








Coupling Selection Guide

- 1) Consult factory for applications in shaded areas.
- 2) Torque ratings may vary by coupling series.
- 3) Use the 1.0 service factor column if a service factor was used in the HP/100 RPM calculation.

Consult Altra Couplings Engineering

Not Recommended for these Applications

Typical Application Conditions						
SMOOTH MOTOR OR TURBINE DRIVEN 	STEADY MOTOR OR TURBINE DRIVEN 	MODERATE MOTOR OR TURBINE DRIVEN 	MEDIUM MOTOR OR TURBINE DRIVEN 	HEAVY-HIGH TQ. MOTOR OR ENGINE DRIVEN 	EXTRA HEAVY ENGINE DRIVEN 	EXTREMELY HEAVY ENGINE DRIVEN 
SOFT START WITH STEADY LOAD	AVERAGE STARTING LOADS AND SLIGHT TORQUE VARIATIONS	ABOVE AVERAGE STARTING LOADS AND MODERATE LOAD VARIATIONS	HIGH STARTING TORQUES AND MEDIUM TO HEAVY LOAD VARIATIONS	MILD SHOCK LOADING ENGINES. DRIVING SMOOTH LOADS. EXTREME RELIABILITY	HEAVY SHOCK LOADING OR LIGHT REVERSING	EXTREME SHOCK LOADING. FREQUENT WIDE TORQUE VARIATIONS

Type/Size	Torque Rating				O.D. (in)	Service Factor						# of Bolts				
	HP / 100 RPM	Max Continuous (lb-in)	Peak Overload (lb-in)	Rated HP/100 RPM at Service Factor Shown												
				1.0		1.5	2.0	2.5	3.0	3.25	4.0					
Form-Flex® A-Series	05	0.48	300	600	2.65	0.48	0.32	0.24	0.19				4			
	10	1.27	800	1,600	3.19	1.27	0.85	0.63	0.51							
	15	2.50	1,575	3,150	3.65	2.50	1.67	1.25	1.00							
	20	3.49	2,200	4,400	4.08	3.49	2.33	1.75	1.40							
	25	6.03	3,800	7,600	4.95	6.03	4.02	3.01	2.41							
	30	11.00	6,930	13,860	5.63	11.00	7.33	5.50	4.40							
Form-Flex® G-Series	35	18.00	11,340	22,680	6.63	17.99	12.00	9.00	7.20				6			
	311	17.5	11,000	22,000	5.88	17.45	11.64	8.73	6.98					5.8	5.4	
	321	32.5	20,500	41,000	6.38	32.53	21.68	16.3	13.0					10.8	10	
	332	50.8	32,000	64,000	7.20	50.8	33.8	25	20					17	16	
	346	73.0	46,000	92,000	8.20	73.0	48.7	36	29					24	22	
	380	127	80,000	160,000	9.36	127	85	63	51					42	39	
	340	63.5	40,000	80,000	8.38	63.5	42.3	32	25					21	20	16
	412	190	120,000	240,000	11.00	190	127	95	76					63	59	48
	419	301	190,000	380,000	12.50	301	201	151	121					100	93	75
	424	476	300,000	600,000	15.00	476	317	238	190					159	146	119
	444	690	435,000	870,000	16.38	690	460	345	276					230	212	173
	456	889	560,000	1,120,000	18.00	889	592	444	355					296	273	222
	483	1317	830,000	1,660,000	19.44	1317	878	658	527					439	405	329
	511	1745	1,100,000	2,200,000	22.00	1745	1164	873	698					582	537	436
520	3173	2,000,000	4,000,000	24.88	3173	2116	1587	1269	1058	976	793					
525	3967	2,500,000	5,000,000	26.75	3967	2644	1983	1587	1322	1221	992					
530	4760	3,000,000	6,000,000	28.00	4760	3173	2380	1904	1587	1465	1190					
540	6347	4,000,000	8,000,000	33.50	6347	4231	3173	2539	2116	1953	1587					
Torsiflex-i TFI	17	2.4	1,504	2,632	2.87	2.39	1.59	1.19	0.95	0.80	0.73				6	
	27	3.8	2,390	4,183	3.35	3.79	2.53	1.90	1.52	1.26	1.17					
	38	5.3	3,363	5,885	4.21	5.34	3.56	2.67	2.13	1.78	1.64					
	140	19.7	12,391	21,684	5.00	19.66	13.1	9.83	7.86	6.6	6.0					
	260	36.5	23,031	40,304	6.06	36.54	24	18.3	14.6	12	11					
	400	56.2	35,404	61,957	6.93	56.2	37	28	22	19	17					
	750	105	66,383	116,170	7.99	105	70	53	42	35	32					
	1310	184	115,948	202,909	9.49	184	123	92	74	61	57					
	1900	267	168,169	294,296	10.98	267	178	133	107	89	82					
	2500	351	221,275	387,231	11.65	351	234	176	140	117	108					
	3300	463	292,083	511,145	12.84	463	309	232	185	154	143					
	6000	843	531,060	929,355	15.55	843	562	421	337	281	259					
	8500	1194	752,335	1,316,586	17.44	1194	796	597	477	398	367					
12000	1685	1,062,120	1,858,710	19.45	1685	1123	843	674	562	519						
Form-Flex® (HSH/FSH)	22	15.1	9,500	14,250	6.00	15.07	10.05	7.54	6.03	5.02	4.64	3.8				8
	26	25.4	16,000	24,000	6.87	25.39	16.9	12.7	10.2	8.5	7.8	6				
	31	38.1	24,000	36,000	8.12	38.08	25	19.0	15.2	13	12	10				
	35	69.8	44,000	66,000	9.12	69.8	47	35	28	23	21	17				
	37	95.2	60,000	90,000	10.06	95.2	63	48	38	32	29	24				
	42	116	73,000	109,500	11.00	116	77	58	46	39	36	29				
	45	157	99,000	148,500	11.44	157	105	79	63	52	48	39				
	50	203	128,000	192,000	13.00	203	135	102	81	68	62	51				
	55	300	189,000	283,500	15.00	300	200	150	120	100	92	75				
	60	414	261,000	391,500	16.00	414	276	207	166	138	127	104				
	70	658	415,000	622,500	18.50	658	439	329	263	219	203	165				
	75	846	533,000	799,500	20.00	846	564	423	338	282	260	211				
	80	1087	685,000	1,027,500	22.00	1087	725	543	435	362	334	272				
	85	1315	829,000	1,243,500	23.75	1315	877	658	526	438	405	329				
	92	1650	1,040,000	1,560,000	25.75	1650	1100	825	660	550	508	413				
92HT	2221	1,400,000	2,100,000	25.75	2221	1481	1111	889	740	683	555					