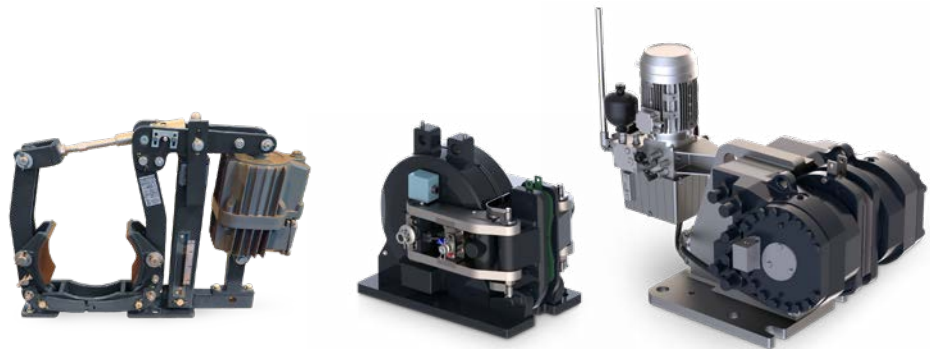


STROMAG™ DIAGNOSIS AND INTERVENTION

SIME™ BRAKES





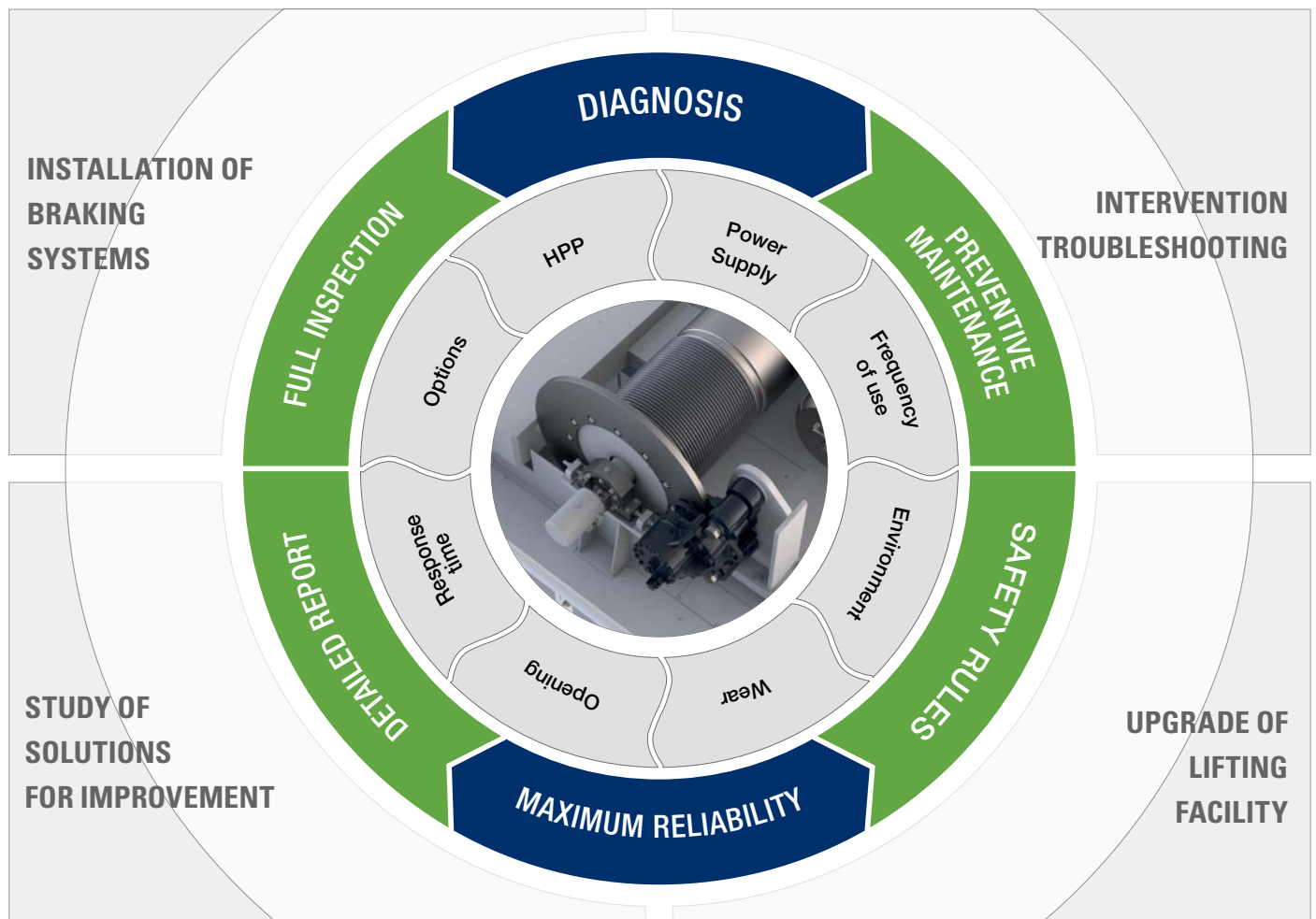
WHY A DIAGNOSIS ?

