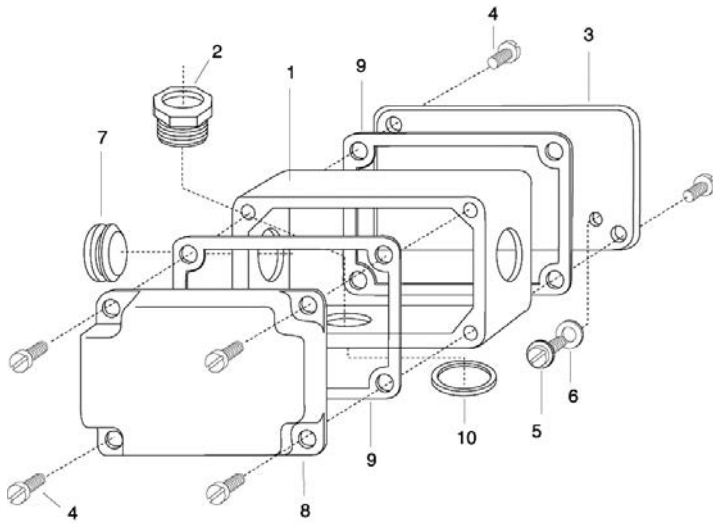
**Warner**<sup>®</sup>  
*Electric*

*An Altra Industrial Motion Company*

**⚠ WARNING** Make sure all power is turned off to this equipment when installing. Failure to follow these instructions may result in product damage, equipment damage, and serious or fatal injury to personnel.

## Introduction

This Warner Electric conduit box is designed to provide a proper enclosure for wiring terminations. It conforms to the requirements of Underwriters Laboratories under UL508, Industrial Control Equipment.



## Parts list for kit 5370-101-042

Item	Quantity	Part Name
1	1	Conduit Box
2	1	Conduit Box Fitting
3	1	Cover Plate
4	6	Pan Head Tapping Screw
5	1	Hex. Washer Head Screw
6	1	Ring Terminal
7	2	Protective Plug
8	1	Cover (Plastic)
9	2	Gasket
10	1	Tooth Washer

**Note:** All screws are self tapping.

## Assembly to Electro Module

1. Feed clutch/brake lead wires through tooth washer (10) and bottom hole in conduit box (1) and conduit box fitting (2). (See Figure 1)



Figure 1

2. Insert conduit box fitting (2) through bottom hole of conduit box and thread into tapped hole of module housing. Tighten securely to hold box in place. (See Figure 2)

**Note:** Hold wires to prevent twisting.



Figure 2

3. Assemble 1/2" flexible conduit fitting into desired end of conduit box. Avoid using excess force which could damage the mounting. Install protective plug (fitting only) (7) into conduit box hole which is not used. (See Figure 3)



Figure 3

4. Connect electric supply cable or flexible conduit to the fitting installed in the conduit box. **Rigid conduit must not be connected directly to the box as clutch/brake damage may result.** A minimum of 12 inches of flexible cable or conduit is recommended. (See Figure 4)



Figure 4

5. Connect back cover (3) to the conduit box with two self tapping screws (4). (See Figure 5)

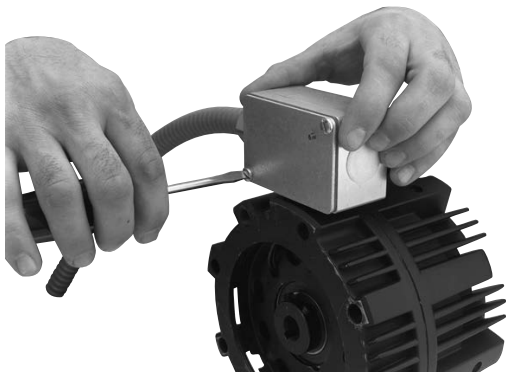


Figure 5

## 6. Electrical Connections

- A. If external control is used, make wire connections with wire nuts or appropriate means in compliance with local electrical codes. Use **green** self tapping screw (5) and wire washer (6) for grounding. (See Figure 6)

**Important** – Provide only D.C. power to the clutch/brake. A.C. voltage will not allow unit to function properly and damage may result.

- B. If CBC-150 control (not furnished) is used, cut clutch/brake lead wires off to meet local codes and make connections per CBC-150 installation instructions. Use green self tapping screw (5) and wire washer (6) for grounding. Mount control to box with four self tapping screws (4).



Figure 6

7. If external control is used, install the black plastic front cover (8) using the four self tapping screws (4) furnished. (See Figure 7)



Figure 7

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