

# Snap Ring

## Installation Instructions

**P-1429-WE**  
**819-0449**

Your Warner Electric Pump Clutch is retained using at least one retaining ring. (See Figure 1)

The design of these retaining rings require they be installed correctly. Installing the rings incorrectly will result in catastrophic failure of the clutch assembly. It is the responsibility of the installer to assemble the retaining ring correctly.

1. Find the retaining ring and carefully inspect it for the location of the bevel. (See Figure 2)
2. Now examine the clutch mounting surfaces on the pump. There must be a corresponding groove designed to accept the retaining rings. The forward edge of the retaining ring groove will have an inclined surface intended to mate with the bevel on the retaining ring. If installed correctly, the ring will fully engage the groove on the pump and retain the clutch as intended. (See Figure 3) If the ring is installed incorrectly, the clutch component will vibrate loose and cause interference with mating components or complete separation of the pump clutch from the pump.

**⚠ WARNING** Failure to follow these instructions may result in product damage, equipment damage, and serious or fatal injury to personnel.

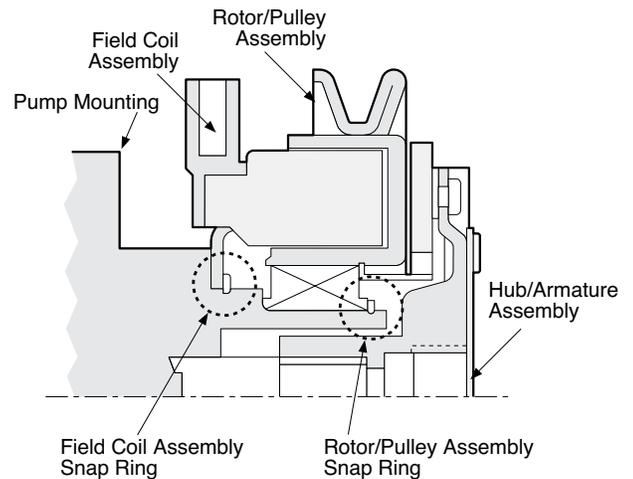
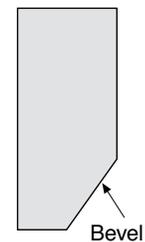


Figure 1

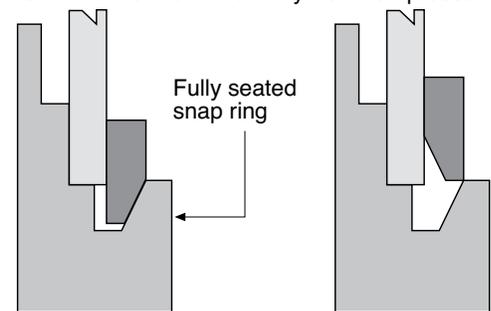
### Snap Rings



← Rotor or Field

Figure 2

Install with beveled face away from compressor



Correct

Incorrect

Figure 3

# Warranty

Warner Electric LLC warrants that it will repair or replace (whichever it deems advisable) any product manufactured and sold by it which proves to be defective in material or workmanship within a period of one (1) year from the date of original purchase for consumer, commercial or industrial use.

This warranty extends only to the original purchaser and is not transferable or assignable without Warner Electric LLC's prior consent.

Warranty service can be obtained in the U.S.A. by returning any defective product, transportation charges prepaid, to the appropriate Warner Electric LLC factory. Additional warranty information may be obtained by writing the Customer Satisfaction Department, Warner Electric LLC, 449 Gardner Street, South Beloit, Illinois 61080, or by calling 815-389-3771.

A purchase receipt or other proof of original purchase will be required before warranty service is rendered. If found defective under the terms of this warranty, repair or replacement will be made, without charge, together with a refund for transportation costs. If found not to be defective, you will be notified and, with your consent, the item will be repaired or replaced and returned to you at your expense.

This warranty covers normal use and does not cover damage or defect which results from alteration, accident, neglect, or improper installation, operation, or maintenance.

Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

Warner Electric LLC's obligation under this warranty is limited to the repair or replacement of the defective product and in no event shall Warner Electric LLC be liable for consequential, indirect, or incidental damages of any kind incurred by reason of the manufacture, sale or use of any defective product. Warner Electric LLC neither assumes nor authorizes any other person to give any other warranty or to assume any other obligation or liability on its behalf.

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Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

## **Changes in Dimensions and Specifications**

All dimensions and specifications shown in Warner Electric catalogs are subject to change without notice. Weights do not include weight of boxing for shipment. Certified prints will be furnished without charge on request to Warner Electric.



**WARNING: Cancer and Reproductive Harm -**  
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