



Burnishing Procedure

When Installing a New Commercial MagStop® Clutch/Brake

1. Move machine to a hard, level surface.
2. Lock park brake.
3. Start the engine.
4. Lower mower deck completely.
5. Move throttle lever to half speed position.
Allow engine to warm 60 seconds.
6. Raise throttle to full speed position.
7. Engage PTO and run mower for 5 seconds.
8. Disengage PTO and wait 15 seconds for clutch to cool.
9. Repeat this cycle 10 times to properly burnish PTO clutch.

After burnish procedure is complete, to maximize deck drive train life, always engage clutch at half throttle or a speed sufficient to prevent engine stalling on deck engagement. (engine to be broken in at least 30 hours to prevent stalling).

Reduce engine RPM before disengaging clutch. This will also maximize clutch life, and minimize clutch and brake wear.