Stromag™ puts our know-how and expertise at your service to maintain maximum reliability of your braking systems.

Our diagnostic team is made up of experts and technicians who work on all lifting applications: Steel industry, Port, Nuclear, Cable cars, etc.. in France and around the world.

Our team can carry out:

- the installation of your braking system,
- a complete diagnosis,
- a repair in case of failure,
- a study of your system and its upgrading.



OUR EXPERIENCE



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Stromag™ sets up and monitors your braking systems.

Stromag has been designing, manufacturing and installing braking systems for over 60 years. The quality of our products, standard or fully adapted to your installation, is a guarantee of reliability and performance for your installations whatever the application.

Our company offers a wide range of services to optimize your installation in the long term: studies of specific solutions, training, diagnostics, troubleshooting, renovations, but also solutions such as intelligent control and/or monitoring systems, tools (clamping force sensors, disc cleaners).

OUR TEAM

CHRISTOPHE

Manager

GERARDO

After-Sales
Technician

SYLVAIN

After-Sales
Technician

MAXENCE

After-Sales
Technician

EKREM

After-Sales
Technician

TECHNICAL SKILLS - EXPERIENCE

Testing - Service - Training

AFTER-SALES SERVICE

- **Interventions on the installations**
Troubleshooting
Commissioning
- **Diagnostic**
Preventive maintenance
Advice on the safety rules application

TRAINING

- **Within our production center and on site**
- **For a large audience**
From designer to user
- **Real-life situation**
Preventive maintenance
Advice on the safety rules application

