

Burnishing Procedure when Installing a New Commercial MagStop® Clutch/Brake

**P-7691-WE
819-0330**

Service & Installation Instructions



1. Move machine to a hard, level surface.
2. Lock parking brake.
3. Start the engine.
4. Lower mower deck completely.
5. Move throttle lever to half speed position. Allow engine to warm 60 seconds.
6. Engage PTO and run mower for 5 seconds.
7. Disengage PTO and wait 15 seconds for clutch to cool.
9. Repeat this cycle 3 times
10. Move throttle lever to full speed position.
11. Repeat engagements in steps 6 and 7 a total of 7 more times.

After burnish procedure is complete, to maximize deck drive train life, always engage clutch at half throttle or a speed sufficient to prevent engine stalling on deck engagement. (engine to be broken in at least 30 hours to prevent stalling).

Reduce engine RPM before disengaging clutch. This will also maximize clutch life, and minimize clutch and brake wear.



PTO Clutch Installation Guide Video

Burnishing procedures can be watched at the 4:20 mark of video.

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