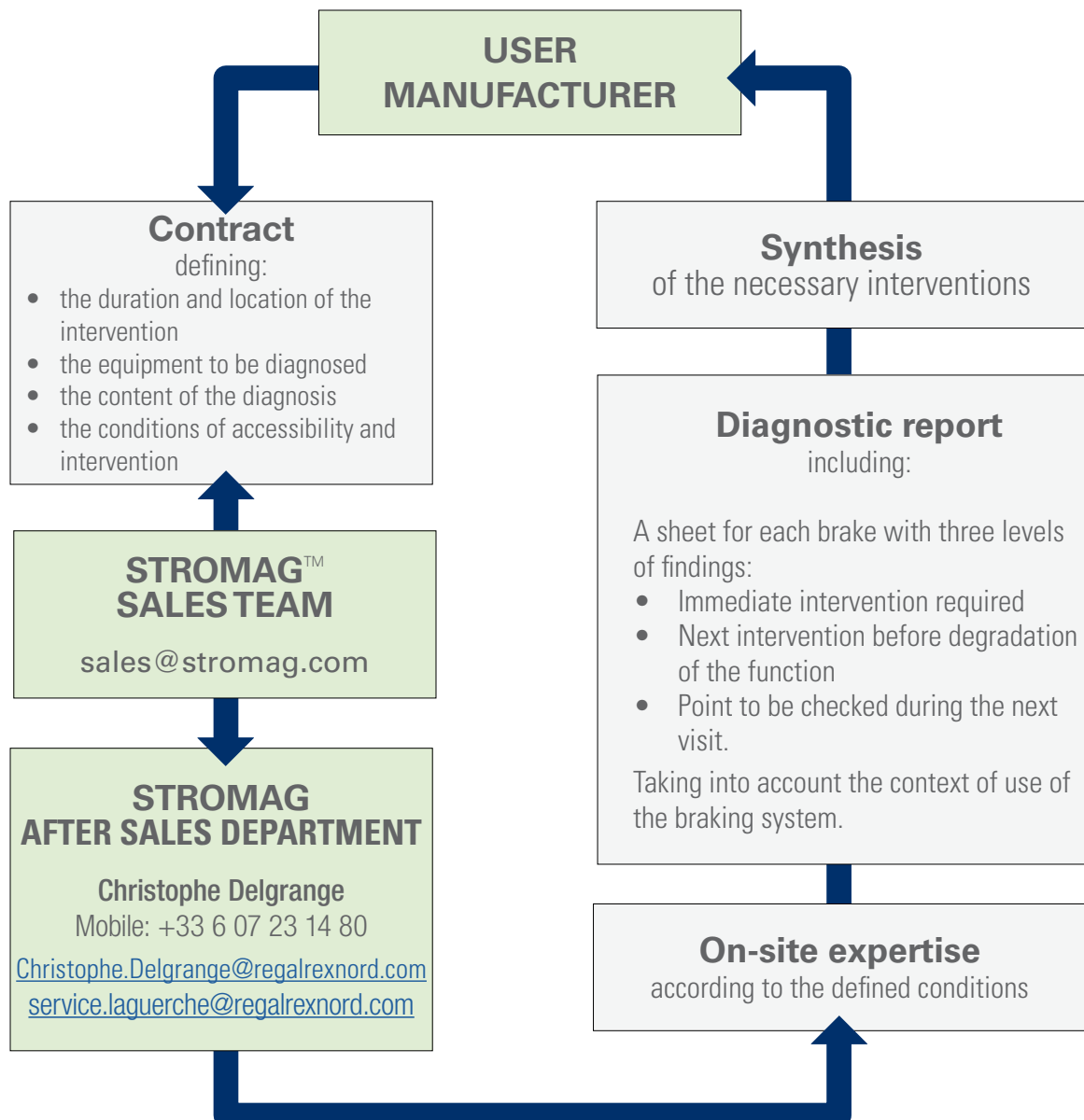
HOW A DIAGNOSIS IS CARRIED OUT

Quality - Expertise - Adaptability

The diagnostics are carried out in two stages:

- a complete on-site examination of the various devices,
- a detailed report with a synthesis for a global visibility.

The diagnosis is an analysis of different control points that can go up to 45 checks for a system including the brake, its power supply or its hydraulic power unit, the disc, the coupling and all the related elements provided by Stromag™ (limit switch, buffers, cardan shafts, etc.).





EXAMPLE of DIAGNOSIS REPORT

Date: 29/07/2008
Location: MONTATAIRE
Customer: ARCELOR

Crane N°: Galvanization line N°3
Brake N°: CAS
Identification SIme: 55576
Order N° : 404 956

		Before setting	After setting	Recommended action	Urgency
IMPLEMENTATION / DISC	Centering	G:0 D:2	G: D:	review implementation	1
	Perpendicularity	OK			
	// vertical	OK			
	Forward position	OK			
AIR GAP	Value	1,96	3,9		
	Operating limit + T°C electro				
MANUAL WEAR COMPENSATION	Setting				
AUTOMATIC WEAR COMPENSATION	Left arm	Free gap with spring	OK		
		Opening force F2	Free	Renovation	1
		Closing force: F1	OK		
	Right arm	Force op / closing: F3	HS		
	Rotating cam return	Space maintained	Yes		
CLAMPING FORCE		Spring drives the cam	Yes		
	Position of torque nut	Nominal			
	Stop pin presence	Yes			
	F nominal clamping at e = 3 mm	4200 for 3,05		Weak spring, change the caliper	1
BRAKE LINING PADS	Lining type	WS1-3			
	Remaining lining thickness	run-in greasy		Change the pads after cleaning the assembly	0
	Front supports length	14			
	Material of the pads guiding pin	Steel			
	State of the pads guiding pin	OK			
	Presence of return spring	No			
	Presence of clip (vertical mounting)	N/A			
	Right opening	OK			
RELEASE WRENCH	Left opening	OK			
	Position	Yes			
RELEASE SCREW	Position	N/A			
	Generation	Direct			
OPENING SWITCH	Triggering value				
	Connection	Yes			
DISC	Vertical / horizontal axis	H			
	Solid / Ventilated	P			
	Diameter	495			
	Deformation				
	Surface condition	OK but greasy		Clean the disc	0
PROTECTION	Wear (Disc thickness)	30			
	Arm bellow state	OK			
GROUNDING	Hole presence for grounding	No			
	Ground donnection	N/A			
ELECTRICAL POWER UNIT	Type	C12600			
	Serial number	3190			
	Counter	N/A			
	U caliper operation	59			
	U caliper economy	12,3			
	U caliper cut off	OK			
COIL	I of release				
	Résistor(+ Temperature)	4,6			
MECHANICS	Wear	too much grease		Clean the assembly	0



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The proper selection and application of products and components, including assuring that the product is safe for its intended use, are the responsibility of the customer. To view our Application Considerations, please visit <https://www.regalrexnord.com/Application-Considerations>.

To view our Standard Terms and Conditions of Sale, please visit <https://www.regalrexnord.com/Terms-and-Conditions-of-Sale>.

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